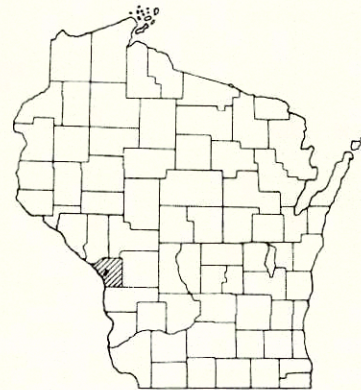


INDEX OF SHEETS

- SHEET NO. 1 TITLE
- SHEET NO. 2, 2.1 TYPICAL CROSS SECTIONS
- SHEET NO. 3 ESTIMATE OF QUANTITIES
- SHEET NO. 3A MISCELLANEOUS QUANTITIES
- SHEET NO. 4, 4.1 RIGHT OF WAY PLAT
- SHEET NO. 5 PLAN AND PROFILE STA. 135+68.58 TO STA. 148+54.44
- SHEET NO. 6-6.6 STANDARD DETAILS
- SHEET NO. 7-28 DRAINAGE STRUCTURES
- SHEET NO. 29-30 CROSS SECTIONS



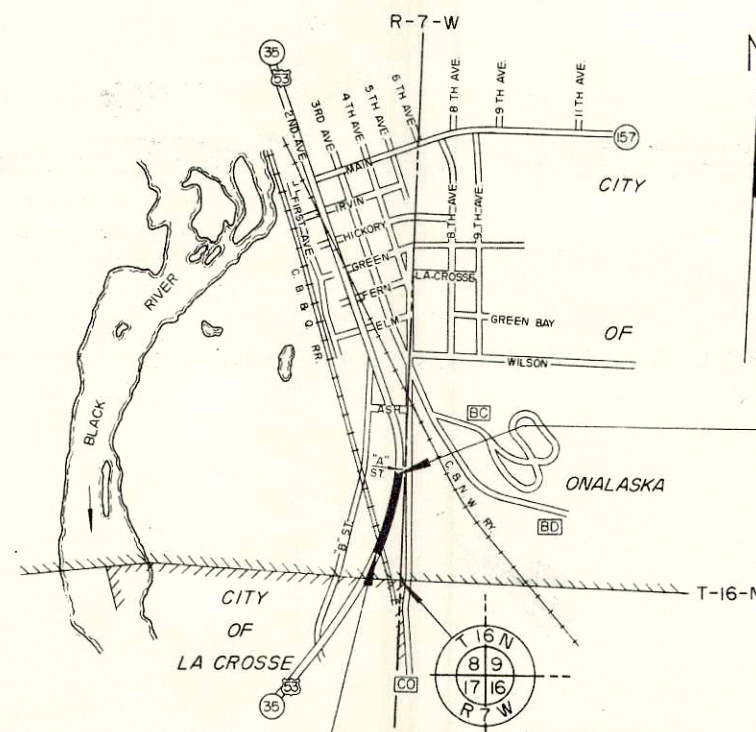
STATE OF WISCONSIN
STATE HIGHWAY COMMISSION OF WISCONSIN

PLAN AND PROFILE OF PROPOSED
LA CROSSE - ONALASKA ROAD
(ONALASKA OVERPASS)
U.S.H. 53
LA CROSSE COUNTY
PROJECT FG-08-3(39)

COUNTY AND HIGHWAY	ROUTE AND SECTION	CLASS AND AGREEMENT		# P.R. REGION DIVISION	SHEET NUMBER	TOTAL SHEETS
		STATE	FEDERAL			
32.1	8.3		12.39	4 WIS.	1	30

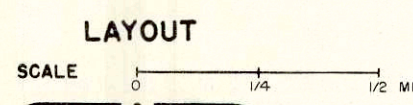
CONTROL OF ACCESS
WITHIN LIMITS OF THE PROJECT WHERE CONTROL OF ACCESS LINE IS SHOWN THUS _____ NO ACCESS IS PERMITTED.

PLAN 1 IN. = 100 FT.
PROFILE HOR. 1 IN. = 100 FT. VERT. 1 IN. = 10 FT.
CROSS SECTIONS HOR. 1 IN. = 10 FT. VERT. 1 IN. = 10 FT.



END OF PROJECT FG-08-3(39)
STA. 148 + 54.44 = STA. 148 + 26.38 PROJ. U 5101(6)(7)
1390' N & 95' W OF THE SE COR OF SEC. 8, T16 N, R7 W

BEGINNING OF PROJECT FG-08-3(39)
STA. 135 + 68.58 = STA. 135 + 68.58 PROJ. I-90-1(22)2
142' N & 365' W OF THE SE. COR OF SEC. 8, T16 N, R7 W

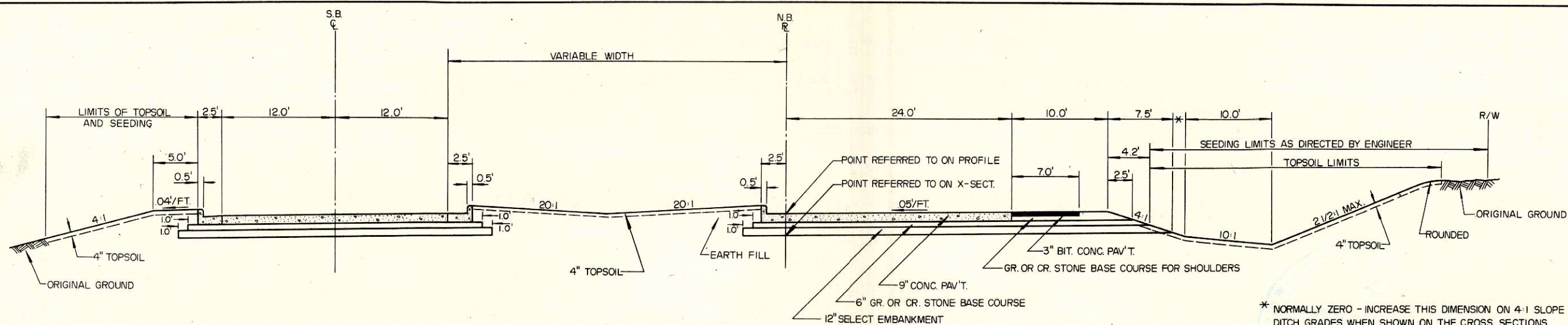


TOTAL NET LENGTH OF CENTERLINE = 0.244 MI.

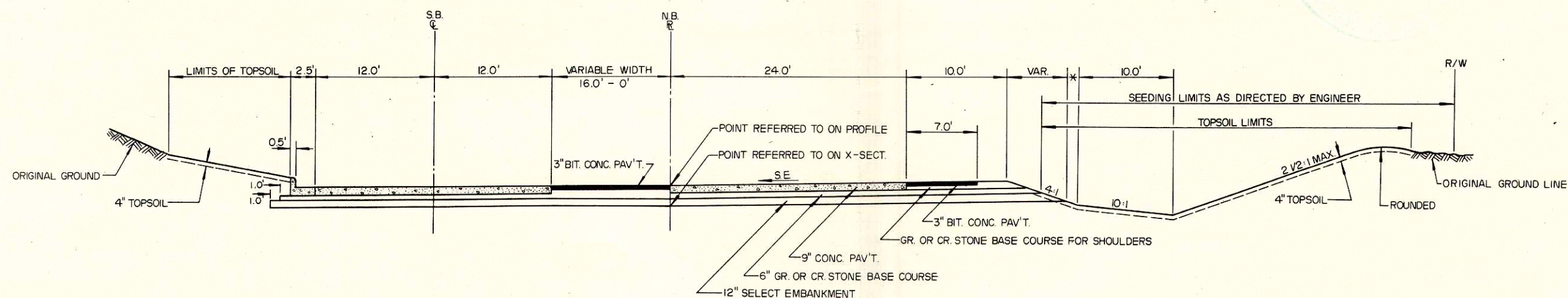
CONVENTIONAL SIGNS

- | | |
|---|---|
| <ul style="list-style-type: none"> STATE LINE [Symbol] COUNTY LINE [Symbol] TOWNSHIP OR RANGE LINE [Symbol] SECTION LINE [Symbol] NEW RIGHT OF WAY LINE [Symbol] PRESENT RIGHT OF WAY LINE [Symbol] WIRE FENCE { WOVEN [Symbol] BARBED [Symbol] LOT LINE [Symbol] CORPORATE OR CITY LIMITS [Symbol] PROPERTY LINE [Symbol] P.L. + 32.6 TRAVELED WAY OR P.E. [Symbol] RAILROADS [Symbol] BASE OR SURVEY LINE [Symbol] 30 | <ul style="list-style-type: none"> CULVERTS IN PLACE [Symbol] CULVERTS REQUIRED [Symbol] DROP INLET [Symbol] POWER POLE [Symbol] TELEPHONE OR TELEGRAPH POLE [Symbol] RIGHT OF WAY MARKERS [Symbol] REFERENCE STAKE FOR HUBS ONLY [Symbol] 161.7 75.9 MARSH [Symbol] HEDGE [Symbol] TREES [Symbol] GROUND ELEVATION [Symbol] DATUM LINE 73.9 GRADE ELEVATION [Symbol] DATUM LINE 73.6 |
|---|---|

STATE HIGHWAY COMMISSION OF WISCONSIN MADISON WIS.			
SURVEYOR	DEK.	NOTE BOOK	L.L.
DIVISION COMPUTER	ALL.	M. O. CHECKER	W.H.B.
DISTRICT CHECKER	H.K.B.	CORRECT	
CORRECT			
DATE	1-26-66	<i>[Signature]</i>	PROJECT ENGINEER
RECOMMENDED FOR APPROVAL			
DATE	1/28/66	<i>[Signature]</i>	CHIEF DESIGN ENGINEER
APPROVED			
DATE	1/31/66	<i>[Signature]</i>	HIGHWAY ENGINEER
DEPARTMENT OF COMMERCE BUREAU OF PUBLIC ROADS			
APPROVED			
DATE			
DIVISION ENGINEER			



TYPICAL SUPERELEVATED SECTION - U.S.H. 53 N.B. & S.B.



TYPICAL TRANSITION SECTION - U.S.H. 53 N.B. & S.B.

GENERAL NOTES

1. TOPSOIL TO BE PLACED ON ALL CUT SLOPES AND ALL FILL SLOPES TO AN APPROXIMATE DEPTH OF 4" AT TIME OF PLACING.
2. ALL THE RIGHT OF WAY EXCLUSIVE OF THE ROADBED AND AREAS ALREADY COVERED WITH SUITABLE GRASSES SHALL BE FERTILIZED AND SEEDED.
3. RATE OF SUPERELEVATION AND LENGTH OF TRANSITION ARE SHOWN ON THE PLANS. TRANSITION LENGTHS SHALL BE ESTABLISHED TO PROVIDE TWO-THIRDS OF THE TOTAL LENGTH ON THE TANGENT AND ONE-THIRD WITHIN THE CURVE.
4. NO TREES OR SHRUBS SHALL BE REMOVED UNLESS SUCH TREES OR SHRUBS HAVE BEEN DESIGNATED FOR REMOVAL BY THE ENGINEER.
5. SHRINKAGE IS VARIABLE AND ESTIMATED AT 25% FOR EARTH EMBANKMENT.
6. CURVE DATA IS BASED ON ARC DEFINITION.
7. WHEN THE QUANTITY OF THE ITEMS OF SUBBASE, BASE OR SURFACE COURSE IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE AND THE ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL DIRECTED BY THE ENGINEER.
8. STRAW MULCH ALL SLOPES 3:1 AND STEEPER.
9. BASE COURSE, CONCRETE PAVEMENT AND CURB AND GUTTER ARE NOT A PART OF THIS CONTRACT.

APPLICABLE STANDARD DETAIL DRAWINGS

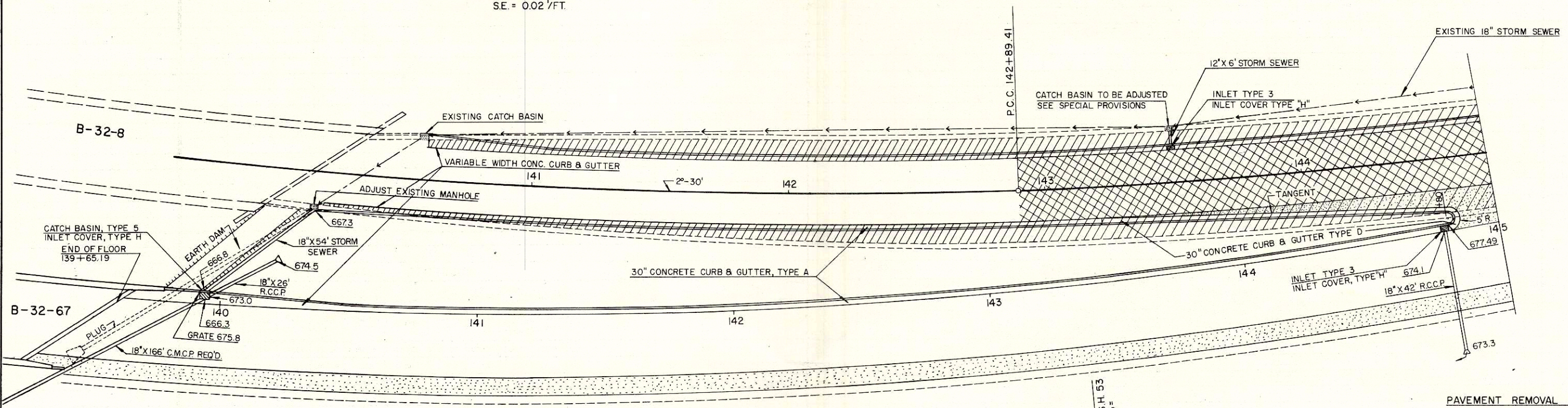
- 5-3.3.2 CATCH BASINS
- 5-3.4.7 CATCH BASINS & INLET COVERS
- 5-3.5.2 INLETS
- 6-2.6.4 APRON ENDWALLS FOR CULVERT PIPE AND PIPE ARCH
- 7-1.3.4 MARKER POST AND MARKER POSTS FOR RIGHT OF WAY
- 7-4.1.4 CONSTRUCTION BARRICADE
- 7-2.4.10 STEEL PLATE BEAM GUARD & STEEL BEAM MEDIAN GUARD

TYPICAL CROSS SECTION
FOR

U.S.H. 53-N.B. & S.B.

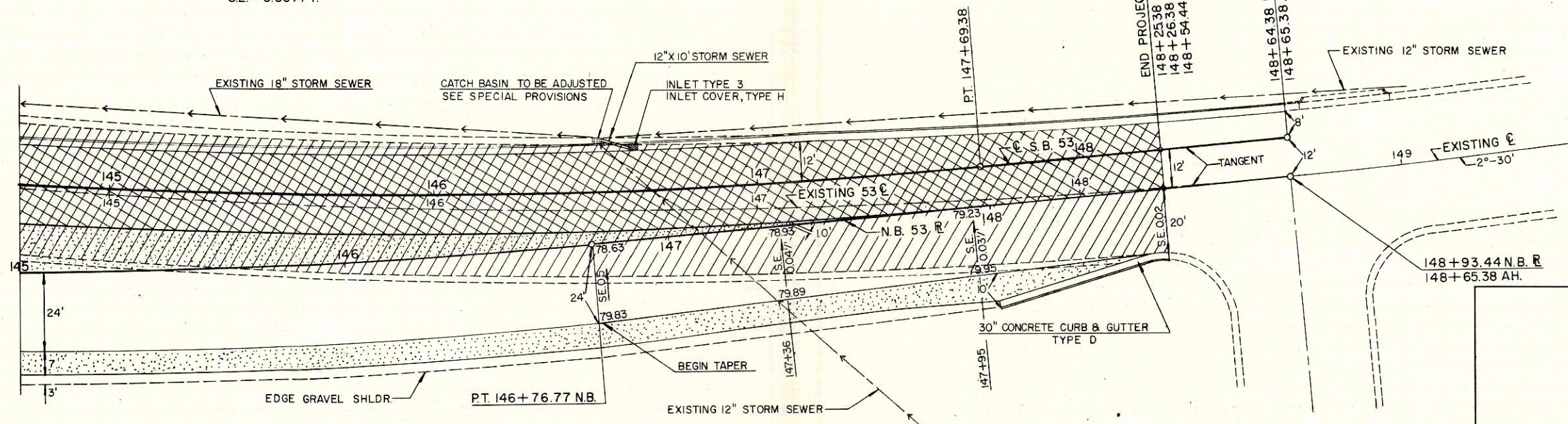
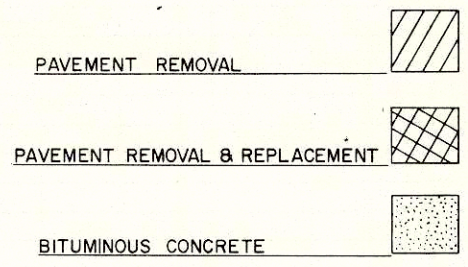
CURVE DATA - EXISTING U.S.H. 53 C
P.I. = 138+17.17
 Δ = 23°-58'-04"
D = 2°-30'
R = 2291.83'
T = 486.47'
L = 958.71'
SE = 0.02'/FT.

CURVE DATA U.S.H. 53 S.B. C
P.I. = 145+30.67
 Δ = 14°-23'-57"
D = 3°-00'
R = 1909.86'
T = 241.26'
L = 479.97'
SE = 0.02'/FT.



CURVE DATA N.B. 53 R
P.I. = 140+62.36
 Δ = 38°-22'
D = 3°-00'
R = 1909.86'
L = 1278.87'
T = 664.46'
SE = 0.05'/FT.

END PROJECT FG 08-3(39)
PROPOSED C.S.B. U.S.H. 53
148+25.38
EXISTING C.S.B. U.S.H. 53
148+26.38
N.B. U.S.H. 53
148+54.44



DETAIL SHEET
U.S.H. 53 & S.T.H. 35
STA. 140 - STA. 149

SCALE: 1" = 20'

DETAIL SUMMARY OF MISCELLANEOUS QUANTITIES

CLEARING AND GRUBBING

Station	Location	Clearing I.D.	Grubbing I.D.	Station	Location
110+95	25' Rt.	14	-	110+35	40' Lt. of N.B. Ref. Line
111+20	60' Rt.	5	5		
111+20	70' Rt.	34	34		

ADJUSTING MANHOLE COVER
Location
40' Lt. of N.B. Ref. Line

No. 1

STEEL PLATE BEAM GUARD

Location

(Between structure railings)

L.F. 42

RIPRAP

Location
90' Rt. of N.B. Ref. Line

C.Y. 10

SODDING

Location
Abutment Slope

S.Y. 1,020

GRAVEL OR CRUSHED STONE BASE COURSE

Sta. - Sta.
137+00 - 138+00
137+00 - 138+00

Location

R.R. Grade Crossing
R.R. Driveway Approaches

C.Y. 4
90

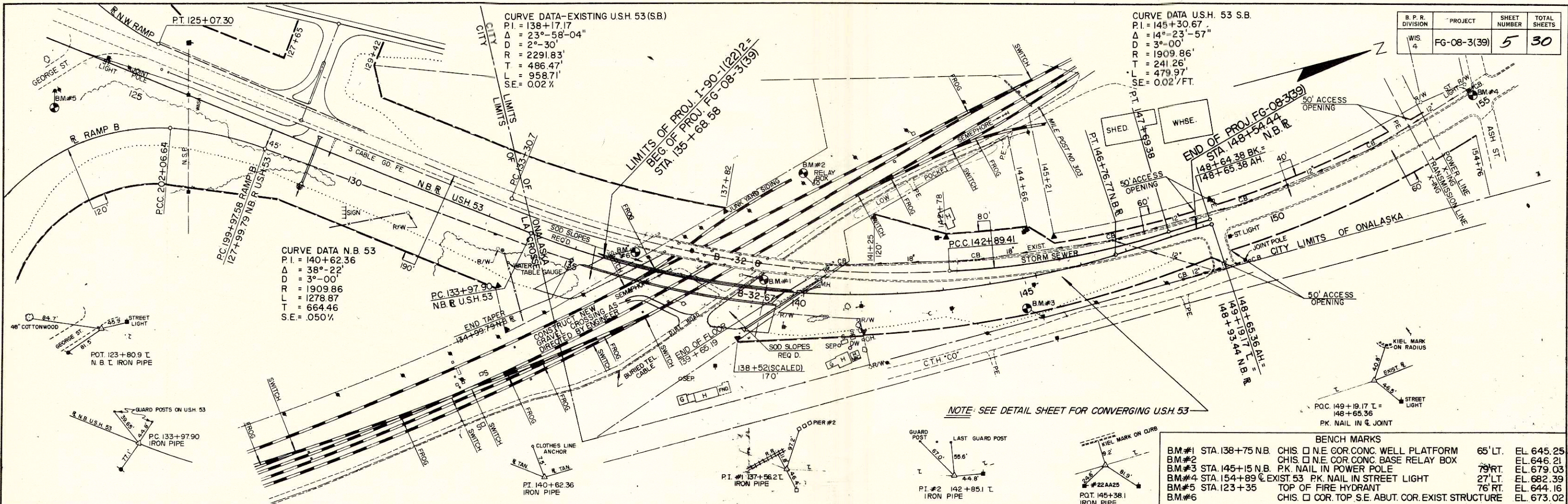
CATCH BASINS, INLETS AND CONNECTIONS, APRON ENDWALLS AND MARKER POSTS

RCP

Station	Location	Catch Basin Type	Inlet Type	Grate Elev.	Disch. Elev.	Depth	Cl.III St.Sew. 18"	RCCP Cl.III 18"	CMCP 18"	Metal Apron Endw.	R.C. Apron Endw.	Marker Posts
139+94	4' Lt. of N.B. R.L.	5-H		675.8	666.3	11'-0"	54'	26'	166'	1	1	2
144+79	2' Lt. of N.B. R.L.		3-H	677.5	674.1	3'-6"		42'		1	1	1

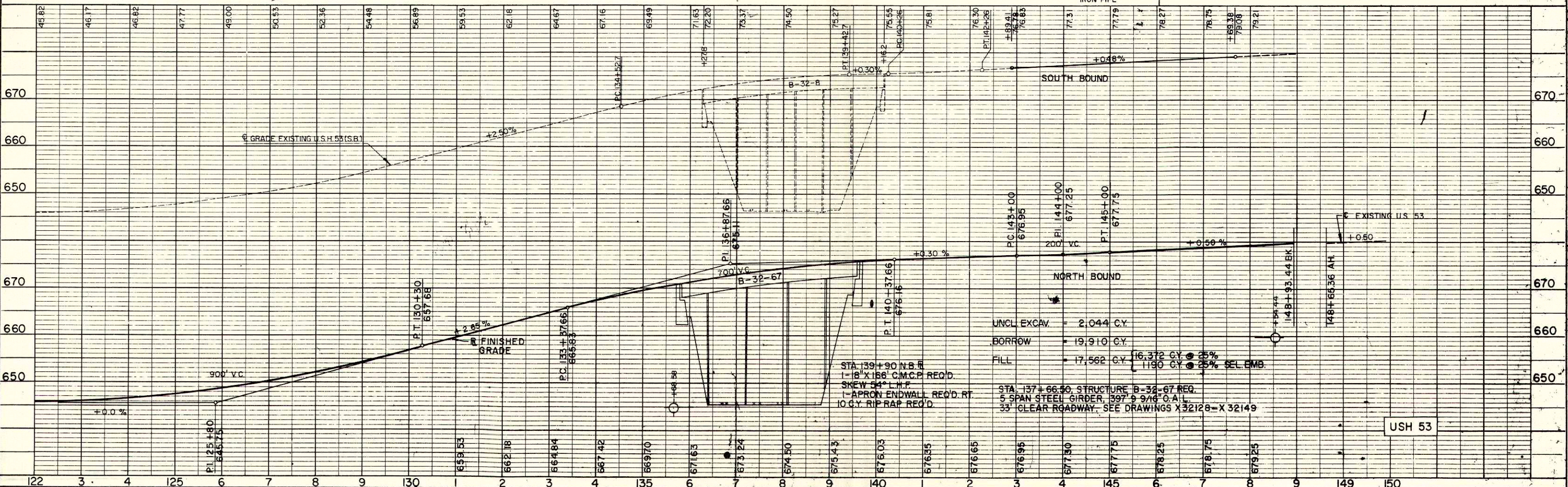
PROJECT	SHEET NO.	TOTAL SHEETS
FG-08-3(39)	3A	30

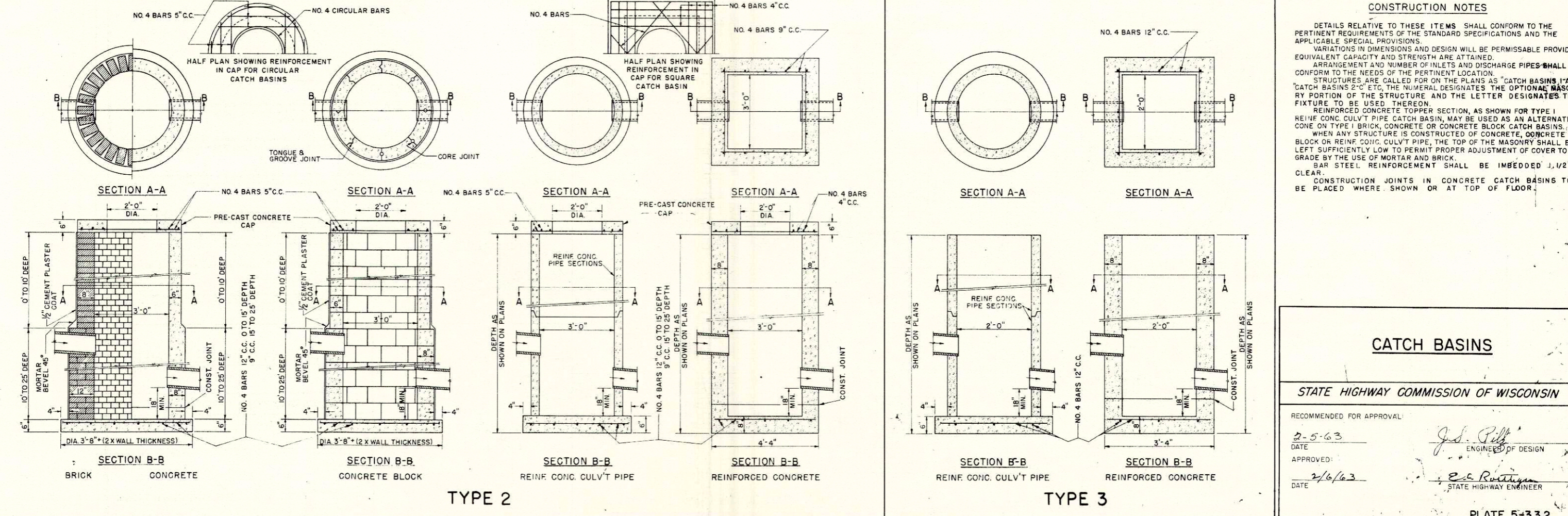
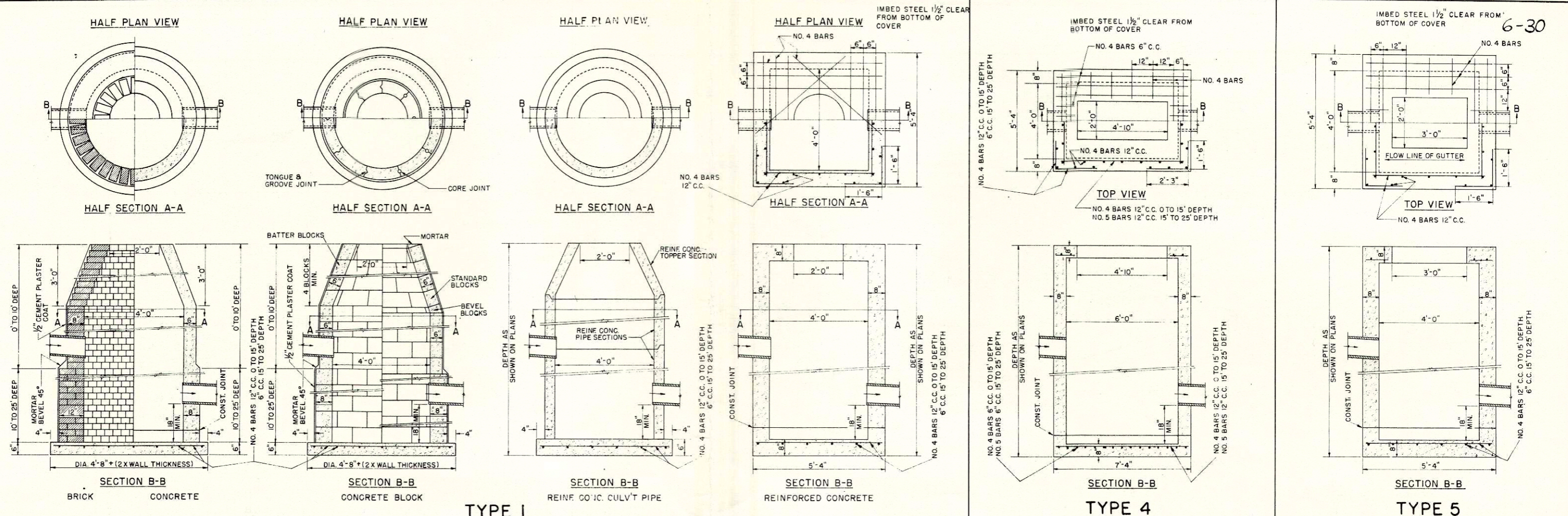
B. P. R. DIVISION	PROJECT	SHEET NUMBER	TOTAL SHEETS
WIS. 4	FG-08-3(39)	5	30



BENCH MARKS

BM #1 STA. 138+75 N.B.	CHIS. □ N.E. COR. CONC. WELL PLATFORM	65' LT.	EL. 645.25
BM #2	CHIS. □ N.E. COR. CONC. BASE RELAY BOX	79' RT.	EL. 646.21
BM #3 STA. 145+15 N.B.	PK. NAIL IN POWER POLE	27' LT.	EL. 679.03
BM #4 STA. 154+89 C.	EXIST. 53 PK. NAIL IN STREET LIGHT	76' RT.	EL. 682.39
BM #5 STA. 123+35	TOP OF FIRE HYDRANT		EL. 644.16
BM #6	CHIS. □ COR. TOP S.E. ABUT. COR. EXIST. STRUCTURE		EL. 673.02





CONSTRUCTION NOTES

DETAILS RELATIVE TO THESE ITEMS SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.

VARIATIONS IN DIMENSIONS AND DESIGN WILL BE PERMISSIBLE PROVIDING EQUIVALENT CAPACITY AND STRENGTH ARE ATTAINED.

ARRANGEMENT AND NUMBER OF INLETS AND DISCHARGE PIPES SHALL CONFORM TO THE NEEDS OF THE PERTINENT LOCATION.

STRUCTURES ARE CALLED FOR ON THE PLANS AS "CATCH BASINS 1" A", "CATCH BASINS 2" C" ETC. THE NUMERICAL DESIGNATES THE OPTIONAL MASONRY PORTION OF THE STRUCTURE AND THE LETTER DESIGNATES THE FIXTURE TO BE USED THEREON.

REINFORCED CONCRETE TOPPER SECTION, AS SHOWN FOR TYPE 1 REINFORCED CONCRETE PIPE CATCH BASIN, MAY BE USED AS AN ALTERNATE CONE ON TYPE 1 BRICK, CONCRETE OR CONCRETE BLOCK CATCH BASINS.

WHEN ANY STRUCTURE IS CONSTRUCTED OF CONCRETE, CONCRETE BLOCK OR REINFORCED CONCRETE PIPE, THE TOP OF THE MASONRY SHALL BE LEFT SUFFICIENTLY LOW TO PERMIT PROPER ADJUSTMENT OF COVER TO GRADE BY THE USE OF MORTAR AND BRICK.

BAR STEEL REINFORCEMENT SHALL BE IMBEDDED 1/2" CLEAR.

CONSTRUCTION JOINTS IN CONCRETE CATCH BASINS TO BE PLACED WHERE SHOWN OR AT TOP OF FLOOR.

CATCH BASINS

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL:

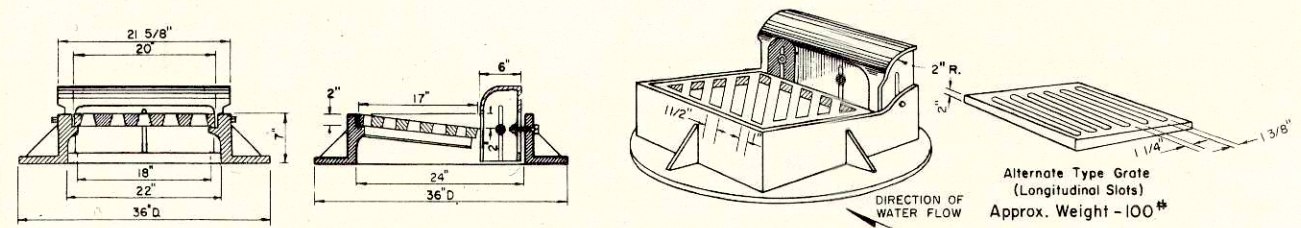
DATE: 2-5-63

APPROVED: J.S. Pills ENGINEER OF DESIGN

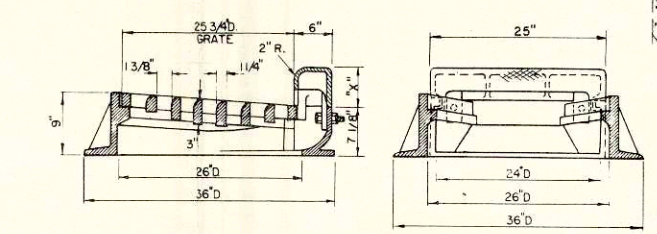
DATE: 2/6/63

E.C. Ruttman STATE HIGHWAY ENGINEER

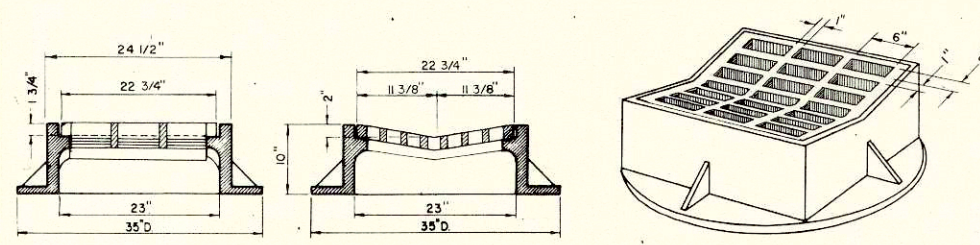
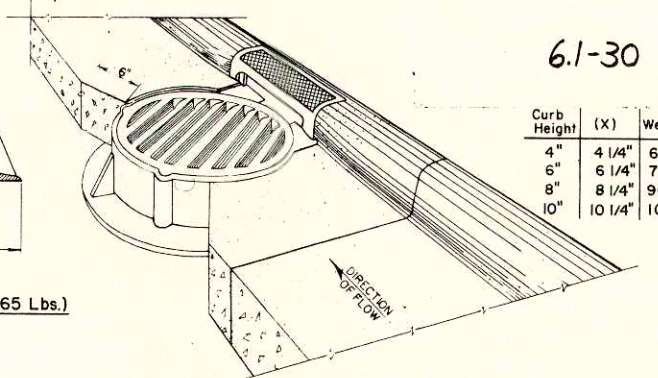
PLATE 5-33.2



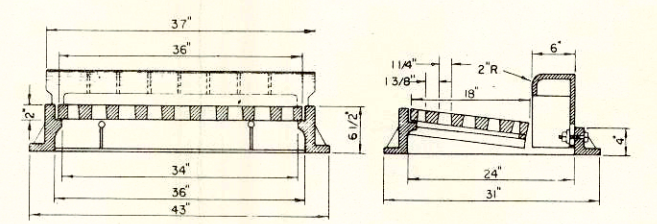
TYPE "A" - (Approx. Weight 390 Lbs.)
 Frame Weight - 250#
 Grate " - 90#
 Box " - 50#



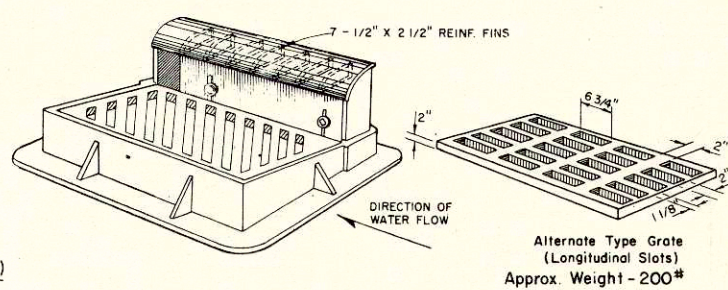
TYPE "G" - (Approx. Weight 425-465 Lbs.)
 Frame Weight - 235#
 Grate " - 130#
 Box - See Table



TYPE "B" - (Approx. Weight 414 Lbs.)
 Frame Weight - 275#
 Grate " - 139#



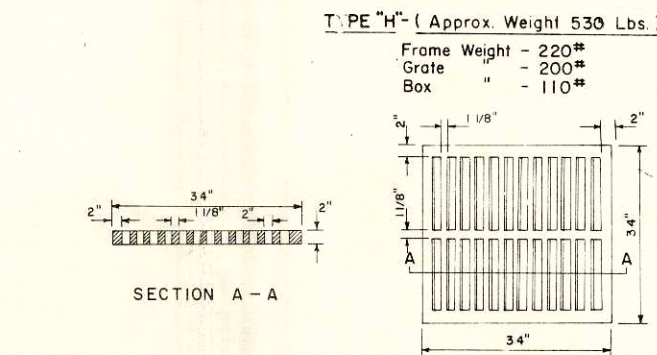
TYPE "H" - (Approx. Weight 530 Lbs.)
 Frame Weight - 220#
 Grate " - 200#
 Box " - 110#



Alternate Type Grate (Longitudinal Slots)
 Approx. Weight - 200#

SPECIAL NOTE
 Diagonal slots shall be oriented to the direction of flow as shown hereon. Hence RIGHT and LEFT grates shall be furnished depending on direction of flow. (See Sketch Below)

Longitudinal slot type grates may be used ONLY where bicycles are prohibited.



INLET COVER TYPE MS
 GRATE WEIGHT 270#

GENERAL NOTES:
 Details of Construction, Materials and Workmanship not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.

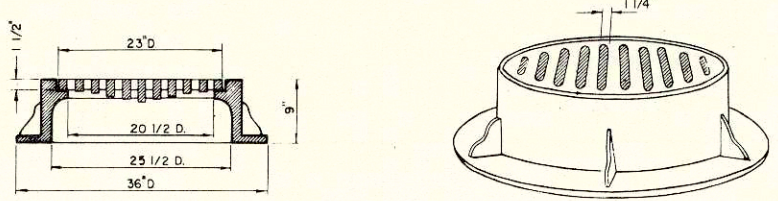
MATERIALS -
 All Iron Castings shown on this drawing shall conform to the requirements for Class 30 of the Standard Specifications for Gray Iron Castings, A.S.T.M. Designation A 48, and the Standard Specifications.

BEARING SURFACES -
 All Catch Basin and Inlet frames and grates which are placed in vehicular traffic areas shall be "Non-Rocking" type, or shall be "Bearing Surface" seated so as to prevent any or all cover noise under traffic.

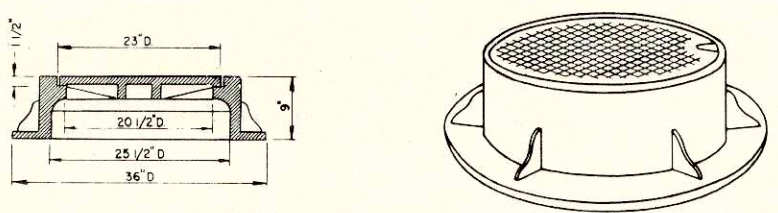
NOMENCLATURE -
 All Catch Basin and Inlet units are designated on the Plans as "Catch Basins 1-A", 2-B etc. or "Inlets 1-A", 3-H etc. This designation is interpreted to mean that the number or first digit designates the type of cover or Iron Casting (shown hereon) to be used therewith to comprise the complete Unit "Catch Basin" or "Inlet" in place.

ADJUSTMENTS -
 Curb Box height to be adjustable 4"-9" unless otherwise noted. Curb Box height to be adjusted after curb form is in place.

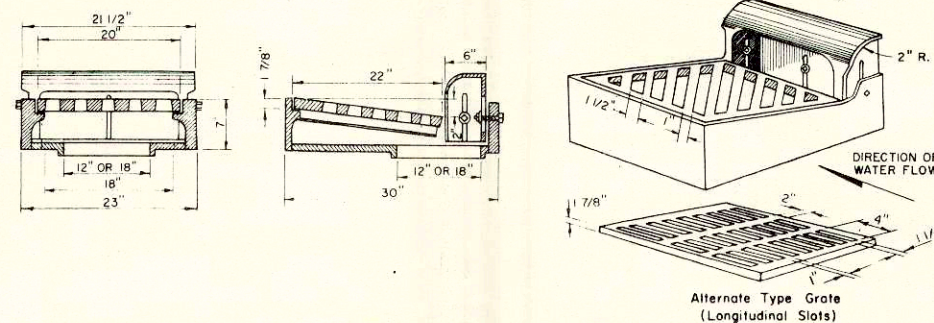
ALTERNATE DESIGNS -
 Detailed drawings for proposed Alternate Designs for "Catch Basin" or "Inlet" Covers may be submitted to the Engineer for approval providing that such Alternate Designs make provision for equivalent capacity and strength.



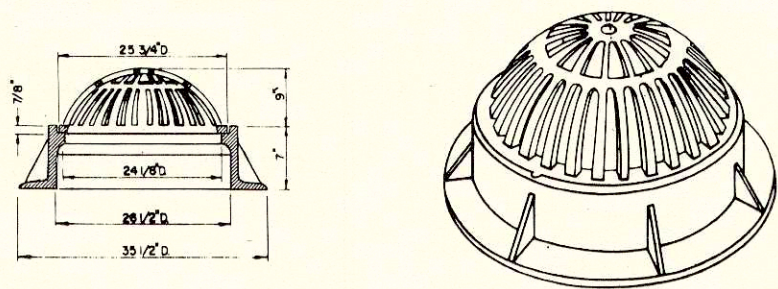
TYPE "C" - (Approx. Weight 370 Lbs.)
 Frame Weight Type "C" & Type "D" - 255#
 Slotted Grate Weight - 115#
 Solid Cover Weight - 150#
 (Note: Frame for Type "C" same as for Type "D")



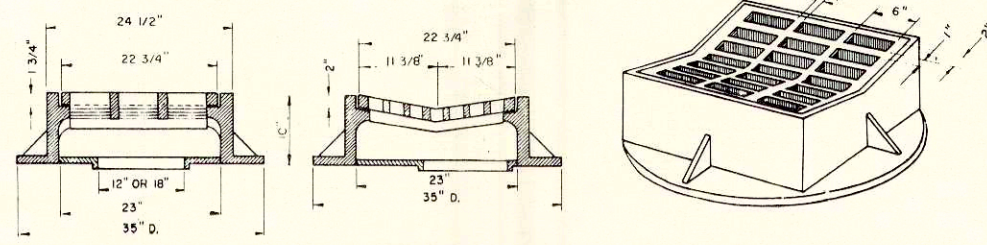
TYPE "D" - (Approx. Weight 405 Lbs.)
 (Note: Frame for Type "D" same as for Type "C")



TYPE "R" - (Approx. Weight 450 Lbs.)



TYPE "E" - (Approx. Weight 325 Lbs.)



TYPE "S" - (Approx. Weight 450 Lbs.)

CATCH BASIN & INLET COVERS

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL:

11-23-63
 DATE

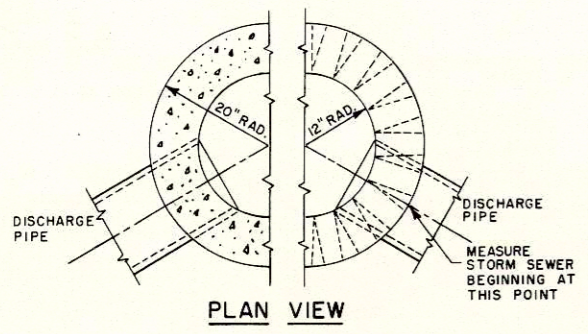
APPROVED:

12/3/63
 DATE

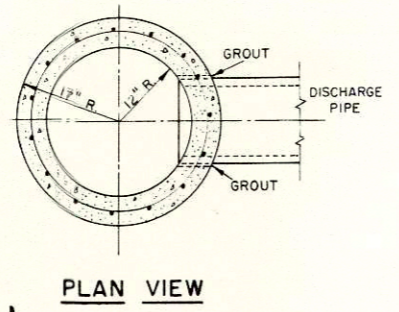
ENGINEER OF DESIGN

STATE HIGHWAY ENGINEER

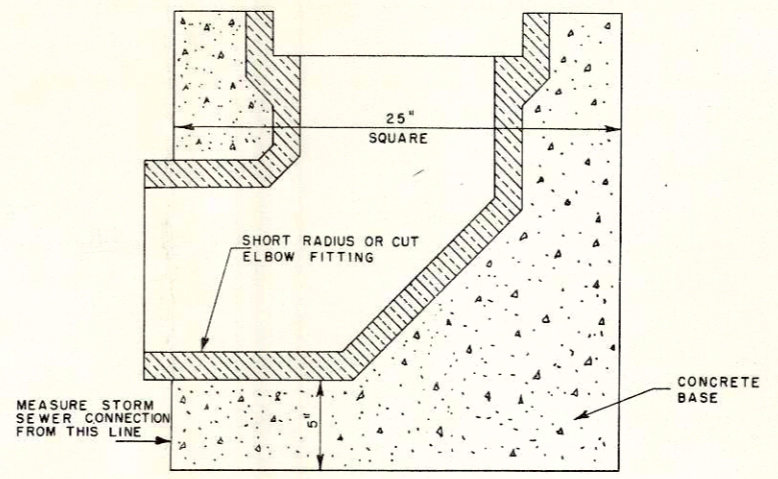
PLATE NO. 5-34.7



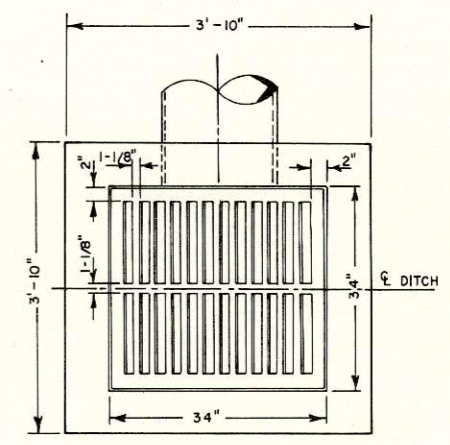
PLAN VIEW



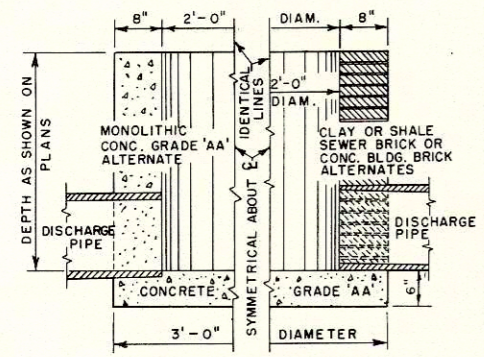
PLAN VIEW



INLET TYPE 2

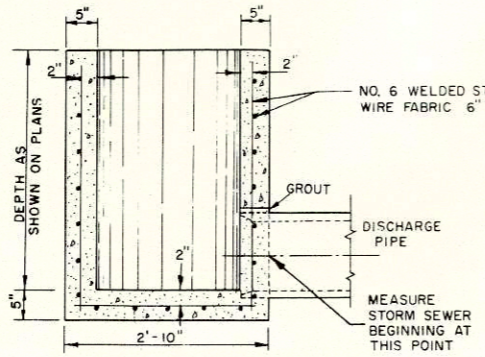


PLAN VIEW



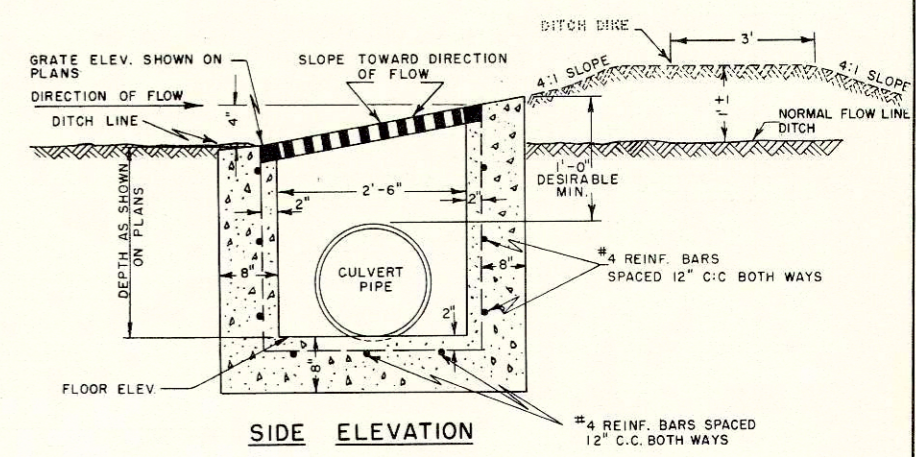
ELEVATION VIEW

SHOWING DETAILS FOR MONOLITHIC CONCRETE, CLAY OR SHALE SEWER BRICK, OR CONCRETE BUILDING BRICK ALTERNATES FOR



ELEVATION VIEW

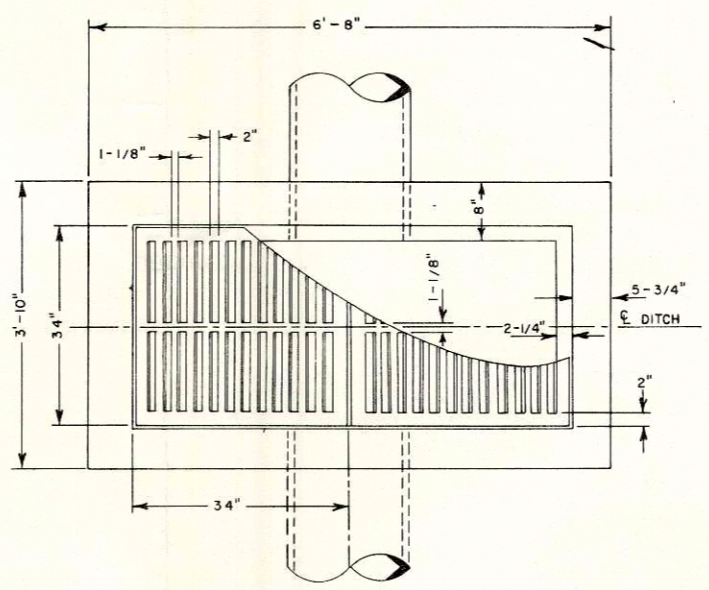
SHOWING DETAILS FOR PRE-CAST CONCRETE ALTERNATE FOR



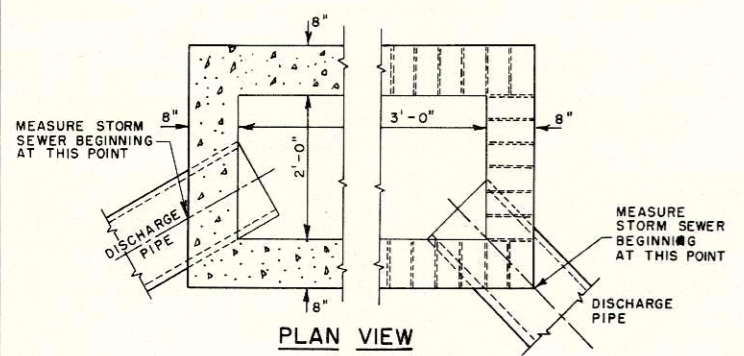
SIDE ELEVATION

INLET TYPE 8

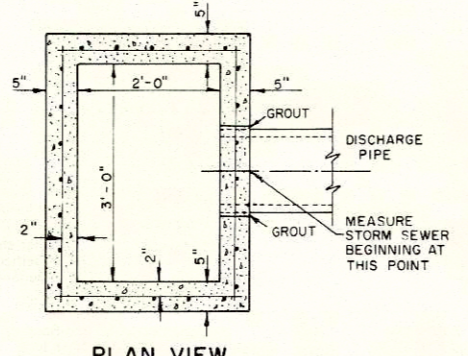
INLET TYPE 1



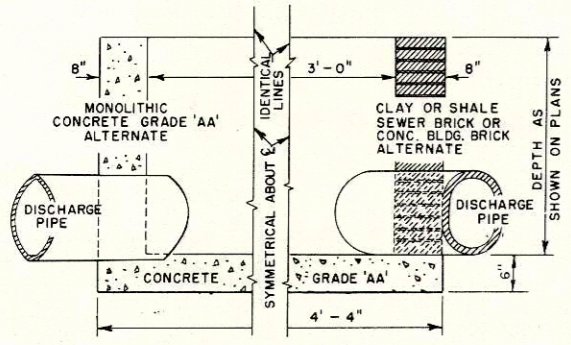
PLAN VIEW



PLAN VIEW

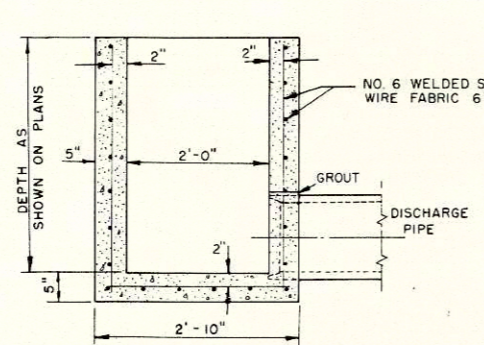


PLAN VIEW



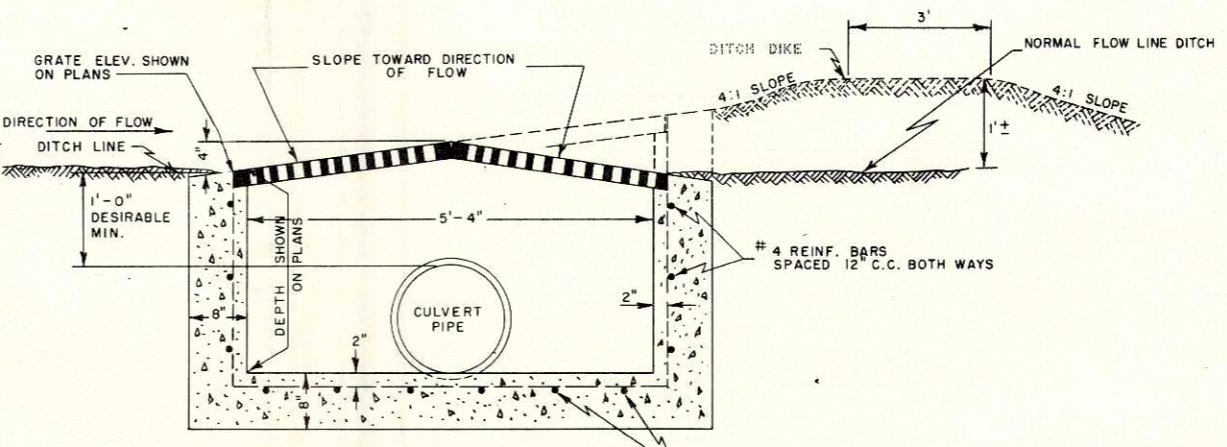
ELEVATION VIEW

SHOWING DETAILS FOR MONOLITHIC CONCRETE, CLAY OR SHALE SEWER BRICK, OR CONCRETE BUILDING BRICK ALTERNATES FOR



ELEVATION VIEW

SHOWING DETAILS FOR PRE-CAST CONCRETE ALTERNATE FOR



SIDE ELEVATION

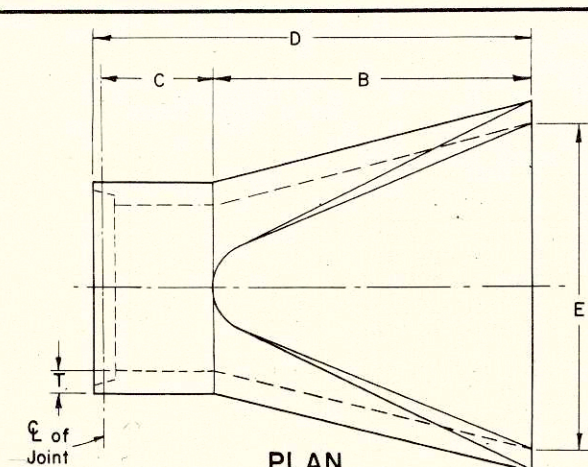
INLET TYPE 9

GENERAL NOTES:

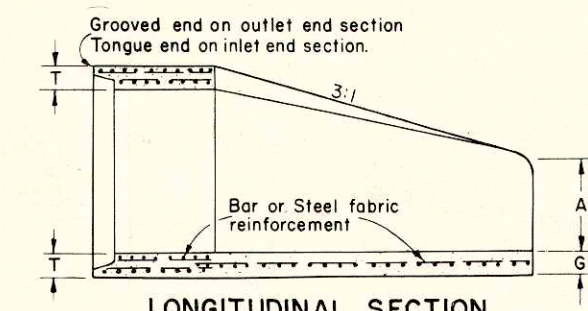
DETAILS OF CONSTRUCTION, MATERIALS AND WORKMANSHIP NOT SHOWN ON THIS DRAWING SHALL CONFORM TO THE PERTINENT REQUIREMENTS OF THE STANDARD SPECIFICATIONS AND THE APPLICABLE SPECIAL PROVISIONS.
 ARRANGEMENT, SIZE AND NUMBER OF INLET AND DISCHARGE PIPES SHALL CONFORM TO THE NEEDS OF THE PERTINENT LOCATION.
 INLETS ARE CALLED FOR ON THE PLANS AS "INLETS 1-A", "INLETS 2-R", ETC., THE NUMBER DESIGNATES THE MASONRY PORTION OF THE STRUCTURE AND THE LETTER DESIGNATES THE COVER TO BE USED THEREON.

INLETS	
STATE HIGHWAY COMMISSION OF WISCONSIN	
RECOMMENDED FOR APPROVAL	
DATE	ENGINEER OF DESIGN
11-21-63	<i>J. S. Pelt</i>
APPROVED:	
DATE	STATE HIGHWAY ENGINEER
12/3/63	<i>[Signature]</i>
PLATE NO. 5-3.5.2	

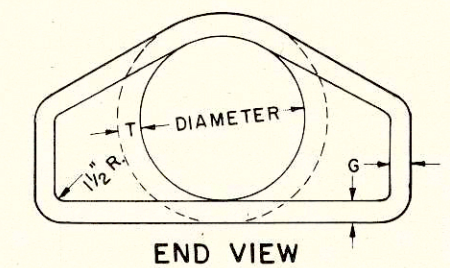
INLET TYPE 3



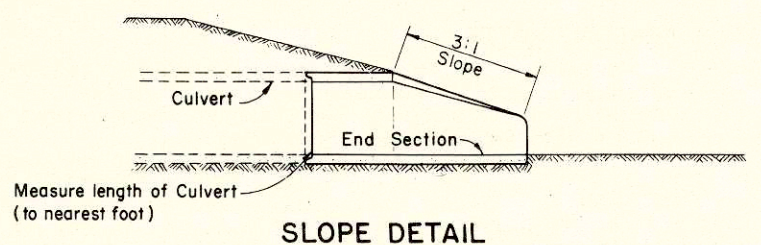
PLAN



LONGITUDINAL SECTION



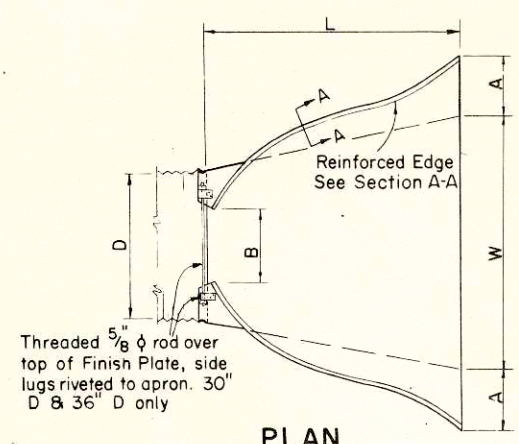
END VIEW



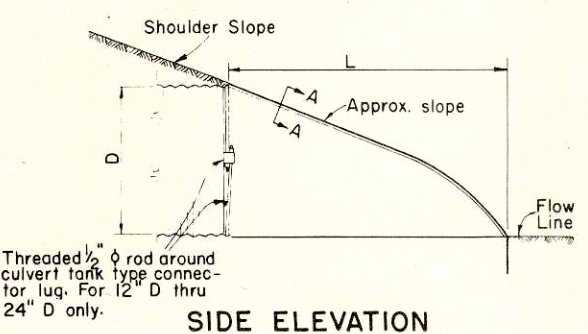
SLOPE DETAIL

DIA.	APPROX. WEIGHT/SECTION	SLOPE	T	A	B	C	D	E	G
18"	990	3 to 1	2 1/2"	9"	27"	46"	73"	36"	2 1/2"
21"	1280	3 to 1	2 3/4"	9"	36"	37 1/2"	73 1/2"	42"	2 3/4"
24"	1520	3 to 1	3"	9 1/2"	43 1/2"	30"	73 1/2"	48"	3"
27"	1930	3 to 1	3 1/4"	10 1/2"	49 1/2"	24"	73 1/2"	54"	3 1/4"
30"	2190	3 to 1	3 1/2"	12"	54"	19 3/4"	73 3/4"	60"	3 1/2"
36"	4100	3 to 1	4"	15"	63"	34 3/4"	97 3/4"	72"	4"
42"	5380	3 to 1	4 1/2"	21"	63"	35"	98"	78"	4 1/2"
48"	6550	3 to 1	5"	24"	72"	26"	98"	84"	5"

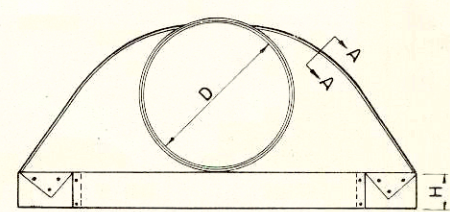
REINFORCED CONCRETE APRON ENDWALLS



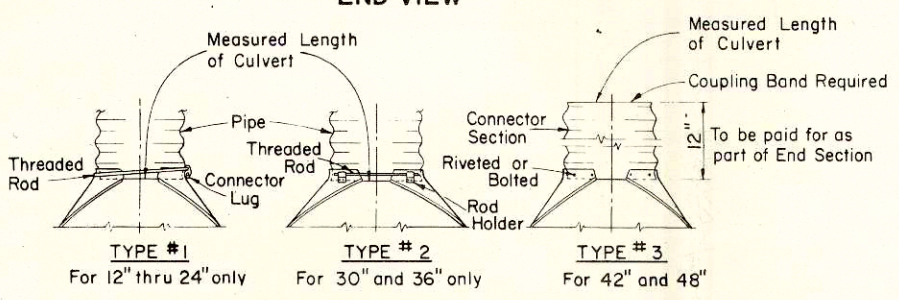
PLAN



SIDE ELEVATION



END VIEW



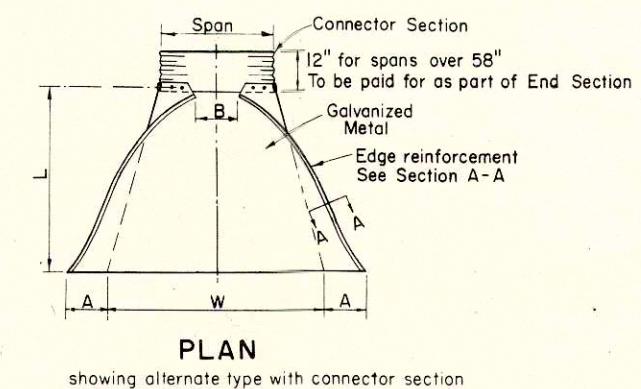
CONNECTION DETAILS

D Pipe Diam.	Gage Min.	Dimensions					Approx. Slope	Fabrication Remarks
		A ± 1"	B Max ± 1"	H ± 1"	L 1/2" ± 1"	W ± 2"		
18"	16	8"	10"	6"	31"	36"	2 1/2 to 1	1 Piece
21"	16	9"	12"	6"	36"	42"	"	"
24"	16	10"	13"	6"	41"	48"	"	"
30"	14	12"	16"	8"	51"	60"	"	"
36"	14	14"	19"	9"	60"	72"	"	2 Pieces, C Splice
42"	12	16"	22"	11"	69"	84"	"	"
48"	12	18"	27"	12"	78"	90"	2 1/4 to 1	"

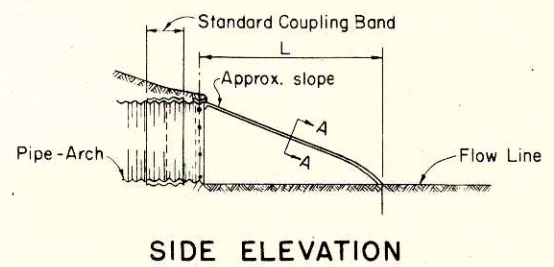
Note: All splices to be lap riveted or bolted.

METAL AND ALUMINUM APRON ENDWALLS

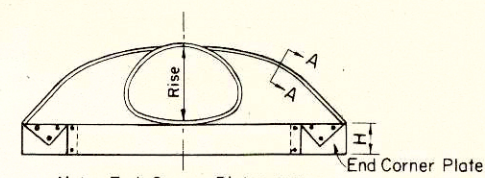
APRON ENDWALLS FOR CULVERT PIPE



PLAN

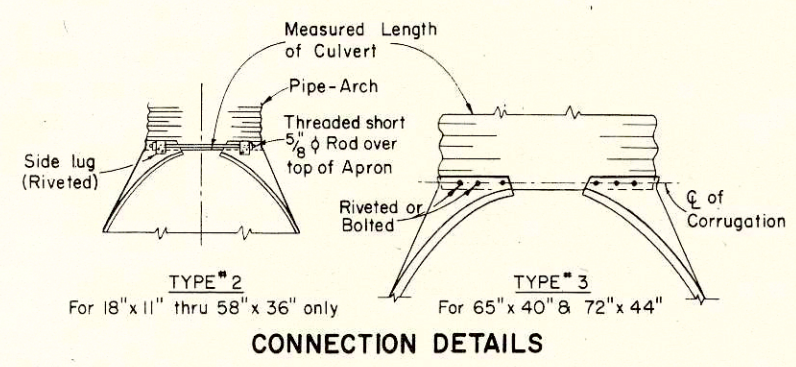


SIDE ELEVATION



END VIEW

Note: End Corner Plates may be fastened to apron proper by bolts or rivets which will hold the surfaces tightly together.

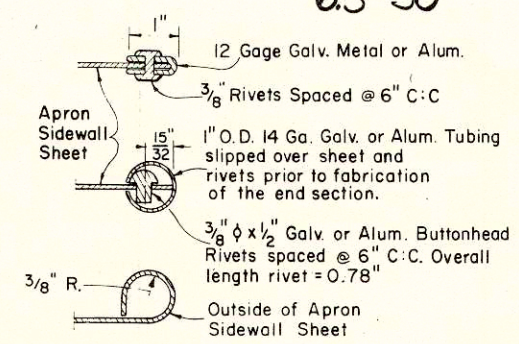


CONNECTION DETAILS

Pipe - Arch Dimensions	Gage Min.	Dimensions					Approx. Slope	Fabrication Remarks
		A ± 1"	B Max ± 1"	H ± 1"	L 1/2" ± 1"	W ± 2"		
18" x 11"	16	7"	9"	6"	19"	30"	2 1/2 to 1	1 Piece
22" x 13"	16	7"	10"	6"	23"	36"	"	"
25" x 16"	16	8"	12"	6"	28"	42"	"	"
29" x 18"	16	9"	14"	6"	32"	48"	"	"
36" x 22"	14	10"	16"	6"	39"	60"	"	"
43" x 27"	14	12"	18"	8"	46"	75"	"	"
50" x 31"	12	13"	21"	9"	53"	85"	"	2 Pieces, C Splice
58" x 36"	12	18"	26"	12"	63"	90"	"	"
65" x 40"	12	18"	30"	12"	70"	102"	2 1/4 to 1	"
72" x 44"	12	18"	33"	12"	77"	114"	"	3 Pieces, 2 Splices equal distance from C

Note: All splices to be lap riveted or bolted.

APRON ENDWALLS FOR PIPE ARCH



SECTION A-A

GENERAL NOTES

Details of construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.
 Reinforced concrete apron endwalls shall conform to the pertinent requirements of the Standard AASHO Designation: M170, Class II (Wall B).
 Metal apron endwalls shall conform to the pertinent requirements of the Standard AASHO Designation: M36.
 Aluminum apron endwalls shall conform to the pertinent requirements of the Standard AASHO Designation: M-196-62 I.

NOTE:

Variations of the dimensions and designs shown hereon will be permitted providing equivalent capacity and structural integrity are attained, and prior approval of the Engineer is obtained.

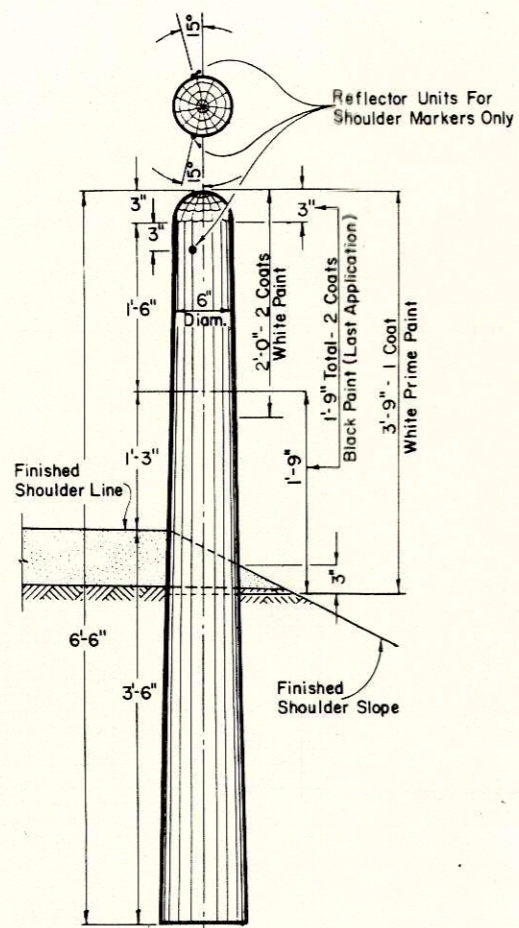
Reinf. concrete apron endwalls shall be used with concrete pipe culvert installations, metal apron endwalls shall be used with corr. metal pipe culvert installations, and Aluminum endwalls shall be used with corr. aluminum culvert installations.

APRON ENDWALLS FOR CULVERT PIPE & PIPE ARCH

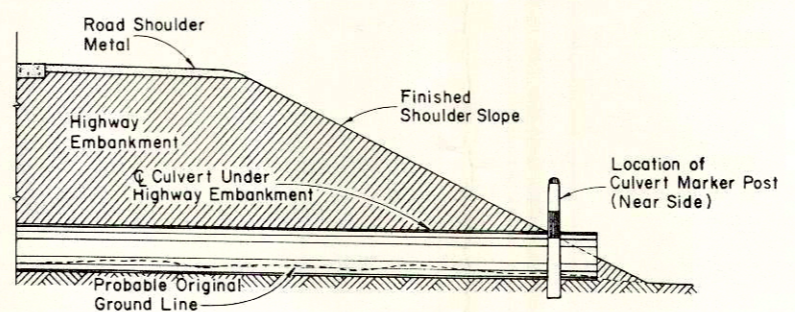
STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL:
 DATE: 4/9/65
 E.J. Rydzik
 CHIEF DESIGN ENGINEER

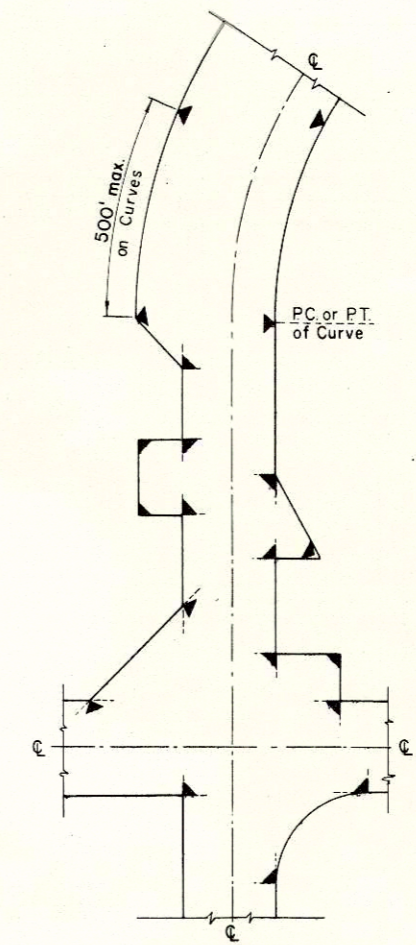
DATE: 4/12/65
 E.C. Ruston
 STATE HIGHWAY ENGINEER



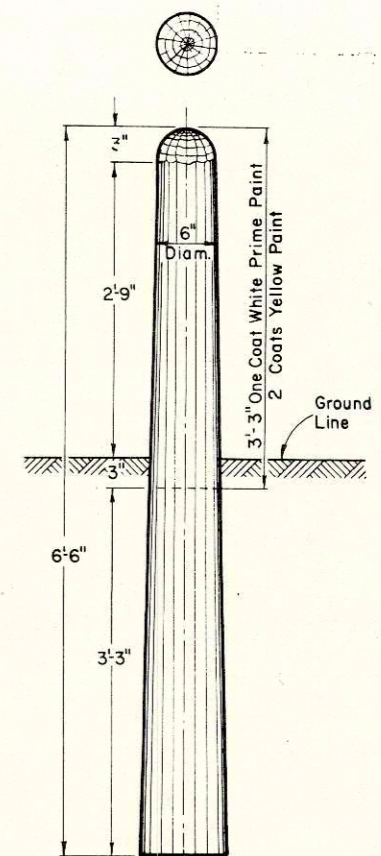
MARKER POST FOR ROAD SHOULDERS AND CULVERTS



SECTION SHOWING RELATIVE LOCATION OF MARKER POST FOR CULVERTS

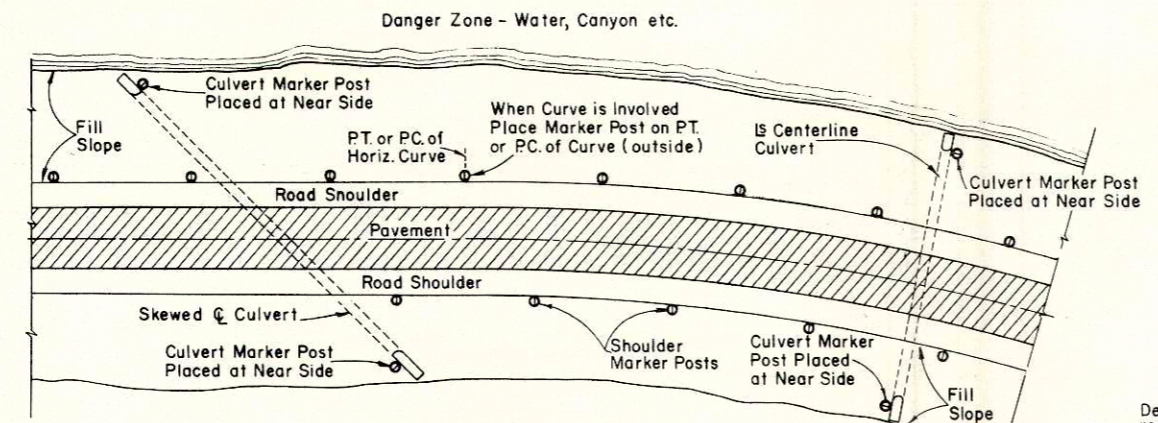


LOCATION DIAGRAM SHOWING TYPICAL LOCATIONS OF MARKER POSTS FOR RIGHT OF WAY



MARKER POST FOR RIGHT OF WAY

MARKER POST FOR RIGHT OF WAY



SPACING FOR SHOULDER MARKER POSTS
50' C:C for 100' to 500' Danger Zones
100' C:C for Over 500' Danger Zones

LOCATION DIAGRAM SHOWING RELATIVE LOCATIONS OF SHOULDER MARKER POSTS AND CULVERT MARKER POSTS

MARKER POSTS FOR ROAD SHOULDERS AND CULVERTS

GENERAL NOTES

Details of Construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.

MARKER POSTS FOR RIGHT OF WAY

Right of Way Marker Posts shall be erected in advance of Grading Operations. Posts shall be placed at the outer limits of the Highway Right of Way, but entirely within the Right of Way, and shall be so placed that the outer edge of the posts shall be tangent to the Right of Way line or lines extended. The exact location of all Right of Way Posts will be staked in the field by the Engineer.

REFLECTOR UNITS

Reflector Units shall have plastic crystal lens 7/8" in diameter. Unit assembly shall be a minimum of 7/8" in length. Reflector Units shall be furnished with flared expanding metal clips for wood mounting. Units shall be mounted in tightest fit possible and securely stayed in posts. Reflector Units shall be installed in Road Shoulder Marker Posts only.

MARKER POSTS & MARKER POSTS FOR RIGHT OF WAY

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL

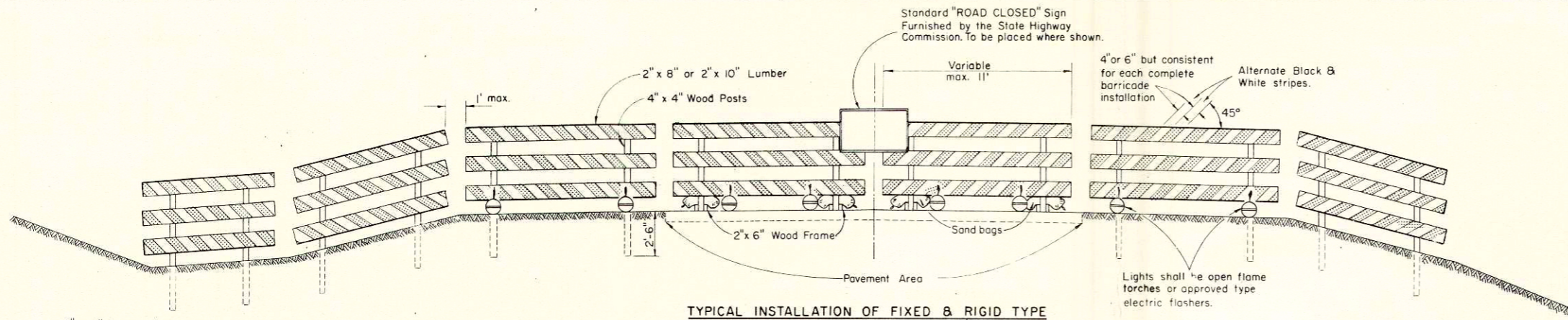
DATE: 2-5-63

APPROVED: *J. P. Kelly* ENGINEER OF DESIGN

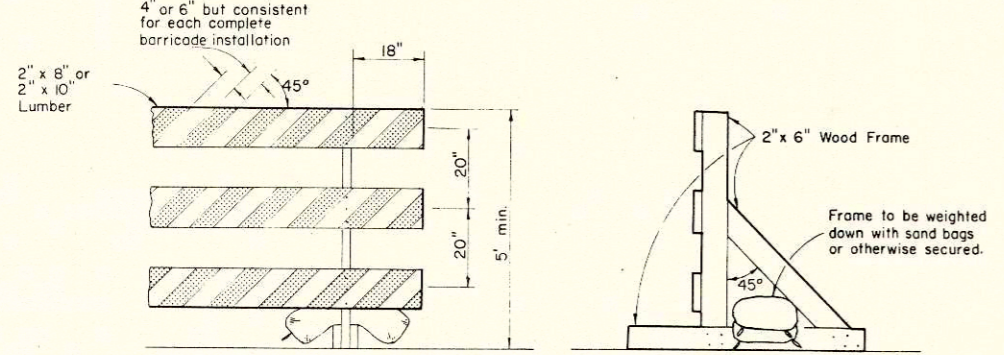
DATE: 2/6/63

APPROVED: *E. L. Rottiers* STATE HIGHWAY ENGINEER

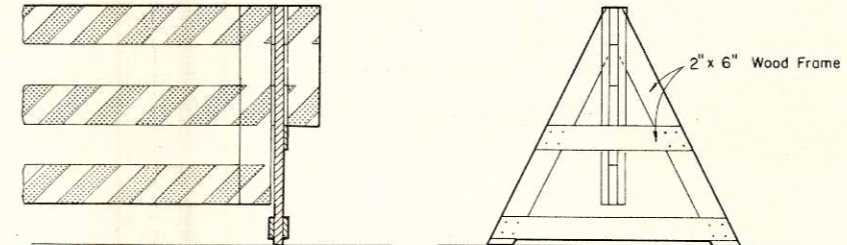
PLATE NO. 7-1.3.4



TYPICAL INSTALLATION OF FIXED & RIGID TYPE



ALTERNATE TYPE INSTALLATION (RIGID)



ALTERNATE TYPE INSTALLATION (DEMOUNTABLE)

CLASS I BARRICADE

GENERAL NOTES:

The Contractor shall construct, place and maintain barricades as shown on this drawing and as required by the Standard Specifications for the duration of the project at all points of highway closure. Barricades shall be painted as shown herein and structurally maintained for maximum visibility at all times, for the duration of the respective project.

CLASS I BARRICADE

Shall be used at points of closure where road is closed to traffic. Gates or movable sections of barricade shall be provided when necessary, for access of equipment or other authorized vehicles only.

CLASS II BARRICADE

May be used only where the hazard to traffic is relatively small, and for the more or less continuous delimiting of a restricted roadway, or for temporary daytime use.

LUMBER & FABRICATION

Lumber shall be of a grade structurally sound and sufficiently rigid to satisfactorily support and maintain the purpose and intent of a barricade facility. The fabrication of the barricade shall be in accord with good pertinent wood-working practices.

PAINTING

Barricades shall be painted as shown herein in alternate black and white stripes. Black stripes shall be painted with weather resistant and durable black paint. White stripes shall be painted a prime coat of good grade wood primer, followed by two coats of white "Codyt Reflective Liquid" (Minnesota Mining Co.) or equivalent, or reflective sheeting wide angle, flat top "Scotchlite" brand material (Minnesota Mining Co.) or equivalent.

DIRECTION OF DIAGONAL STRIPES

Where a barricade extends entirely across the roadway and no vehicle access provision, the stripes shall slope downward toward the highway centerline. Where vehicle access is permitted, the stripes shall slope downward in the direction toward which vehicles must turn in detouring. Where both right and left turns are provided for, the stripes shall slope downward in both directions from the center.

MEASUREMENT & PAYMENT

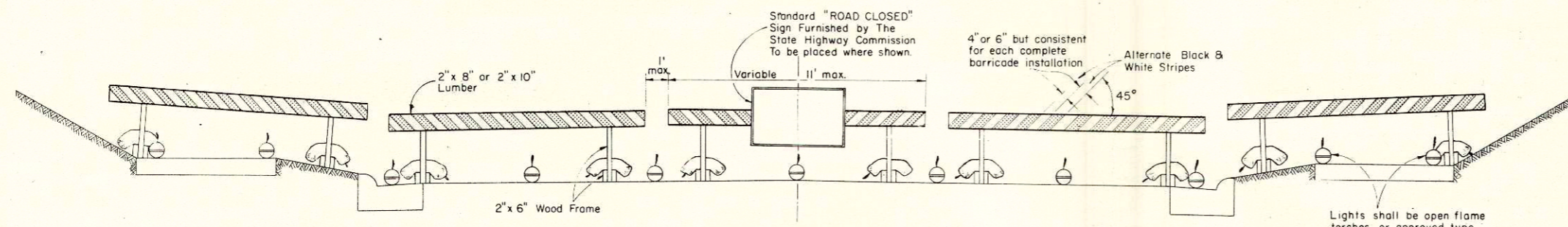
All barricades, unless otherwise provided for in the plans and/or special provisions shall be furnished, placed, and maintained as noted above, and no additional compensation will be allowed but shall be construed to be included in the price bid for other items.

NOTE:

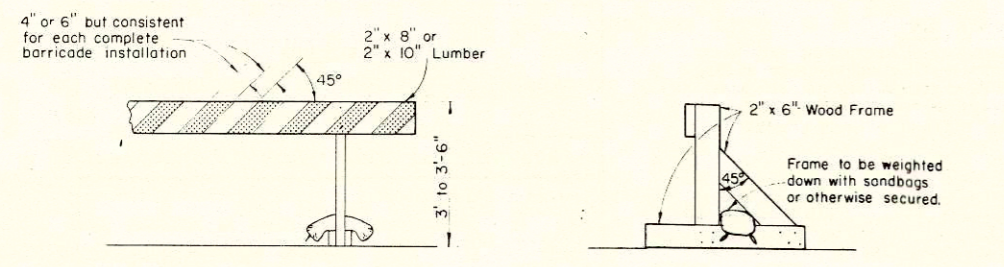
Lighting devices for barricades shall conform to the requirements of the Standard Specifications.

NOTE:

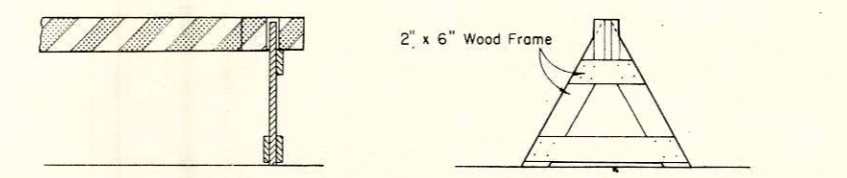
All lumber or timber dimensions shown herein are nominal.



TYPICAL INSTALLATION OF RIGID TYPE



ALTERNATE TYPE INSTALLATION (RIGID)



ALTERNATE TYPE INSTALLATION (DEMOUNTABLE)

CLASS II BARRICADE

CONSTRUCTION BARRICADE

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL:

DATE 3-5-63 J. D. Pelt ENGINEER OF DESIGN

APPROVED:

DATE 3/6/63 E. C. Paulsen STATE HIGHWAY ENGINEER

GENERAL NOTES
 Details of construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.
 The Steel Plate Beam Guard or (Median) Guard shall consist of steel plate made of open hearth or electric furnace steel. Plates shall be blanked to proper shape, fabricated and ready for assembly when received in the field. The plates shall be true to plan dimensions and of uniform section. Warped or deformed plates will be rejected. The edges of the plates shall be rolled or rounded so that they present no sharp edges. All connections and splices shall be formed with flat round headed bolts, or similar detail so that no appreciable projection will be presented on the road side of the guard. The rail element shall be spliced by lapping in the direction of traffic or by butt joint with splice plate. Plate ends in lap splices or plate ends and splice plate in butt splices shall make contact throughout the entire area of the splice.

TESTS
 The elongation of a 2 inch specimen of the steel plate used in the rail element shall be not less than 12 percent tested in tension. The minimum tensile strength of the rail element shall, when tested in conjunction with splices and end connections, be 80,000 lbs. The rail element when loaded as a simple beam, freely supported at each end on 12'-0" centers shall support a concentrated load of span center through a flat surface 3 inches long, in accordance with the following -

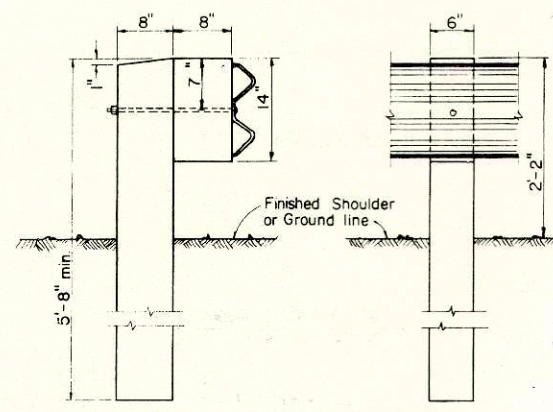
BEAM ELEMENT

Load	Traffic Face up		Traffic Face Down	
	Maximum Deflection	Load	Maximum Deflection	Load
1500 lb.	2.0 in.	1200 lb.	2.0 in.	
2000 lb.	3.0 in.	1600 lb.	3.0 in.	

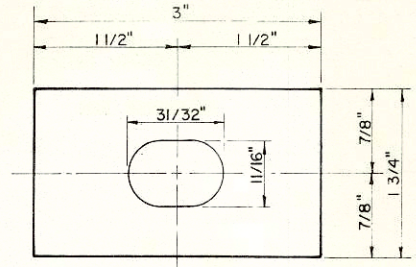
GALVANIZED
 The steel plate beam element and terminal sections shall be furnished galvanized. The speller coating of the base metal sheets shall be in accordance with A.A.S.H.O. Designation: M 36.
 The beam element may be galvanized before or after fabrication.
 Bolts, nuts, and washers shall be furnished galvanized in accordance with A.S.T.M. Designation: A153, Class C.

CIRCULAR STEEL PLATE ELEMENT
 Steel plate beam elements for beam guard or (median) guard for radii of 20 ft. to 150 ft. shall be shop-curved. Steel plate beam elements shall be bent to true circular curvature, void of kinks. Kinks shall be cause for rejection. Steel plate beam elements shall have a minimum bending radius of 20 feet.

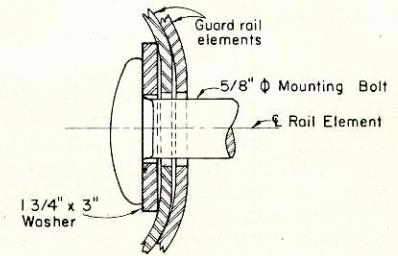
MEASUREMENT & PAYMENT
 The items of Steel Plate Beam Guard and Steel Plate Beam (Median) Guard shall be measured and paid for at the contract unit price per linear foot, measured in place by length in linear feet from end to end - out to out of terminal sections, which price shall be full compensation for furnishing and placing all materials and performing all work to completion in accordance with the Stand. Spec's. the applicable Plans and Special Provisions.



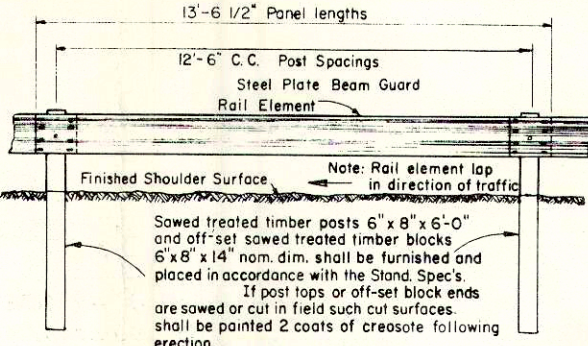
DETAIL OF POST & OFF-SET BLOCK



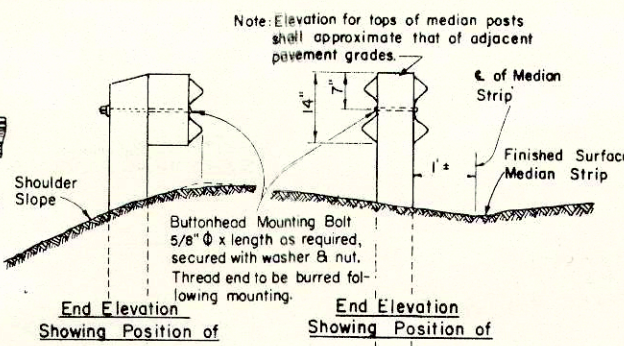
8 GAGE GALVANIZED - MOUNTING BOLT WASHER



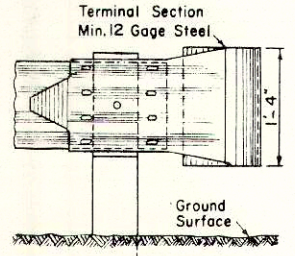
SECTION "B-B"



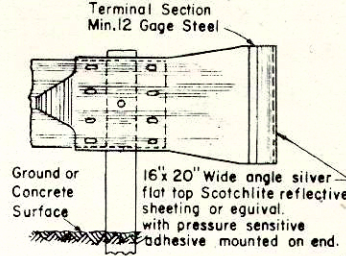
FRONT (Traffic Side) ELEVATION STEEL PLATE BEAM GUARD OR STEEL PLATE BEAM (MEDIAN) GUARD



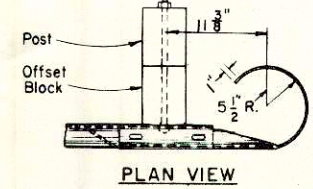
End Elevation Showing Position of STEEL PLATE BEAM GUARD and STEEL PLATE BEAM (MEDIAN) GUARD



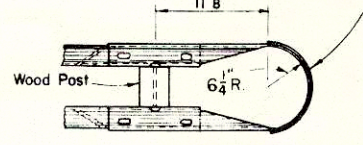
FRONT (Traffic Side) VIEW



FRONT VIEW



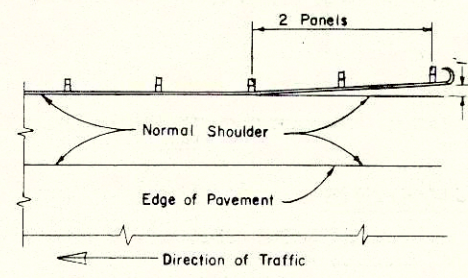
PLAN VIEW



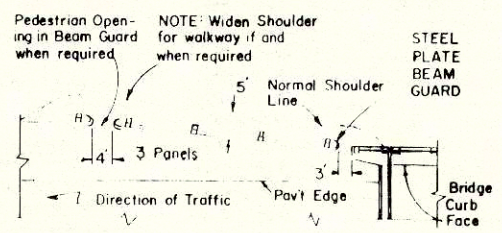
PLAN VIEW

TERMINAL SECTION DETAILS FOR STEEL PLATE BEAM GUARD

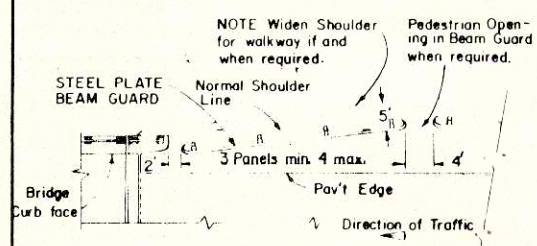
TERMINAL SECTION DETAILS FOR STEEL PLATE BEAM (MEDIAN) GUARD



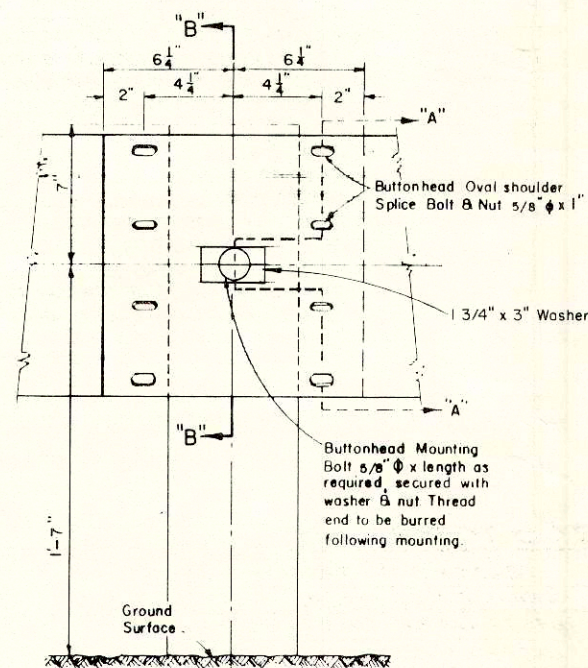
LOCATION DIAGRAM FOR STEEL PLATE BEAM GUARD INTERMEDIATE SECTIONS



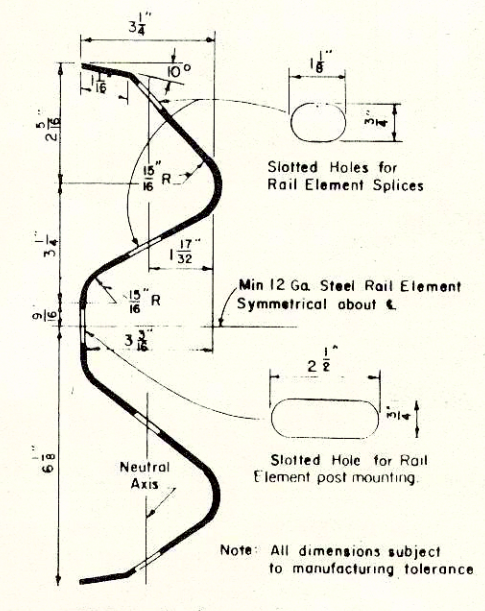
LOCATION DIAGRAM FOR STEEL PLATE BEAM GUARD AT BRIDGE EXITS



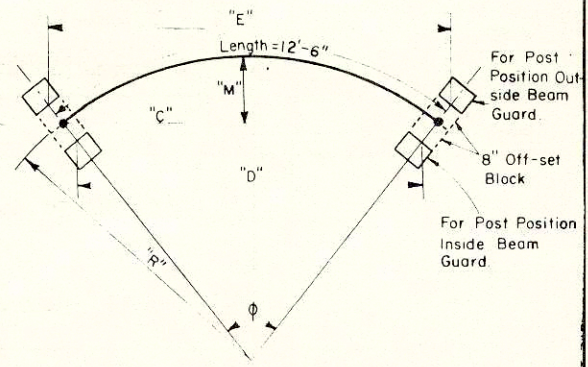
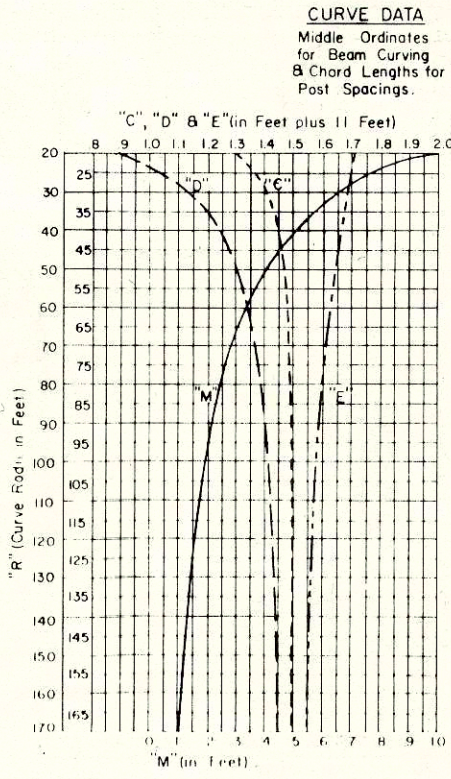
LOCATION DIAGRAM FOR STEEL PLATE BEAM GUARD AT BRIDGE APPROACHES



RAIL ELEMENT SPICING & POST MOUNTING DETAILS



SECTION "AA" RAIL ELEMENT SECTION (Min 12 GAGE STEEL)



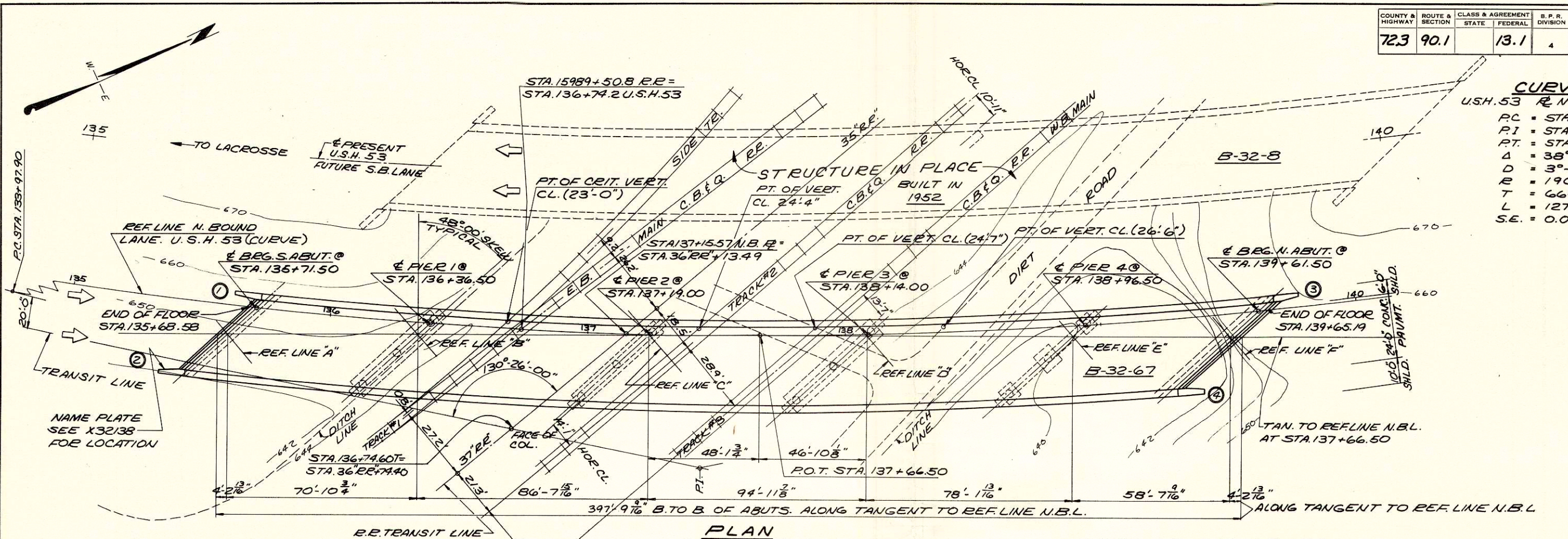
STEEL PLATE BEAM GUARD & STEEL PLATE BEAM (MEDIAN) GUARD

STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL:
 DATE: 2-5-63
 APPROVED: J. S. Pelt ENGINEER OF DESIGN
 DATE: 2/4/63
 E. C. Rostetter STATE HIGHWAY ENGINEER

COUNTY & HIGHWAY	ROUTE & SECTION	CLASS & AGREEMENT	S. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
723	90.1	13.1	4	F608-339	7	30

CURVE DATA
 U.S.H. 53 NORTH BOUND LANE
 PC = STA. 133+97.90
 PI = STA. 140+62.36
 PT = STA. 146+76.77
 Δ = 38°-22'-00"
 D = 3°-00'-00"
 R = 1909.86'
 T = 664.46'
 L = 1278.87'
 SE = 0.050%



PLAN
 5 SPAN CONTINUOUS
 STEEL GIRDER

NOTE: DIMENSIONS ARE ALONG TANGENT. STATIONS ARE ALONG CURVE.

LIST OF DRAWINGS

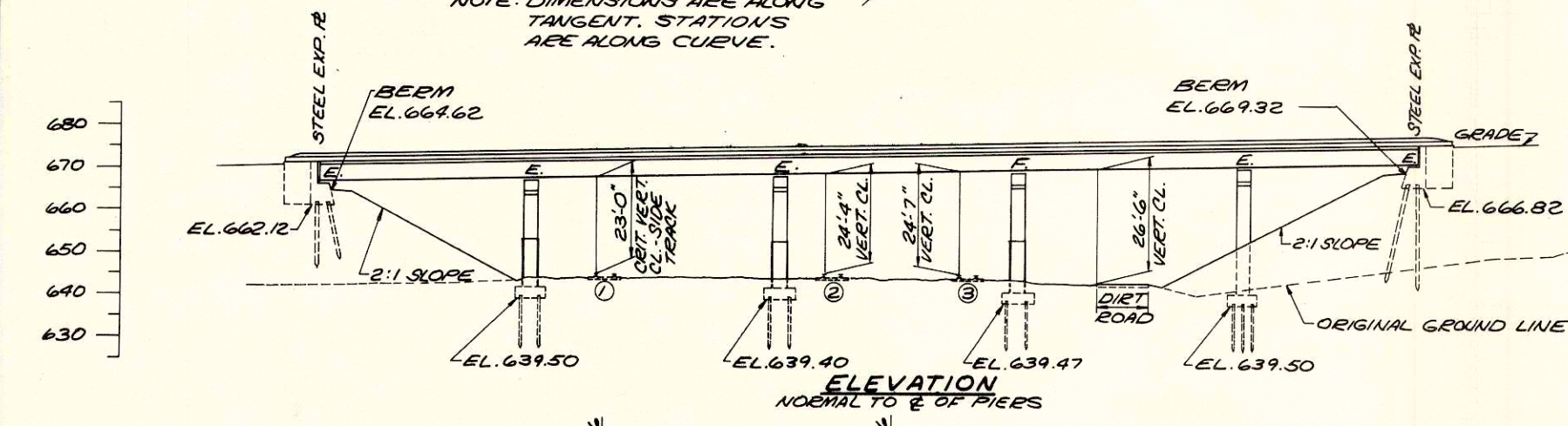
- 1. GENERAL PLAN X 32128
- 2. TOTAL ESTIMATED QUANTITIES X 32129
- 3. SUPERSTRUCTURE X 32130
- 4. SUPERSTRUCTURE X 32131
- 5. SUPERSTRUCTURE X 32132
- 6. SUPERSTRUCTURE X 32133
- 7. SUPERSTRUCTURE X 32134
- 8. BEARING DETAILS X 32135
- 9. EXPANSION JOINT X 32136
- 10. FLOOR DRAIN DETAILS X 32137
- 11. TUBULAR ALUMINUM RAILING, TYPE "G" X 32138
- 12. TUBULAR STEEL RAILING, TYPE "G" X 32139
- 13. SOUTH ABUTMENT X 32140
- 14. PIER 1 X 32141
- 15. PIER 2 X 32142
- 16. PIER 3 X 32143
- 17. PIER 4 X 32144
- 18. NORTH ABUTMENT X 32145
- 19. BILL OF BARS X 32146
- 20. BILL OF BARS X 32147
- 21. SUBSURFACE EXPLOREMENT X 32148
- 22. SUBSURFACE EXPLOREMENT X 32149

DESIGN DATA

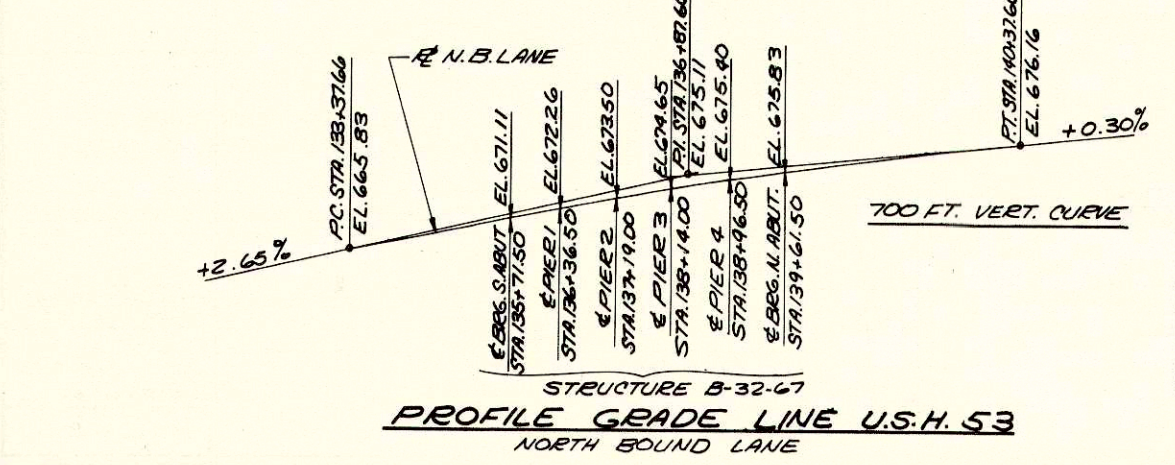
LIVELOAD-HS20
ALLOWABLE DESIGN STRESSES
 CONC. MASONRY-GRADE "A" Fc=1,900 PSI.
 BAR STEEL REINF. Fs=20,000 PSI.
 STRUCT. CARBON STEEL Fs=20,000 PSI.
 STRUCTURAL LOW ALLOY STEEL
 TO & INCL. 3/8" THICK Fs=27,000 PSI.
 OVER 3/8" TO & INCL. 1/2" THICK Fs=25,000 PSI.
 OVER 1/2" THICK Fs=23,000 PSI.

FOUNDATION DATA

PIILING AT THE S. ABUT. SHALL BE 10 3/4" Ø
 C.I.P. CONC. PILING EST. 75'-0" LONG AND
 DRIVEN TO A MIN. BRG. VALUE OF 25 T./PILE.
 PILING AT THE N. ABUT. SHALL BE 10 3/4" Ø
 C.I.P. CONC. PILING EST. 75'-0" LONG AND
 DRIVEN TO A MIN. BRG. VALUE OF 25 T./PILE.
 PILING AT THE PIERS SHALL BE 10 3/4" Ø
 C.I.P. CONC. PILING EST. 60'-0" LONG AND
 DRIVEN TO A MIN. BRG. VALUE OF 43 T./PILE.



ELEVATION
 NORMAL TO E. OF PIERS



PROFILE GRADE LINE U.S.H. 53
 NORTH BOUND LANE

RAIL ELEVATIONS RT. LS TO "RR" LINE

STATION	SIDE TRACK		TRACK #1		TRACK #2		TRACK #3	
	W. RAIL	E. RAIL	W. RAIL	E. RAIL	W. RAIL	E. RAIL	W. RAIL	E. RAIL
35'RR	643.83	643.77	645.97	645.98	645.77	645.82	646.02	646.00
36'RR	645.70	645.77	646.02	646.05	645.80	645.87	646.11	646.10
37'RR	646.11	646.07	646.10	646.05	645.86	645.94	646.22	646.29
38'RR	-	-	645.94	646.04	645.96	646.06	646.35	646.42

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	GENERAL PLAN		
	CO. LACROSSE	CITY DONALASKA	STA. 137+66.50
	SECTION 8	TOWN 16N	RANGE 7W
	DESIGN SPEC. A.R.S.H.O. 61	LOADING HS20	CONTR. 1963
	DATE 8-2-65	DESIGN D.F.S.	DRAWN J.H.G. CRD. E.K.Z.
	RECOMMENDED	J. B. Schultz CHIEF BRIDGE ENGINEER	
	APPROVED	J. P. Dumontier STATE HIGHWAY ENGINEER	
	STRUCTURE B-32-67		SHEET 1 OF 22

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG08-3(32)	8	30

TOTAL ESTIMATED QUANTITIES

BID ITEMS	UNIT	SUPER.	S. ABUT.	PIER 1	PIER 2	PIER 3	PIER 4	N. ABUT.	TOTAL
EXCAVATION FOR STRUCTURES	C.Y.	—	50	70	90	90	270	60	630
CONCRETE MASONRY	C.Y.	409.8	68.0	97.3	112.4	116.5	70.3	82.8	957.1
BAR STEEL REINFORCEMENT	LBS.	130,190	2,110	9,270	11,930	16,180	13,220	2,490	185,390
STRUCTURAL CARBON STEEL	LBS.	143,600	—	—	—	—	—	—	143,600
STRUCTURAL LOW ALLOY STEEL	LBS.	189,400	—	—	—	—	—	—	189,400
LUBRICATED BRONZE PLATES	LBS.	342	—	—	—	—	—	—	342
BEARING PADS	S.F.	32	—	—	—	—	—	—	32
CAST-IN-PLACE CONCRETE TEST PILING *	L.S.	—	—	—	—	—	—	—	1
CAST-IN-PLACE CONCRETE PILING, DELIVERED	L.F.	—	825	1020	1260	1260	1200	1125	6,690
CAST-IN-PLACE CONCRETE PILING, DRIVEN	L.F.	—	825	1020	1260	1260	1200	1125	6,690
TUBULAR RAILING, TYPE "G"	L.F.	819	—	—	—	—	—	—	819
FLOOR DRAINS, TYPE "A"	EACH	2	—	—	—	—	—	—	2
DOWNSPOUT, 6 INCH	L.F.	52	—	—	—	—	—	—	52
NON-BID ITEMS									
ALUMINUM OR ZINC PLATE	S.F.	56	—	—	—	—	—	—	56

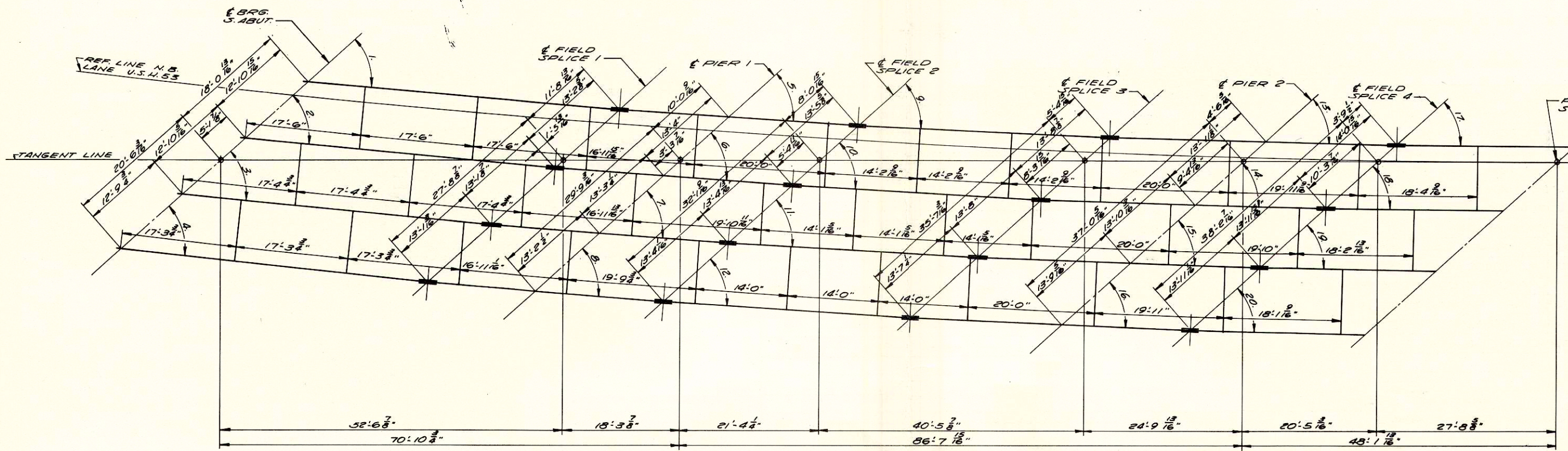
* DRIVE ONE 35'-0" TEST PILE AT EACH ABUTMENT & ONE 70'-0" TEST PILE AT EACH PIER.

GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
 BEVEL EXPOSED EDGES OF CONCRETE 1" UNLESS OTHERWISE SPECIFIED.
 IMBED ALL BAR STEEL 2" CLEAR UNLESS OTHERWISE SHOWN OR NOTED.
 CYLINDRICAL TYPE STEEL PILE SHELLS IF USED SHALL HAVE A MINIMUM NOMINAL (AVERAGE) SHELL THICKNESS OF 0.188 INCH & CONFORM TO THE REQUIREMENTS OF A.S.T.M. DESIGNATION A 252, GRADE 2.
 ALL FIELD CONNECTIONS SHALL BE MADE $\frac{3}{4}$ " HIGH TENSILE STRENGTH FRICTION BOLTS UNLESS OTHERWISE SPECIFIED.
 HOT POURED ELASTIC TYPE JOINT SEALER SHALL CONFORM TO A.S.T.M. DESIGNATION, D 1190.
 UPPER LIMITS OF "EXCAVATION FOR STRUCTURES" SHALL BE THE FINISHED GRADED SECTION FOR PIERS AND ELEVATION AS SHOWN ON SHEETS X32140 & X32145 FOR ABUTMENTS.
 ABUTMENT PILING SHALL BE DRIVEN TO A MIN. TIP EL. 600.00.

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	TOTAL ESTIMATED QUANTITIES		
	DESIGN SPEC. A.A.S.H.O. 61	LOADING AS 20	CONST. SPEC. 1963
	DATE 8-2-65	DESIGN D.F.S.	DRAWN U.H.G. CKD. B.K.
STRUCTURE B-32-67		SHEET 2 OF 22	

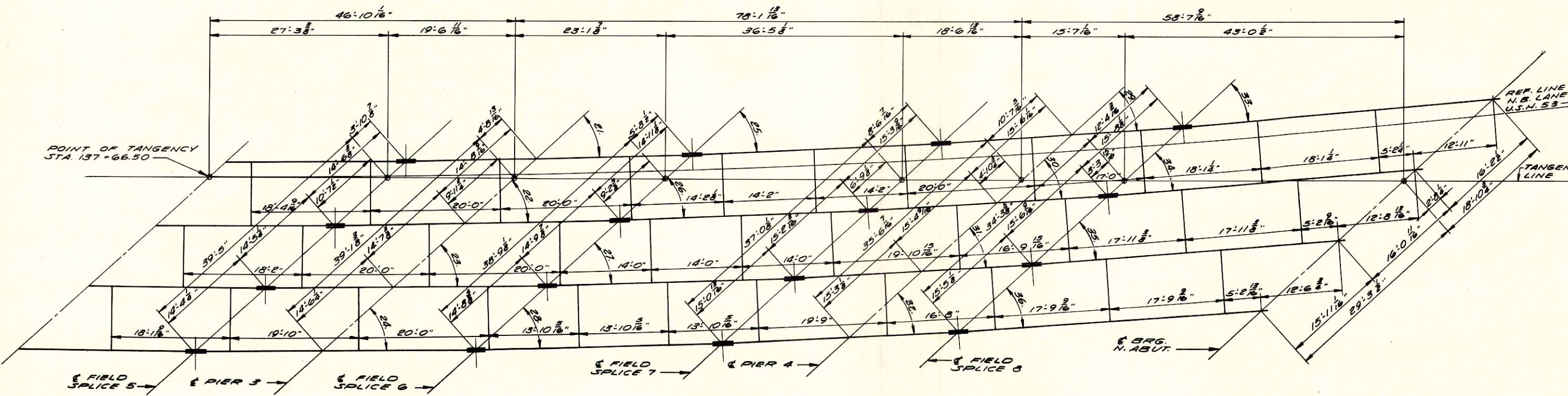
B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG08 3(39) 9	9	30



HALF FRAMING PLAN

TABLE OF ANGLES

NO.	ANGLE
1	47° 03' 51.2"
2	47° 19' 47.4"
3	47° 35' 28.2"
4	47° 51' 03.8"
5	45° 47' 04.7"
6	46° 03' 50.9"
7	46° 20' 11.2"
8	46° 36' 27.5"
9	44° 38' 58.1"
10	44° 56' 23.2"
11	45° 13' 30.2"
12	45° 30' 18.4"
13	43° 24' 35.2"
14	43° 42' 38.2"
15	44° 00' 28.5"
16	44° 18' 05.8"
17	41° 55' 15.4"
18	42° 14' 19.1"
19	42° 33' 06.3"
20	42° 51' 36.0"
21	40° 25' 50.5"
22	40° 45' 56.2"
23	41° 05' 45.9"
24	41° 25' 08.9"
25	39° 11' 23.6"
26	39° 32' 25.5"
27	39° 53' 04.7"
28	40° 13' 19.5"
29	38° 03' 21.9"
30	38° 25' 03.5"
31	38° 46' 40.2"
32	39° 07' 43.5"
33	36° 46' 30.1"
34	37° 09' 22.0"
35	37° 31' 50.9"
36	37° 53' 54.5"

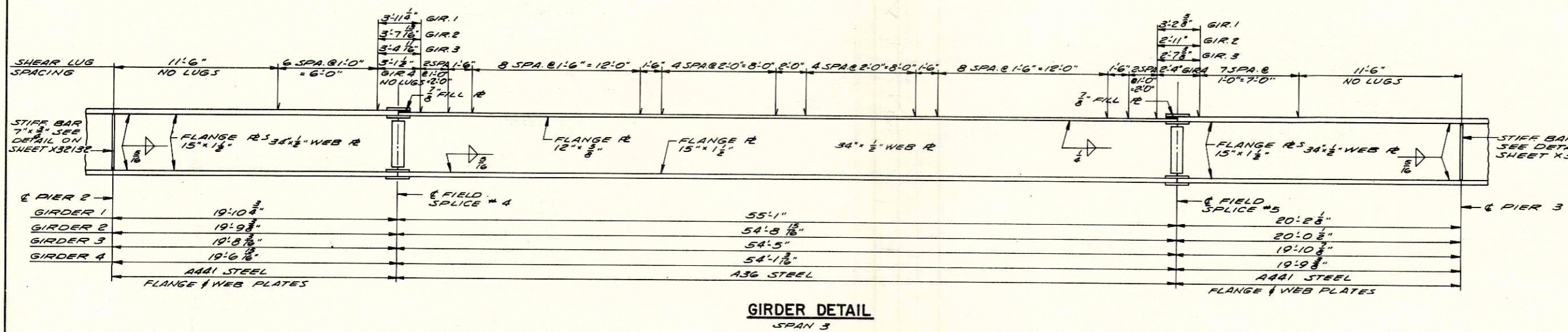
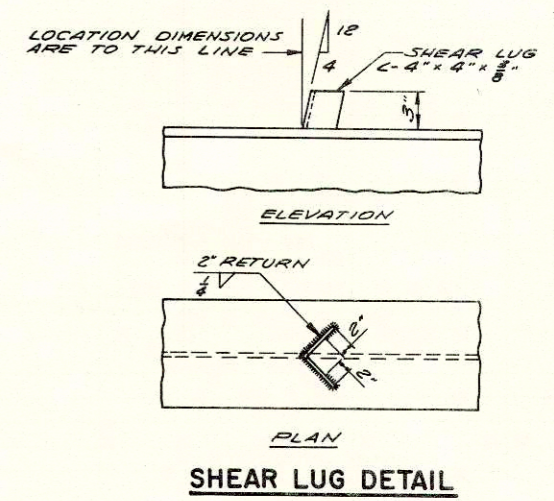
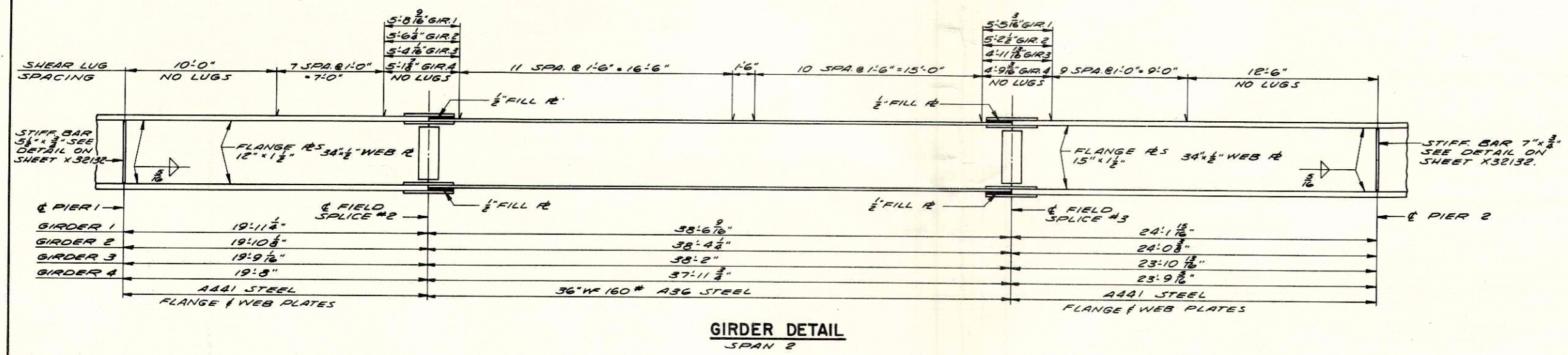
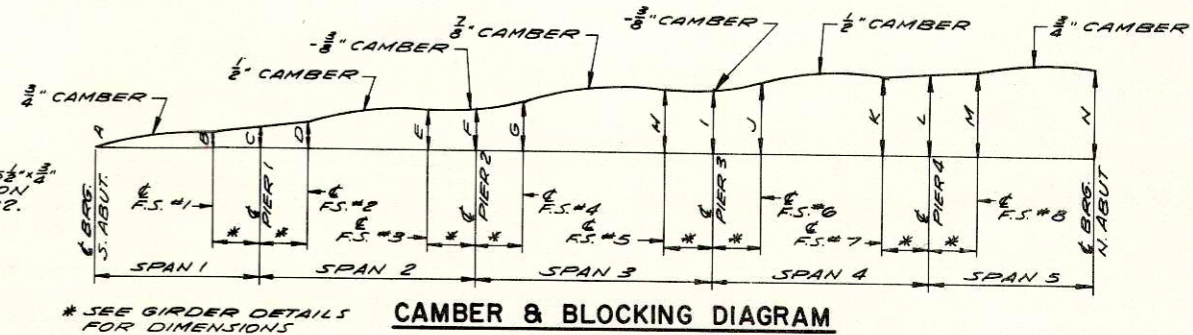
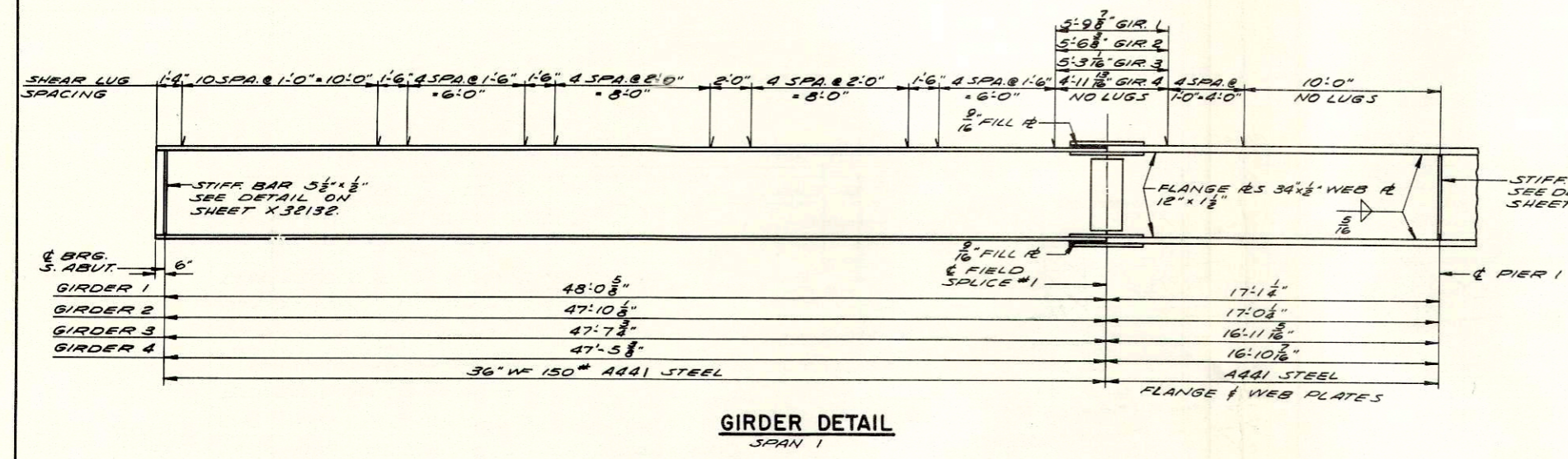


HALF FRAMING PLAN

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	SUPERSTRUCTURE		
	DESIGN SPEC. A.A.S.H.O. '61	LOADING A1520	CONCRETE SPEC. 1963
	DATE 8.8.65	DESIGN D.F.S.	DRAWN W.E.A. CKD. B.K.Z.
STRUCTURE B-32-67		SHEET 3 OF 22	

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FR 48-3(39)	10	30

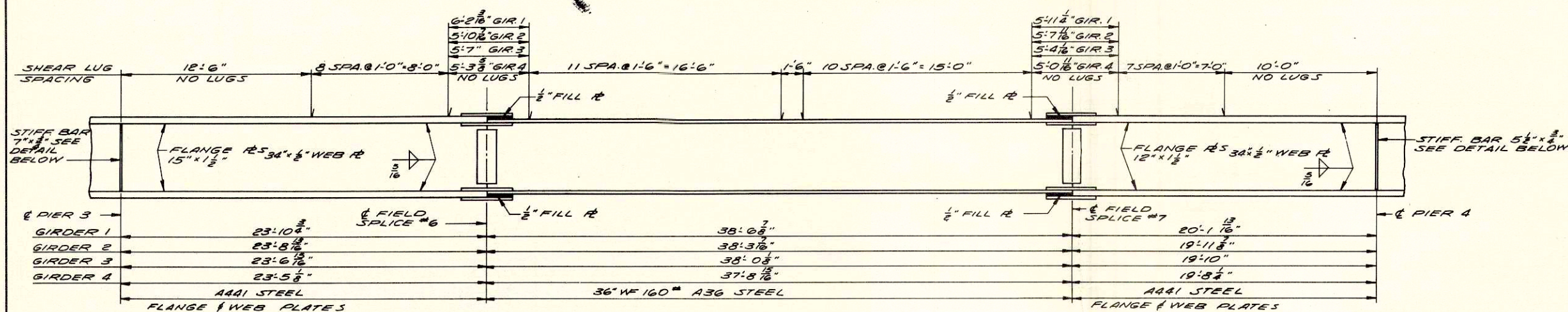
NOTE: FIELD WELDING ON TOP FLANGE FOR CONSTRUCTION PURPOSES IS PROHIBITED IN THE AREA OVER THE PIERS BETWEEN THE SHEAR LUGS.



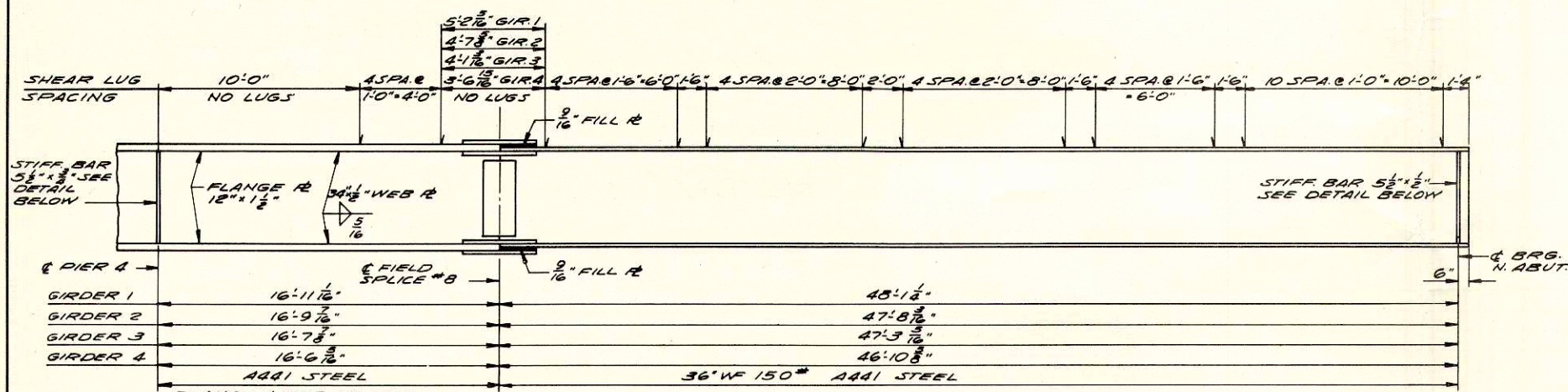
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	SUPERSTRUCTURE		
	DESIGN SPEC A.A.S.H.O.'61	LOADING H520	CONSTR. SPEC. 1963
	DATE 8-2-65	DESIGN D.F.S.	DRAWN H.E.A. C.D. B.M.A.
STRUCTURE B-32-67		SHEET 4 OF 22	

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	F608-39	11	30

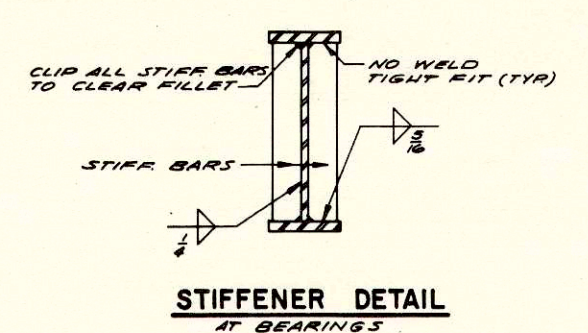
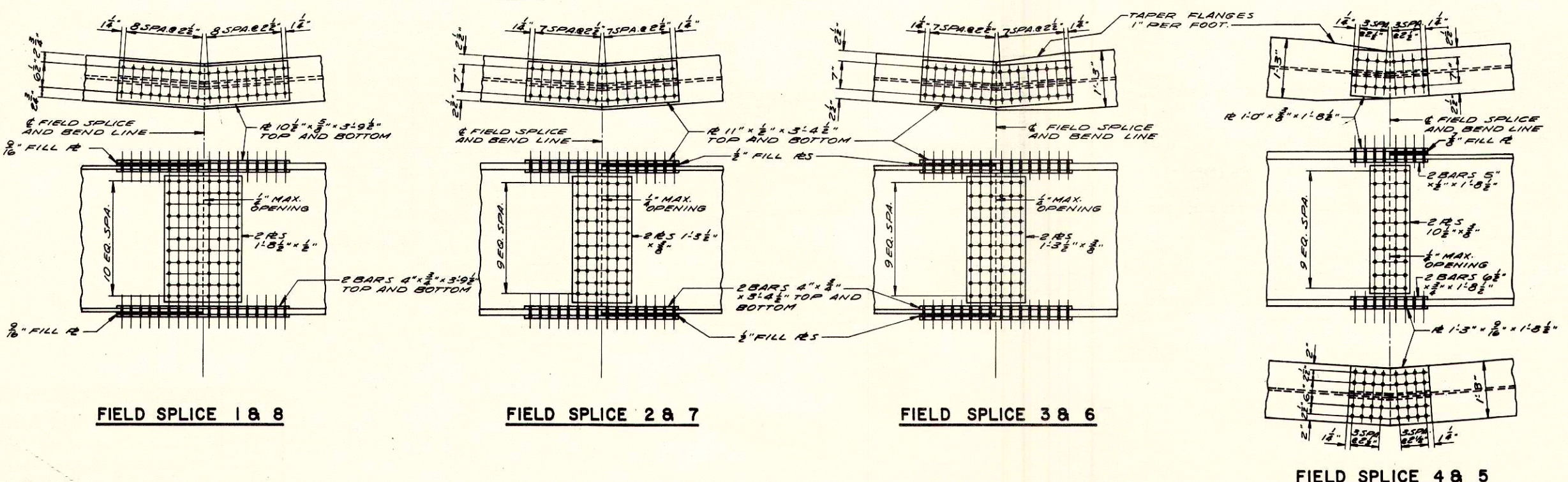
NOTE: FIELD WELDING ON TOP FLANGE FOR CONSTRUCTION PURPOSES IS PROHIBITED IN THE AREA OVER THE PIERS BETWEEN THE SHEAR LUGS.



GIRDER DETAIL
SPAN 4

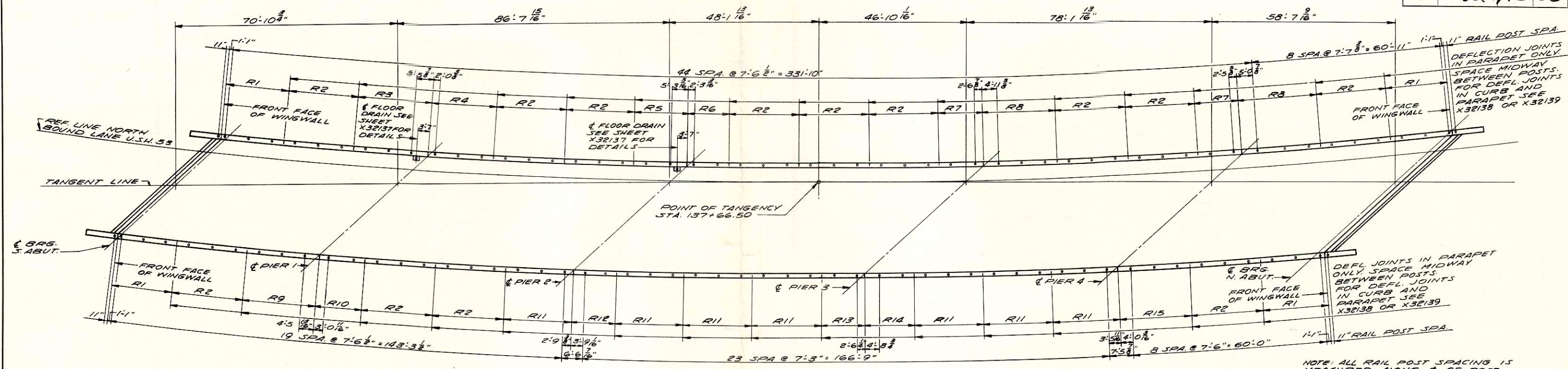


GIRDER DETAIL
SPAN 5



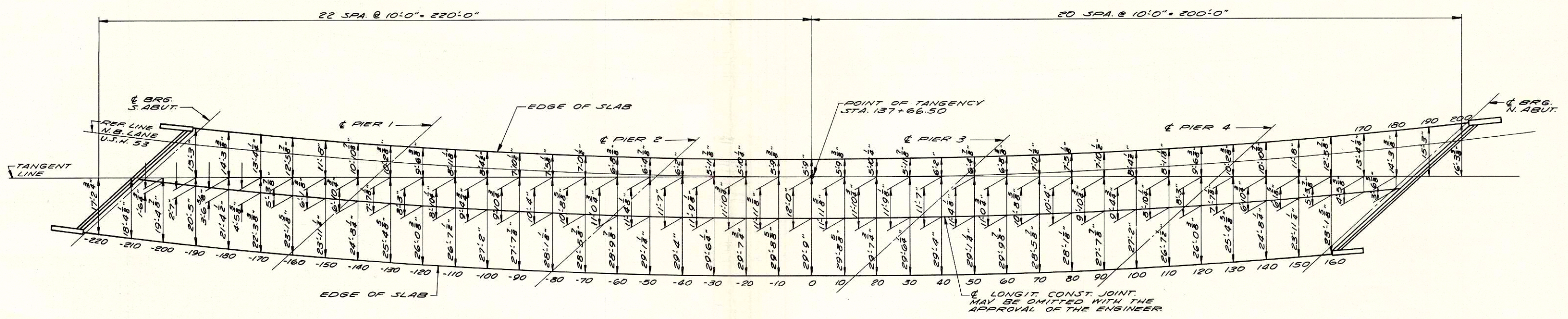
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	SUPERSTRUCTURE		
	DESIGN SPEC. A.A.S.H.O.'61	LOADING US 20	CONST. 1963
	DATE 8-2-65	DESIGN D.F.S.	DRAWN H.E.M. CKD. B.M.Z.
STRUCTURE B-32-67		SHEET 5 OF 22	

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG08-339/12	30	



PLAN

NOTE: ALL RAIL POST SPACING IS MEASURED ALONG Q OF POST. SEE X32138 OR X32139.



SLAB PLAN

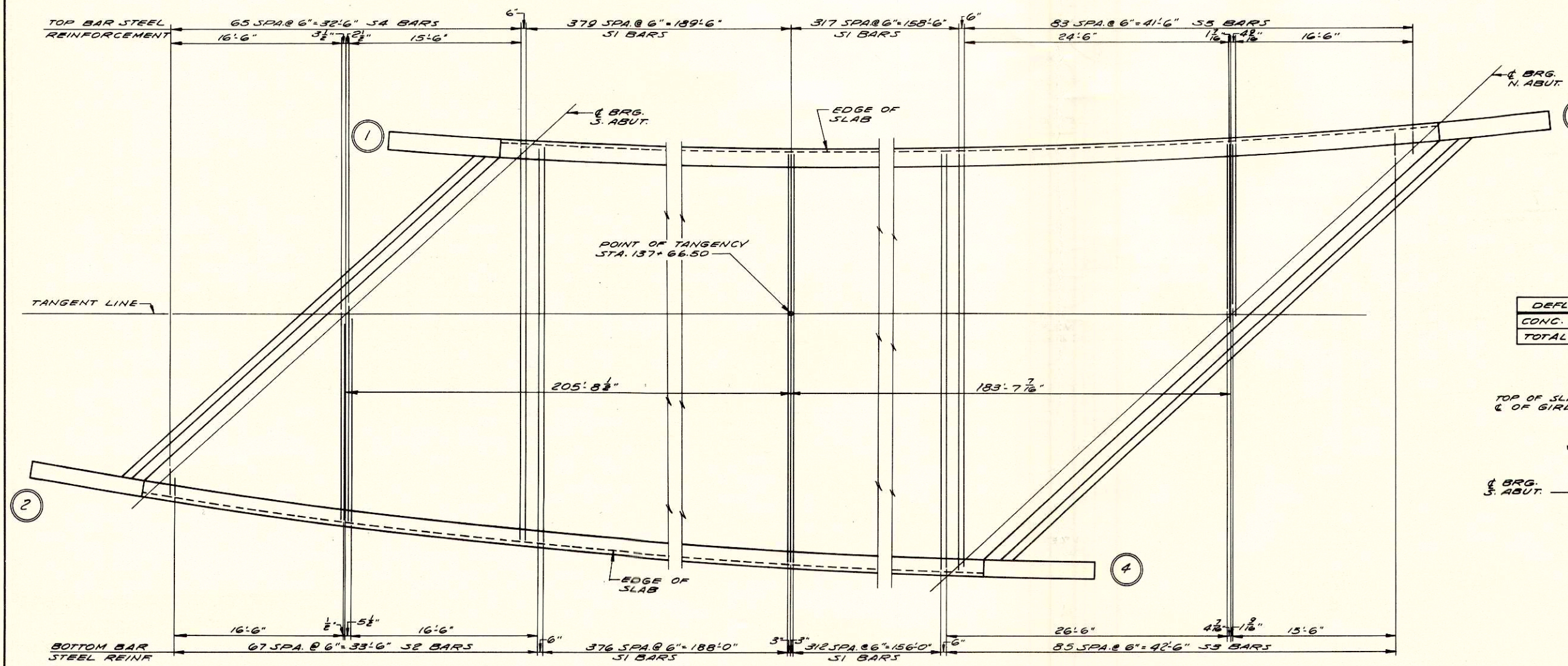
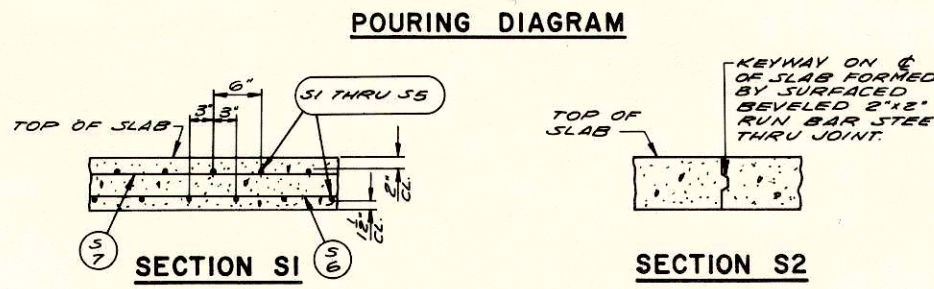
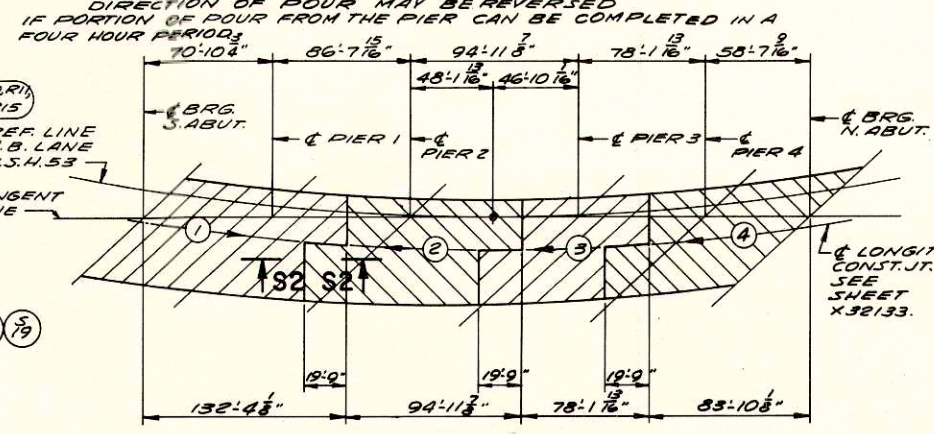
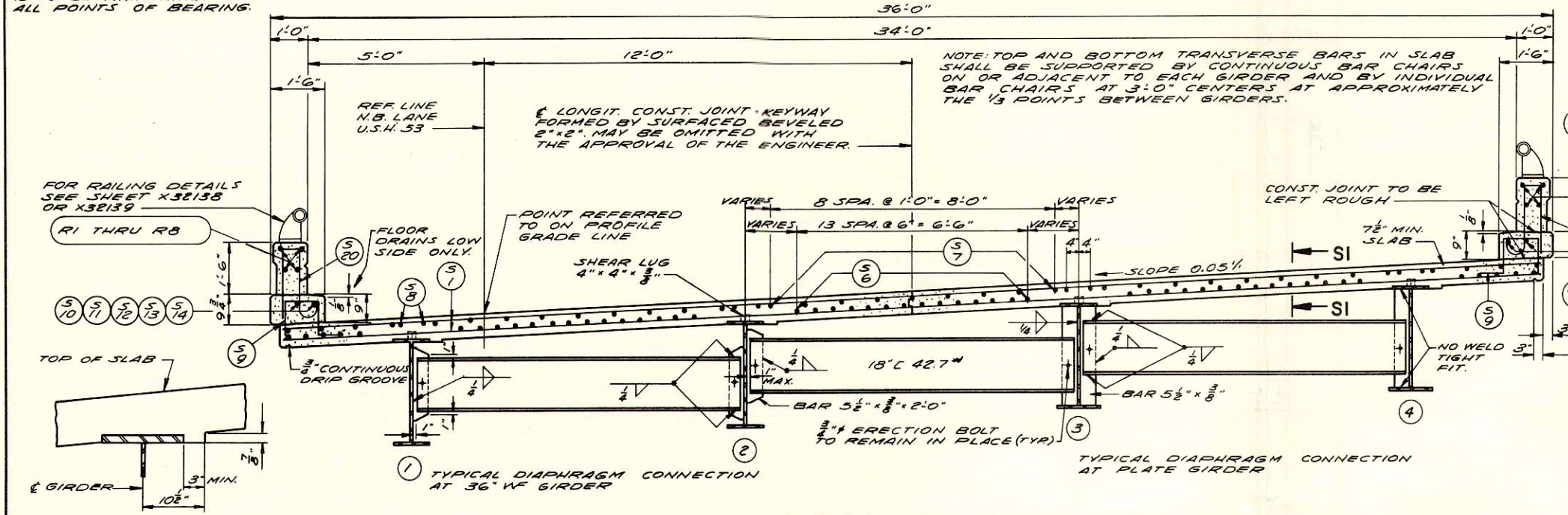
SHOWING OFFSETS NORMAL TO TANGENT LINE

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	SUPERSTRUCTURE		
	DESIGN SPEC. AA.S.H.O.6/LOADING 4320	CONSTR. SPEC. 1963	
	DATE 8-2-65	DESIGN D.F.S.	DRAWN W.E.A. CKD. BAZ
STRUCTURE B-32-67		SHEET 6 OF 22	

NOTE: THE 9" HEIGHT OF CURB IS TO BE MAINTAINED AT ALL POINTS OF BEARING.

NOTE: TWO OR MORE POURS MAY BE COMBINED AND THE TRANSVERSE CONST. JOINTS OMITTED IF THE POUR FOR AN ENTIRE SPAN OR THE PORTION OF A SPAN TO A CONST. JOINT CAN BE COMPLETED WITHIN FOUR HOURS AFTER CONCRETE OVER THE ADJACENT PIER IS PLACED.
DIRECTION OF POUR MAY BE REVERSED IF PORTION OF POUR FROM THE PIER CAN BE COMPLETED IN A FOUR HOUR PERIOD.

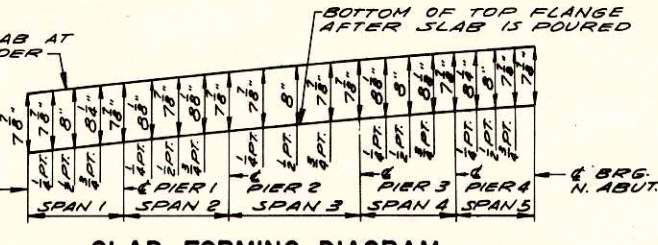
B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG08-3(39)13	30	



DEFLECTION DIAGRAM

SHOWING DEAD LOAD DEFLECTION

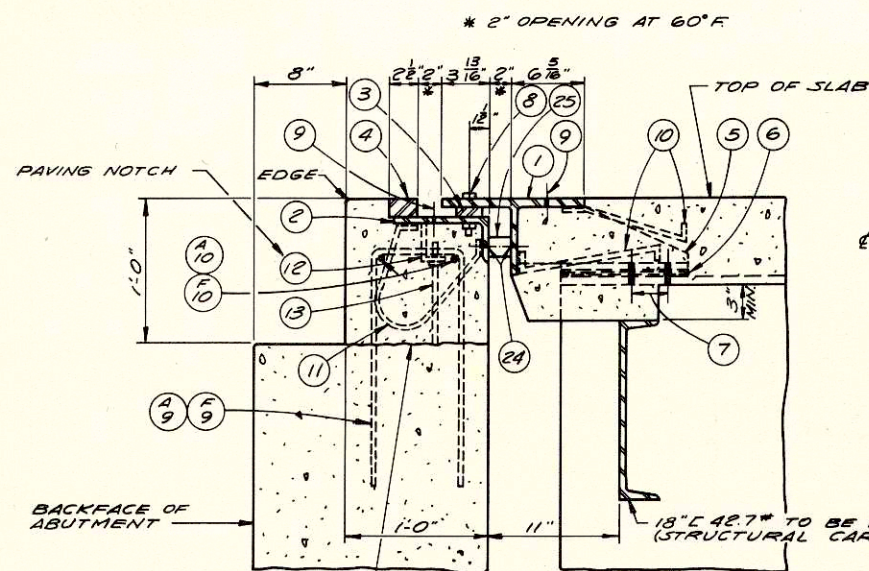
DEFLECTION	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
CONC. ONLY	1/2"	9/16"	1/4"	3/16"	3/16"	1/8"	3/4"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/2"
TOTAL	9/16"	1/2"	5/16"	1/4"	1/4"	3/16"	7/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	9/16"



REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	SUPERSTRUCTURE
	DESIGN SPEC. A.A.S.H.O. 6/LOADING USED CONCR. 1063
	DATE: 8-2-65 DESIGN: D.F.S. DRAWN: I.E.A. CKD: B.N.L.
STRUCTURE B-32-67	SHEET 7 OF 22

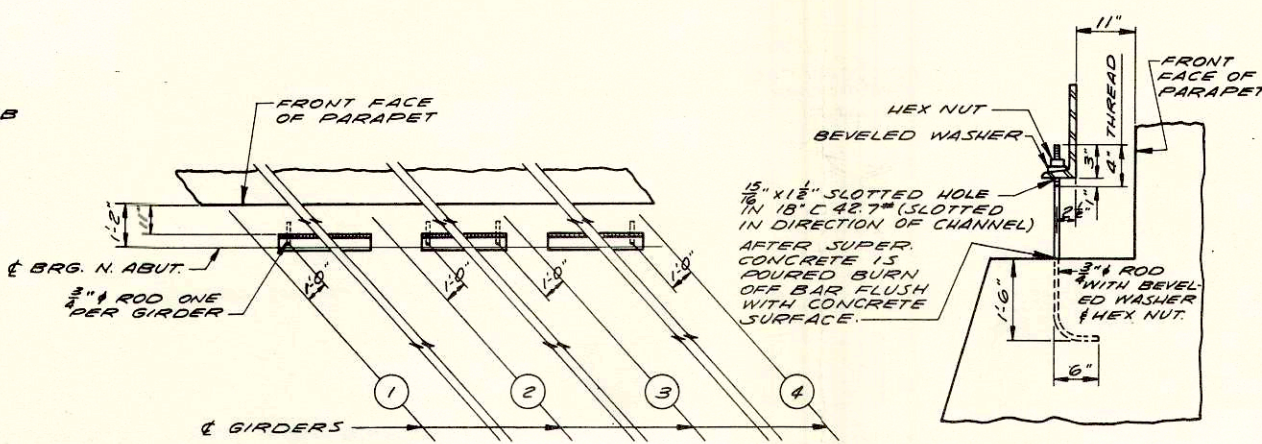
NOTE: FOR BILL OF BARS AND BAR DETAILS SEE SHEET X32146.

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	F608-3(39)	15	30



CONST. JOINT - POUR CONC. ABOVE THIS JOINT AFTER SUPERSTRUCTURE CONC. IS IN PLACE. LEAVE JT. ROUGH.

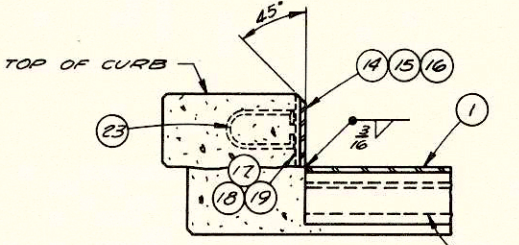
SECTION EI



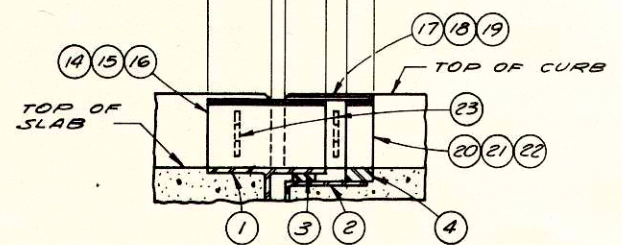
PART PLAN
TEMPORARY HOLD DOWN DEVICE
AT NORTH ABUT.

- LEGEND**
1. S.T. 6" W^e 39.5" X ROADWAY WIDTH.
 2. L 6" X 4" X 1/2" X ROADWAY WIDTH.
 3. BAR 2" X 1/2" X ROADWAY WIDTH. WELD TO L#2 WITH 2 LINES OF 1/4" FILLET WELD @ 2" X ROADWAY WIDTH.
 4. BAR 2" X 1/2" X ROADWAY WIDTH. WELD TO L#2 WITH 2 LINES OF 1/4" FILLET WELD @ 2" X ROADWAY WIDTH.
 5. FABRICATE FROM 3/8" WELDED PLATE. WELD TO STEM AND FLANGE OF S.T. #1 WITH 1/4" FILLET WELD NEAR AND FAR SIDE.
 6. 3/8" MIN. LAMINATED AND SLOTTED SHIM.
 7. DRILL HOLES IN GIRDER FLANGE IN FIELD FOR 3/8" BOLTS.
 8. 3/8" BOLT WITH SQ. NUT @ 2'-0" CENTERS. TACK WELD NUT TO L#2. GREASE FOR EASY REMOVAL. 1 1/2" X 1 1/2" SLOTTED HOLE IN S.T. #1. LONG DIMENSION OF SLOTTED HOLE TO BE PARALLEL TO C OF ROADWAY. 1 1/2" HOLE IN BAR #3 & L#2.
 9. VENT HOLES. 1/2" PLACED @ 2'-0" CENTERS ON L#2 AND S.T. #1.
 10. 3/8" BENT BAR @ 0'-9" ALTERNATE BETWEEN GIRDERS. 1'-3" LONG. WELD TO S.T. #1.
 11. 3/8" BENT BAR @ 1'-0" CENTERS. 2'-0" LONG. WELD TO L#2.
 12. 3/8" BENT BAR @ 1'-0" X 0'-3" @ 3'-0" CENTERS. WELD TO L#2. PROVIDE 3/8" HOLE IN 2" LEG FOR BOLT #13.
 13. 1/2" BOLT X 0'-9" LONG AND NUT. TACK WELD NUT TO L#12.
 14. R 1-4" X 1/2" CHAMFER AS SHOWN. FIELD WELD TO S.T. #1. WINGS 1 & 2.
 15. R 1-8" X 1/2" CHAMFER AS SHOWN. FIELD WELD TO S.T. #1. WING 3.
 16. R 1-8" X 1/2" CHAMFER AS SHOWN. FIELD WELD TO S.T. #1. WING 4.
 17. R 1-8" X 1/2" CHAMFER AS SHOWN. WING 1 & 2.
 18. R 1-8" X 1/2" CHAMFER AS SHOWN. WING 3.
 19. R 1-8" X 1/2" CHAMFER AS SHOWN. WING 4.
 20. R 3/8" X 1/2" CHAMFER AS SHOWN. WELD TO R#17 WITH ONE LINE OF 1/4" FILLET WELD. FIELD WELD TO BAR #4. WINGS 1 & 2.
 21. R 3/8" X 1/2" CHAMFER AS SHOWN. WELD TO R#18 WITH ONE LINE OF 1/4" FILLET WELD. FIELD WELD TO BAR #4. WING 3.
 22. R 3/8" X 1/2" CHAMFER AS SHOWN. WELD TO R#19 WITH ONE LINE OF 1/4" FILLET WELD. FIELD WELD TO BAR #4. WING 4.
 23. 3/8" BENT BAR X 1'-9" LONG. WELD TO R#14, 15, 16, 17, 18, & 19.
 24. PROVIDE 3/8" HOLES IN S.T. #1 AND L#2 @ 3'-0" CENTERS FOR 1/2" BOLT.
 25. BLOCK AND BOLT FOR SHIPMENT WITH PIPE SLEEVE AND 1/2" BOLT.
 26. 3/8" R CUT TO LIMITS SHOWN.
 27. BAR 4" X 3/8" X 0'-6" PROVIDE 3/8" HOLE FOR BOLT #29.
 28. 3/8" MIN. LAMINATED SHIM. PROVIDE 3/8" HOLE FOR BOLT #29.
 29. 1/2" BOLT WITH BEVELED WASHER. DRILL HOLES IN 18" C 42.7" IN FIELD FOR 1/2" BOLT.

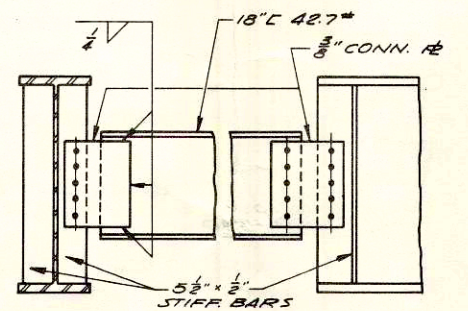
WINGS 1 & 2	8 1/2"	2 1/2"	5 1/2"	2 1/2"	3 1/2"
WING 4	10 1/2"	3 1/2"	6 1/2"	3 1/2"	4 1/2"
WING 3	10 1/2"	3 1/2"	6 1/2"	3 1/2"	4 1/2"



SECTION THRU CURB



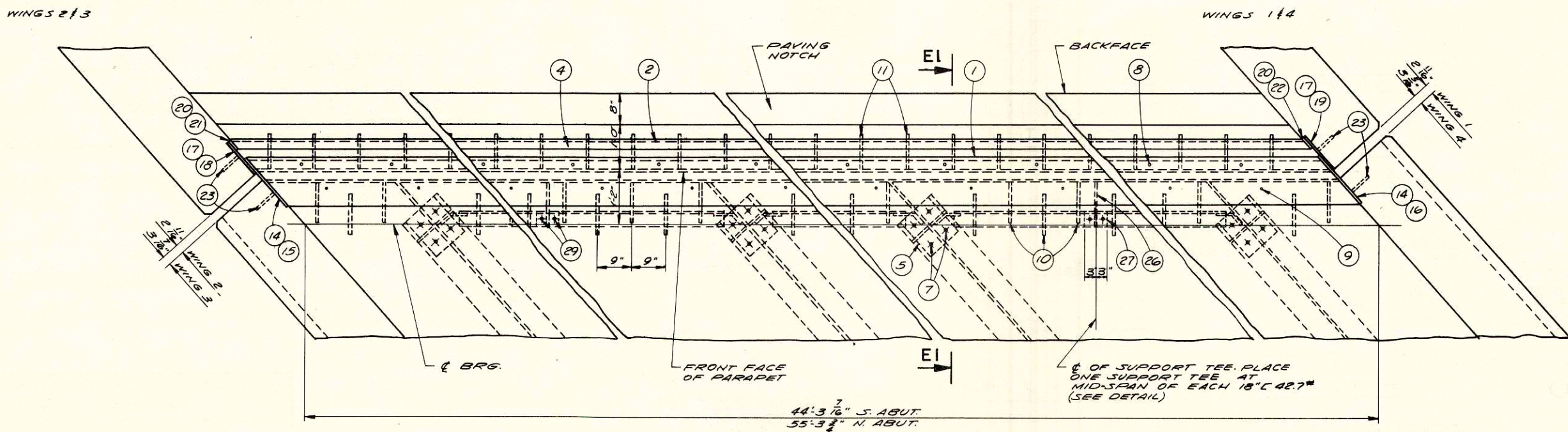
ELEVATION AT CURB



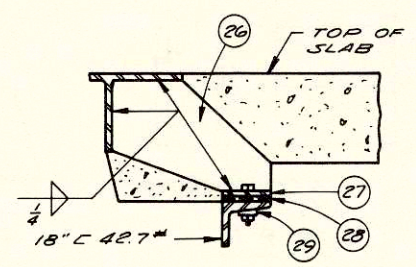
TYPICAL DIAPHRAGM CONNECTION
AT ABUTMENTS

EXPANSION JOINT SHALL BE BUILT TO CONFORM TO ROADWAY CROWN AND GRADE.
AFTER CONCRETE HAS SET REMOVE BOLT #8 AND FILL HOLES WITH HOT POURED ELASTIC TYPE JOINT SEALER.
AFTER CONCRETE HAS SET THE JOINT OPENING SHALL BE THOROUGHLY CLEANED.
APPLY 2-4" COAT OF BITUMASTIC TO METAL SURFACES FORMING THE JT. AND FILL OPENING WITH HOT POURED ELASTIC TYPE JOINT SEALER.
ONE FIELD SPLICE IS PERMITTED IN JOINT.

ALL MATERIAL IN EXPANSION JOINT SHALL BE PAID FOR AS STRUCTURAL CARBON STEEL.



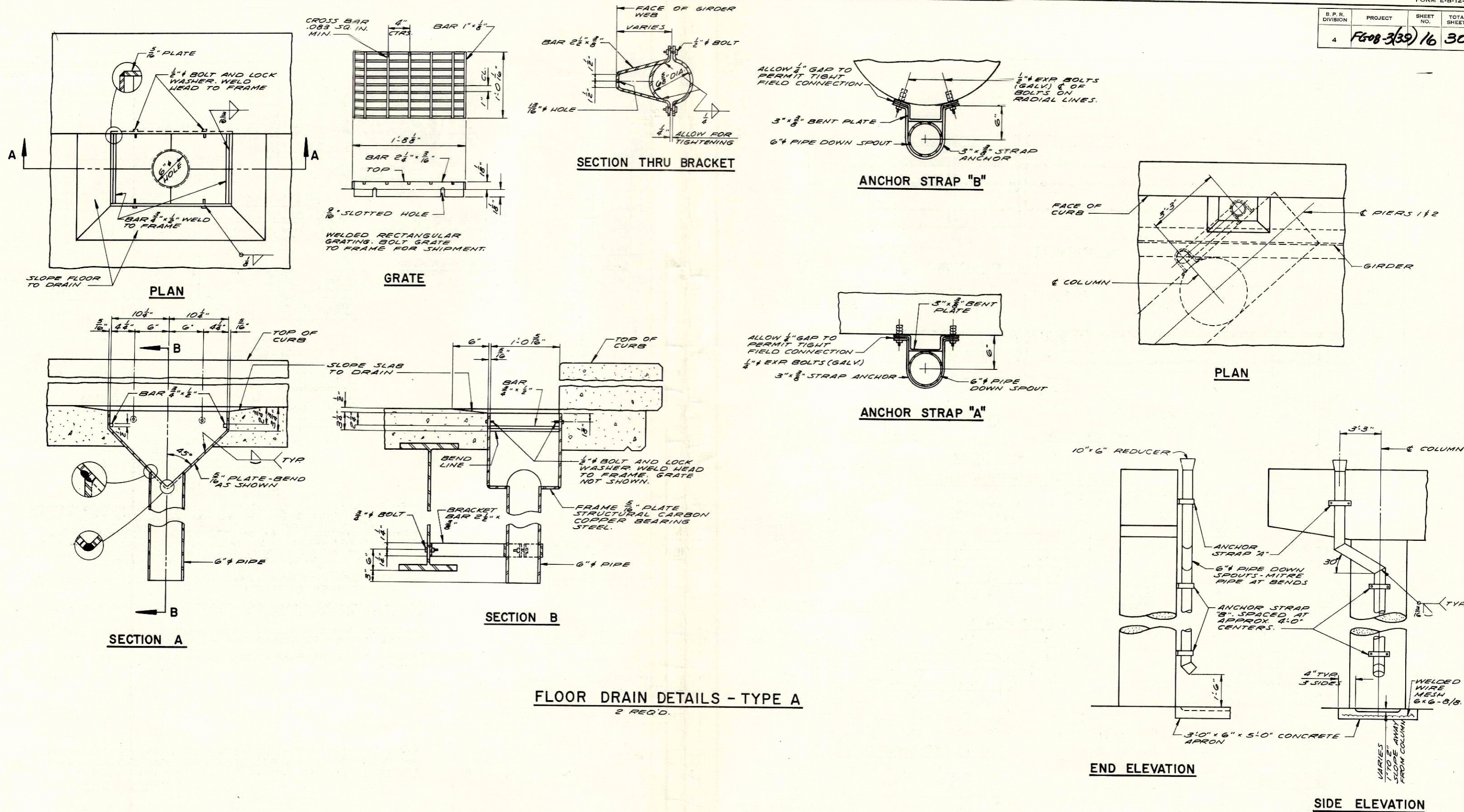
PART PLAN



SUPPORT TEE

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	EXPANSION JOINT		
	DESIGN SPEC. A.A.S.H.O. '61	LOADING AISEO	CONCR. SPEC. 1963
	DATE 8-26-65	DESIGN D.F.S.	DRAWN W.E.A. CKD. B.K.Z.
STRUCTURE	B-32-67	SHEET	9 OF 22

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG08-3(39)	16	30

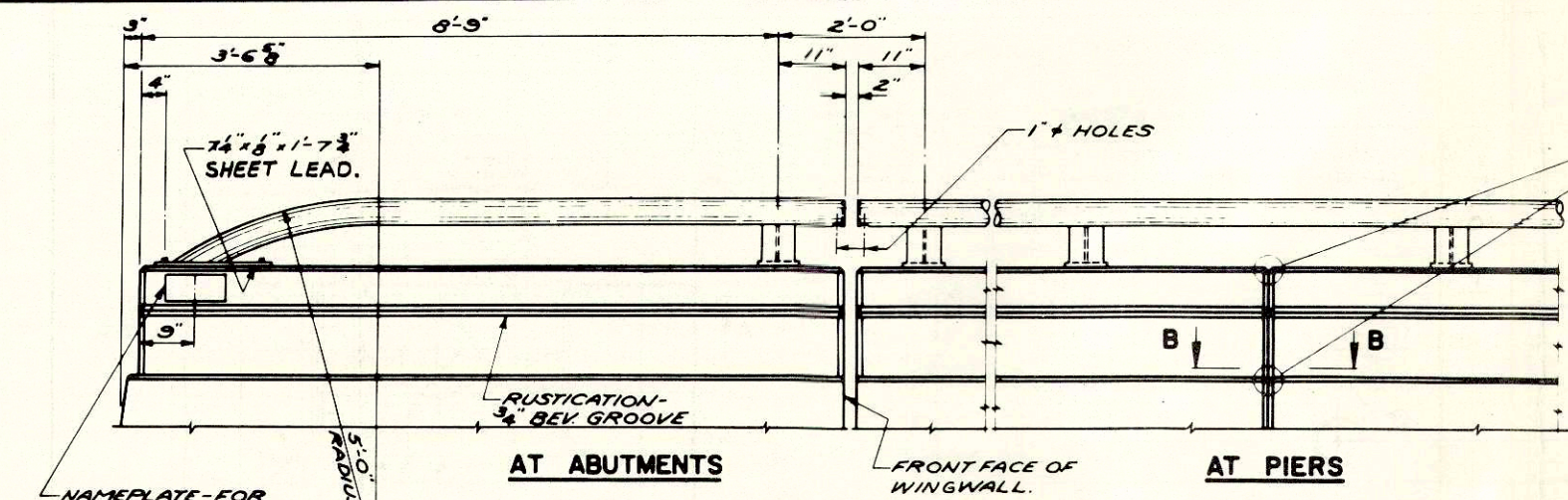


FLOOR DRAIN DETAILS - TYPE A
 2 REQ'D.

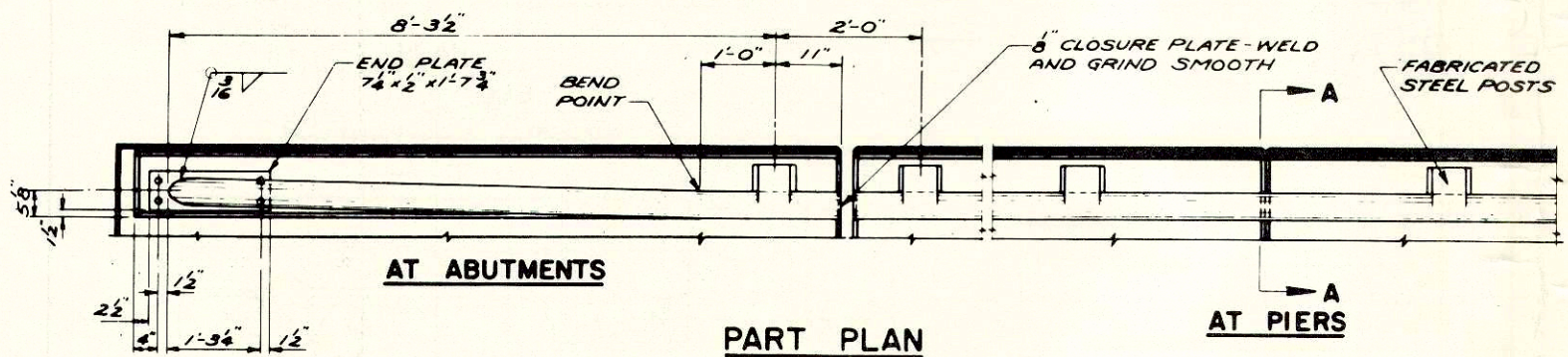
COST OF CONCRETE APRON SHALL BE INCLUDED IN THE PRICE BID PER LIN. FEET FOR 6" PIPE DOWN SPOUT.

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	FLOOR DRAIN DETAILS		
DESIGN SPEC.	AASHO 6	LOADING	4520
DATE	8-26-65	DESIGN	STD
DRAWN	HEA	CHKD	BAZ
CONSTR. SPEC.	1963		
STRUCTURE	B-32-67	SHEET	10 OF 22

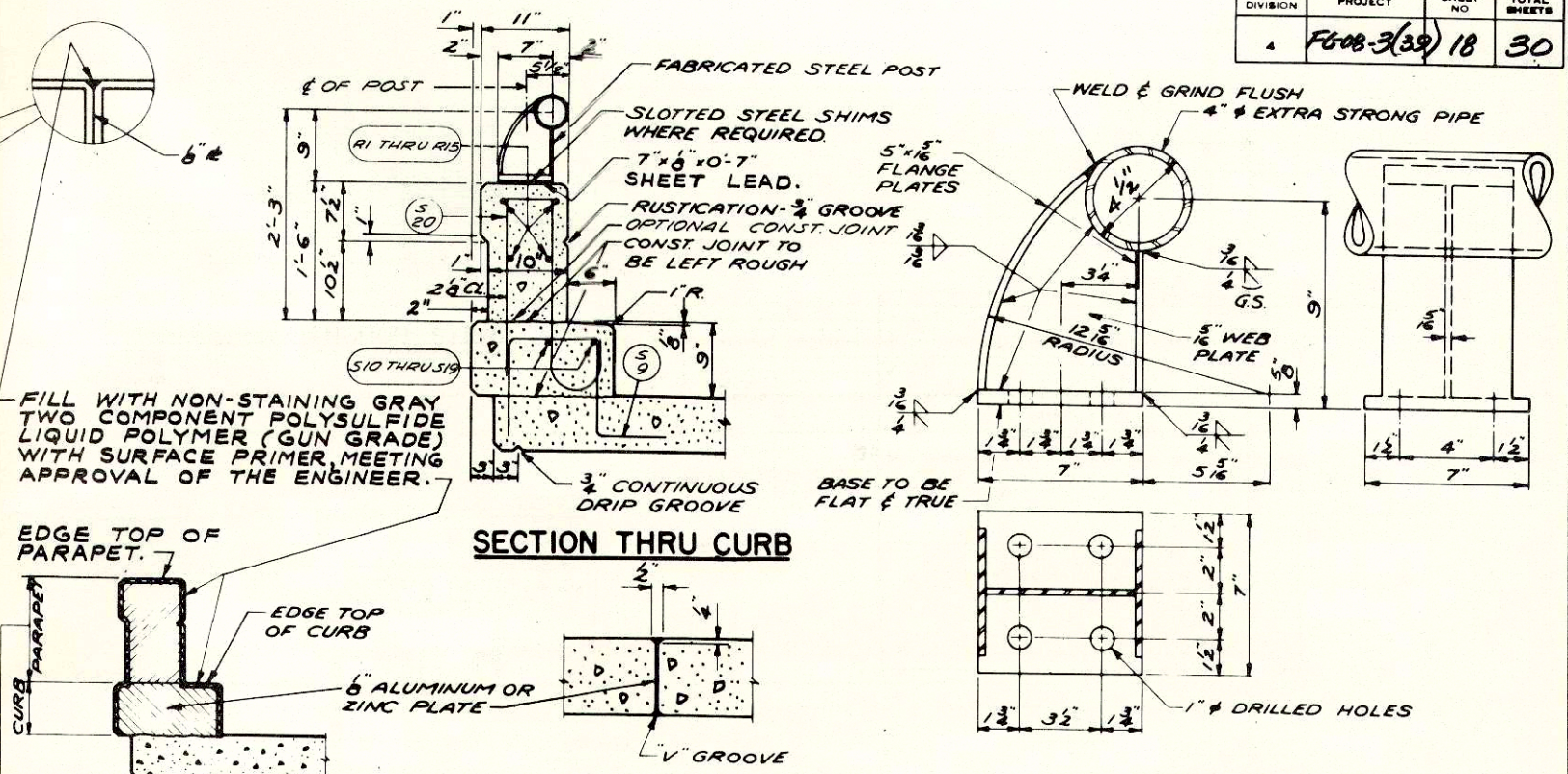
DIVISION	PROJECT	SHEET NO	TOTAL SHEETS
4	FS-08-3(39) 18	18	30



PART ELEVATION

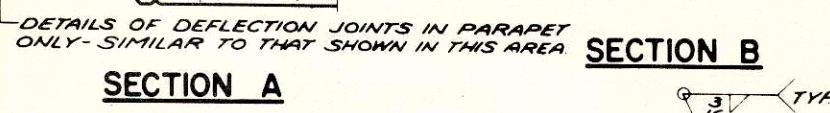


PART PLAN



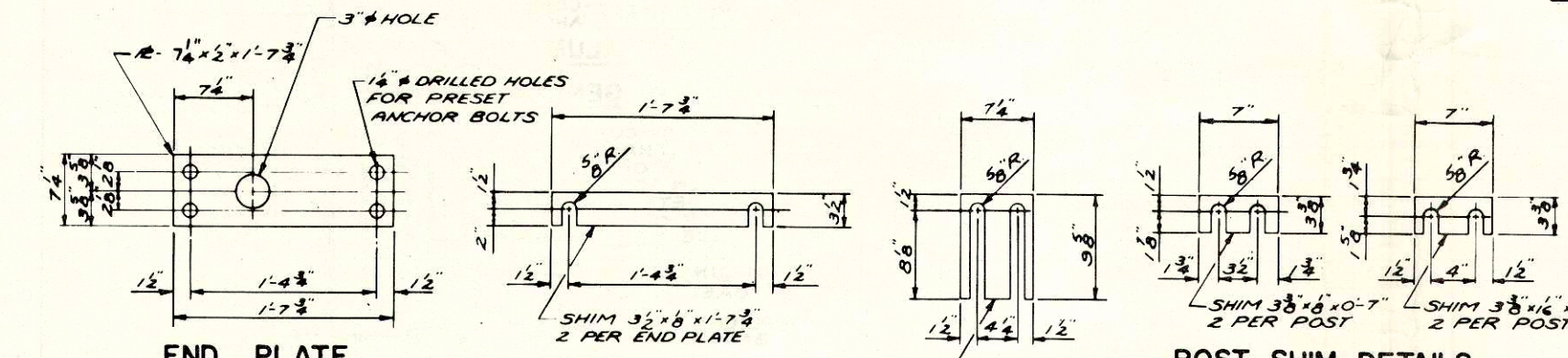
SECTION THRU CURB

POST DETAILS



SECTION A

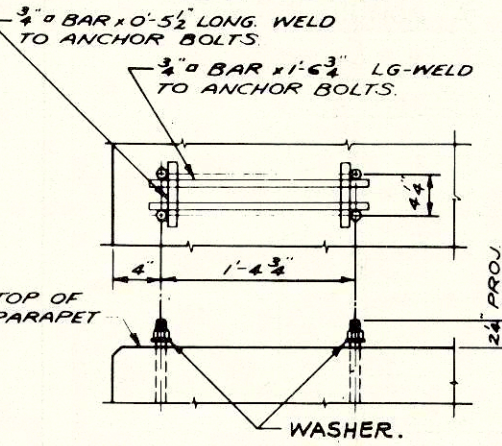
SECTION B



END PLATE

END PLATE SHIM DETAILS

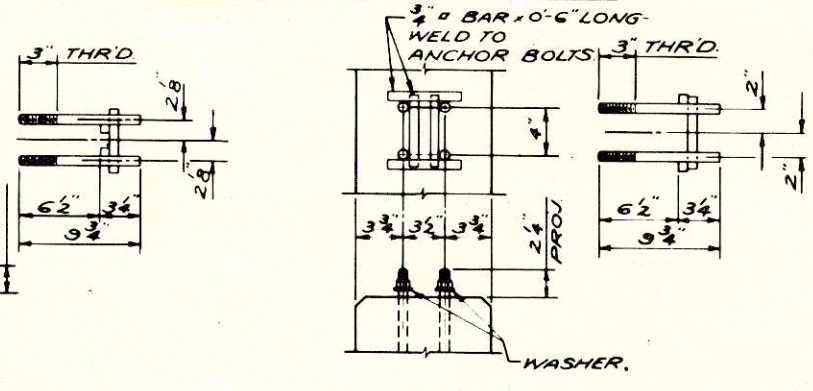
POST SHIM DETAILS



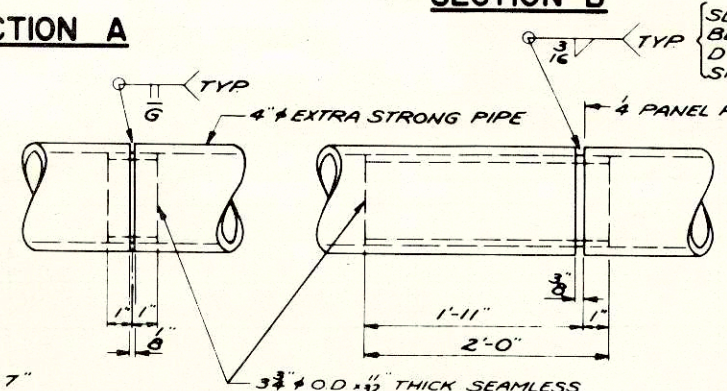
AT END PLATE

ANCHOR BOLT SETTING DETAILS

THE SHANK AND ROOT OF THREAD DIAMETER FOR ANCHOR BOLTS SHALL BE A MINIMUM OF 0.62 INCHES.



AT POSTS



SHOP RAIL SPLICE DETAIL

FIELD ERECTION JOINT DETAIL

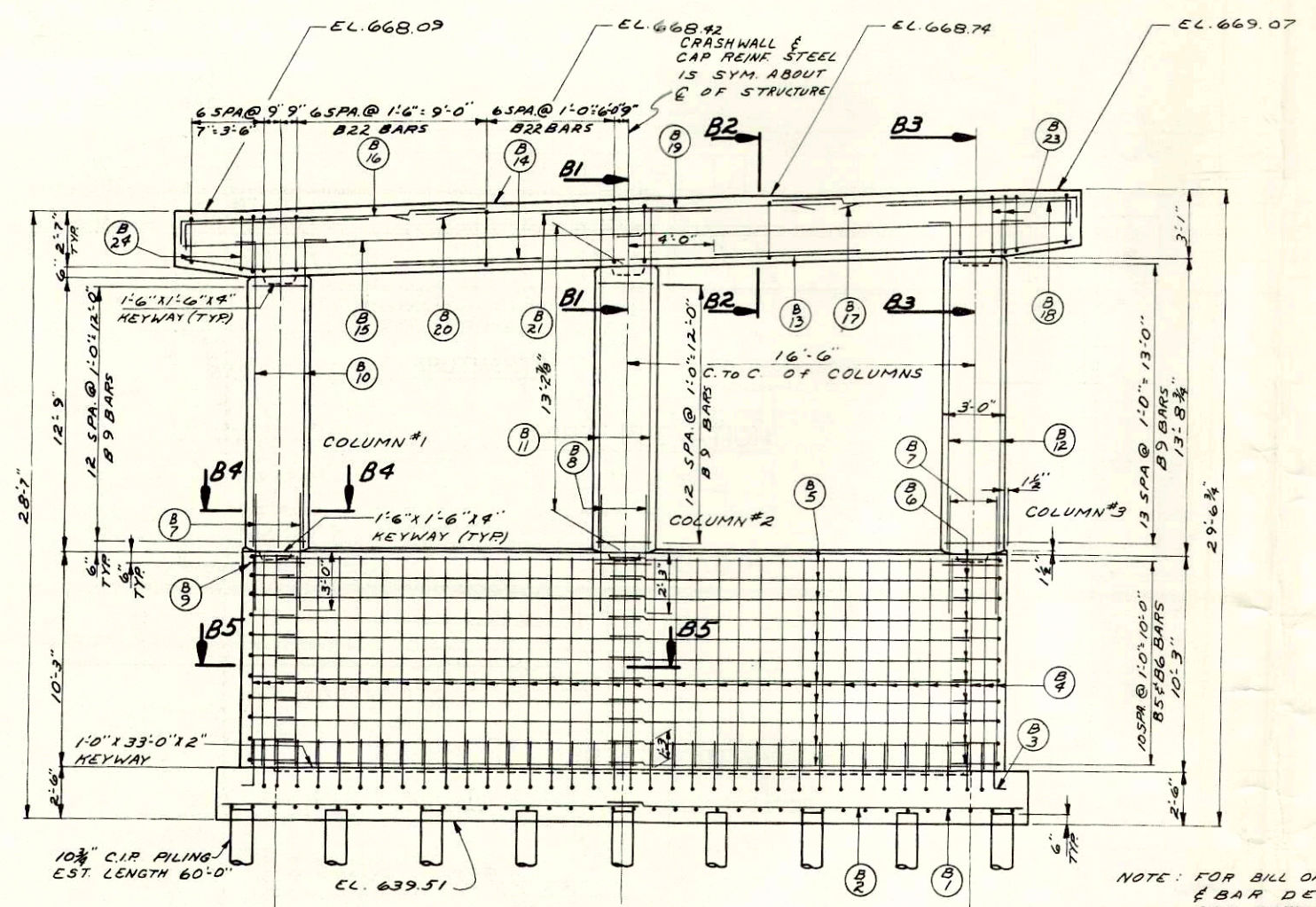
THE LOCATION OF THE SHOP SPLICE SHALL BE SHOWN ON THE SHOP DRAWINGS.

NOTES

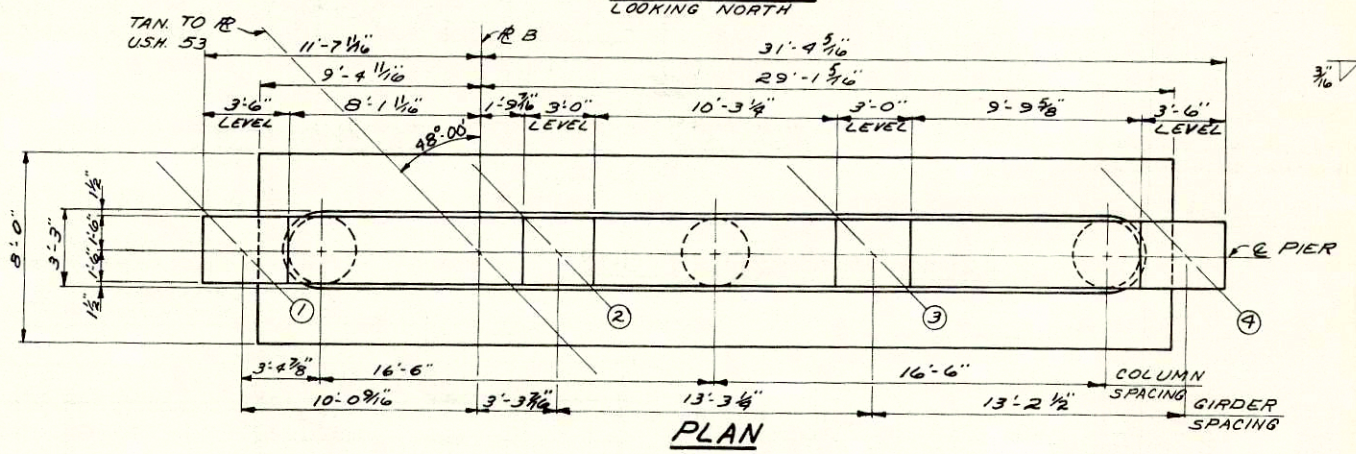
- 1 STEEL RAIL POSTS SHALL BE SET NORMAL TO GRADE.
- 2 RAILING SHALL BE FABRICATED IN 2 & 3 PANEL LENGTHS.
- 3 STEEL SHIMS SHALL BE USED UNDER POSTS AND UNDER END PLATES WHERE REQUIRED FOR ALIGNMENT.
- 4 WHEN PARAPETS AND CURBS ARE POURED CONTINUOUSLY FROM END TO END THEY SHALL BE SEPARATED AT THE DEFLECTION JOINTS BY A PIECE OF 6\"/>

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	TUBULAR STEEL RAILING
	TYPE 'G'
DESIGN SPEC. A.A.S.H.O. 61	CONC. 1963
DATE 8-26-65	DESIGN STD. DRAWN H.E.A. CRO. BMZ
STRUCTURE B-32-67	SHEET 12 OF 22

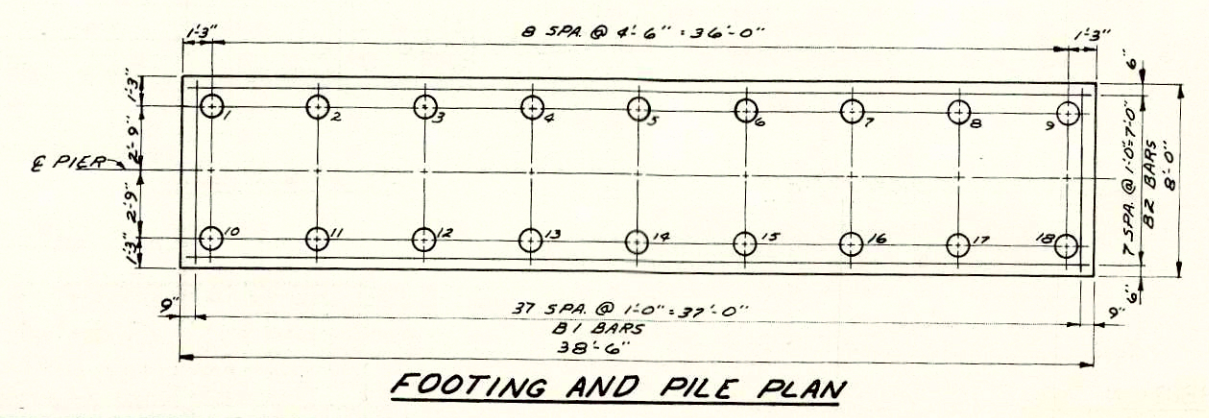
D. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	F708-3(39)	20	30



ELEVATION
LOOKING NORTH

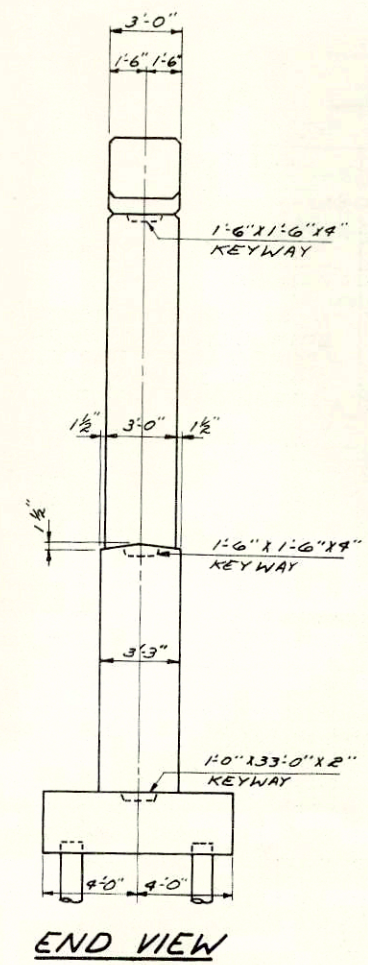


PLAN

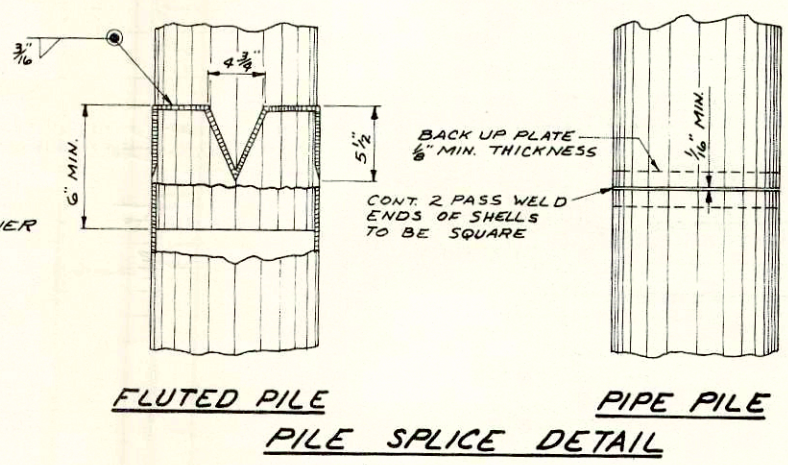


FOOTING AND PILE PLAN

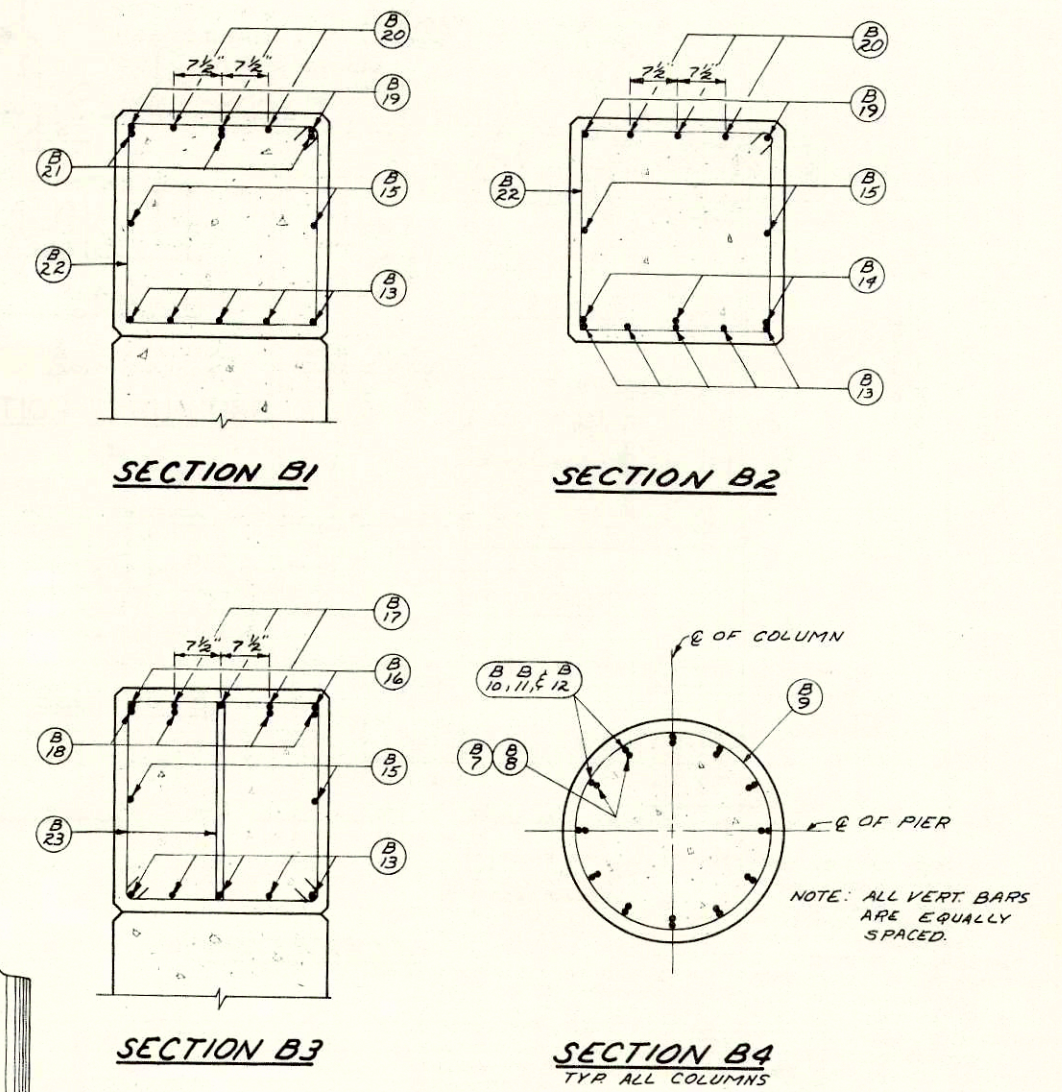
NOTE: FOR BILL OF BARS & BAR DETAILS SEE SHEET 132197.



END VIEW

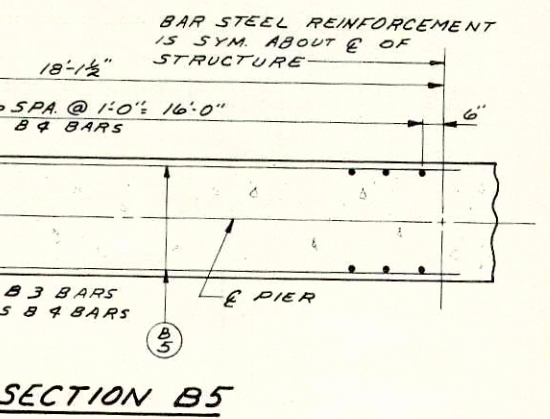


FLUTED PILE PILE SPLICE DETAIL



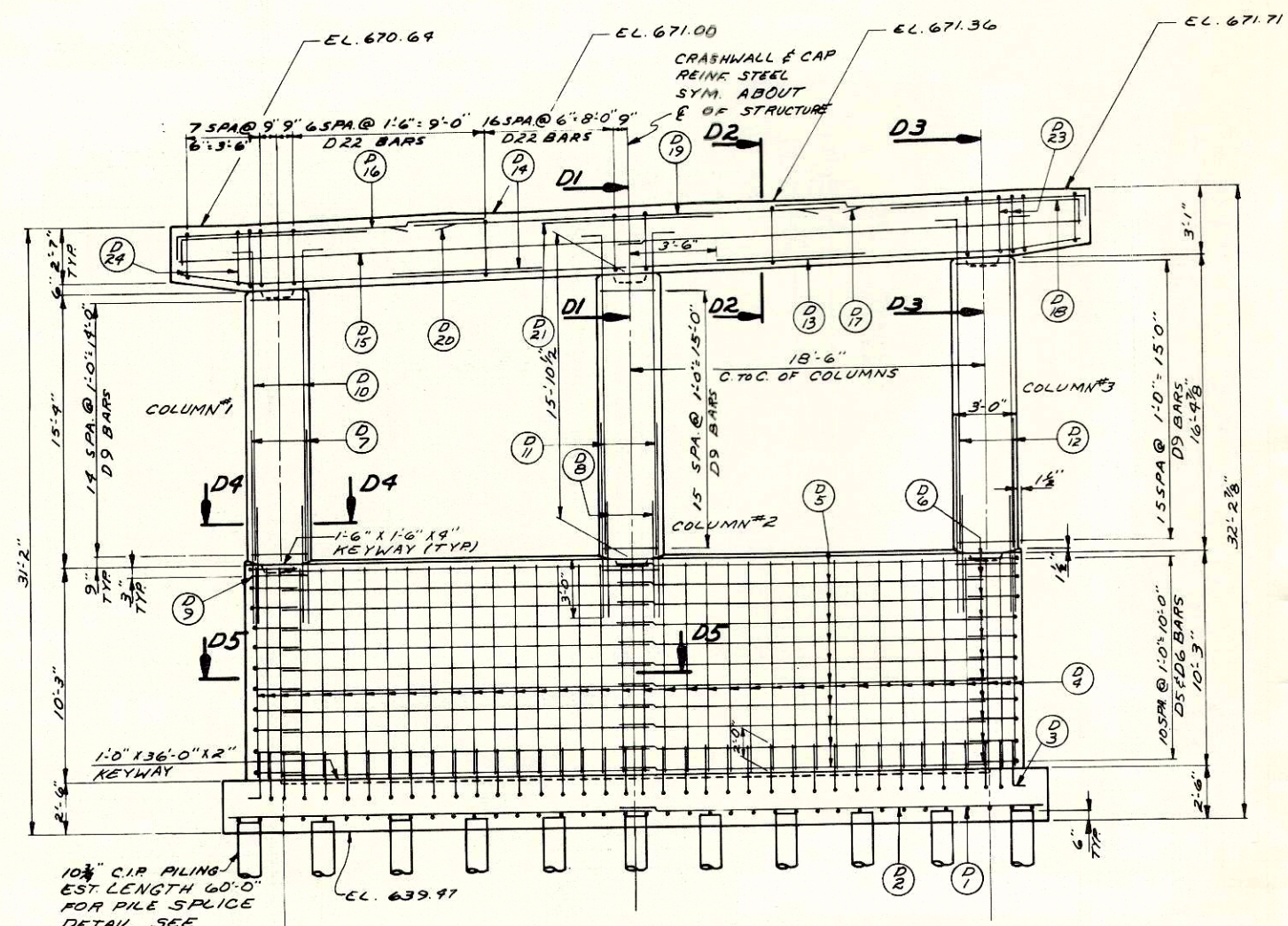
ESTIMATED CONCRETE QUANTITIES

CAP	14.5 C.Y.
COLUMNS	10.4 C.Y.
CRASHWALL	44.1 C.Y.
FOOTING	28.3 C.Y.
TOTAL	97.3 C.Y.

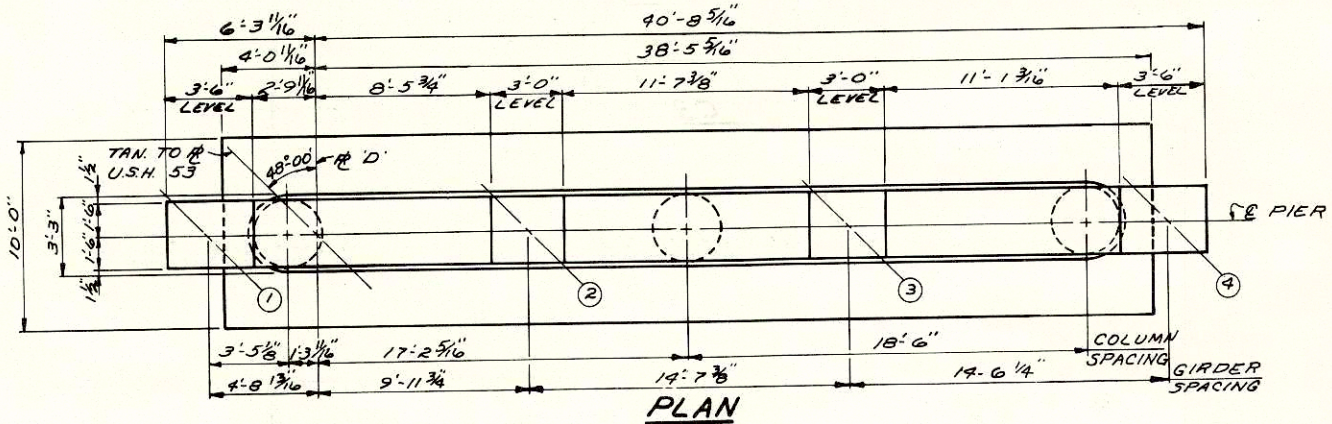


SECTION B5

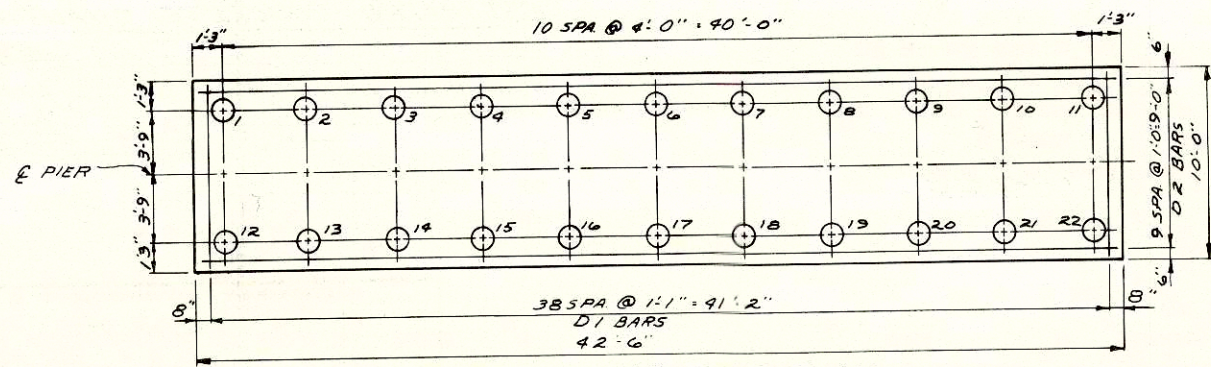
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	PIER 1
DESIGN SPEC. AASHO 61	LOADING NS 20
DATE 8-2-65	DESIGN UJZ
	DRAWING [Signature]
STRUCTURE B-32-67	SHEET 14 OF 22



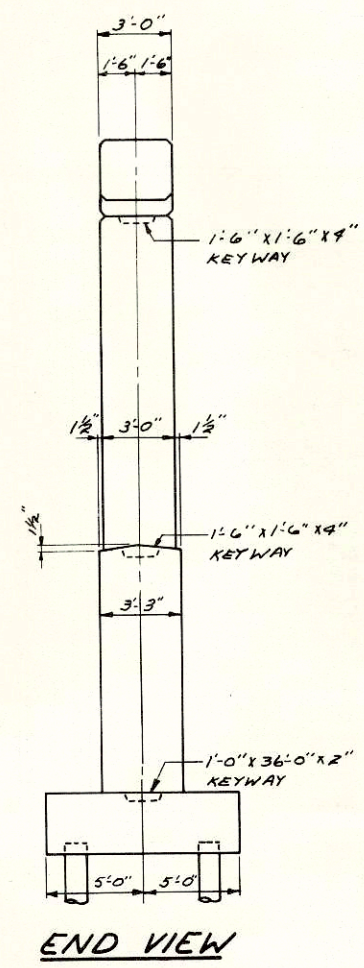
ELEVATION
LOOKING NORTH



PLAN

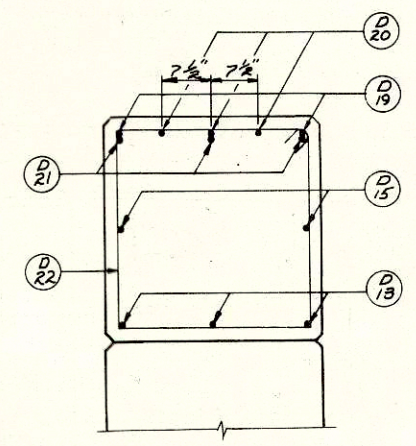


FOOTING AND PILE PLAN

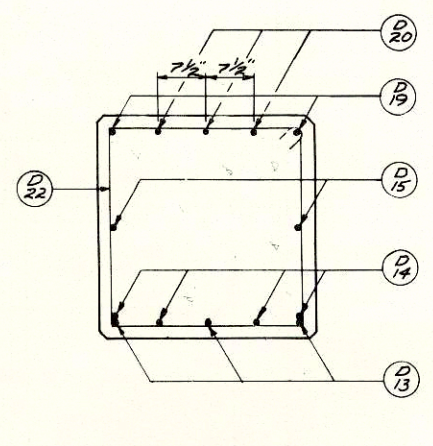


END VIEW

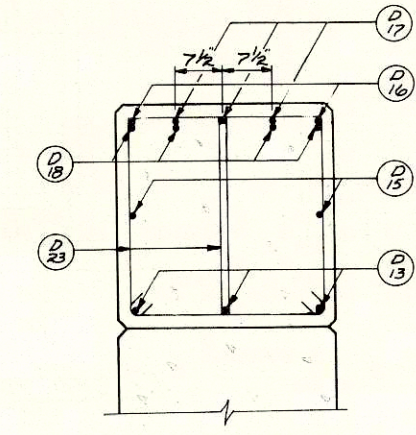
NOTE: FOR BILL OF BARS & BAR DETAILS, SEE SHEET X32147.



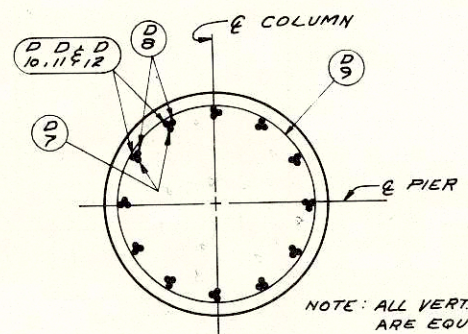
SECTION D1



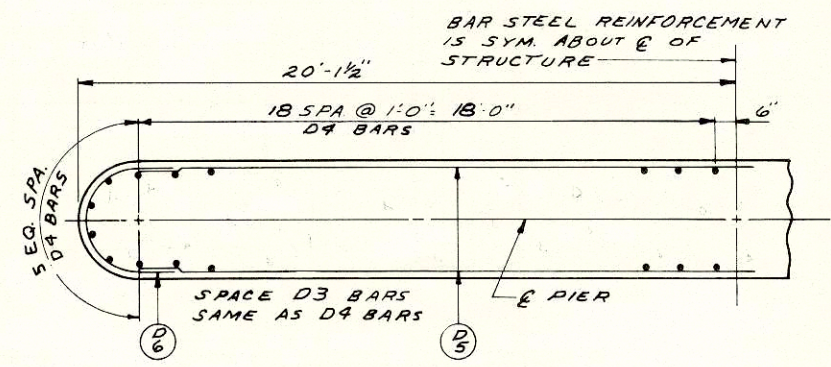
SECTION D2



SECTION D3



SECTION D4
TYP. ALL COLUMNS



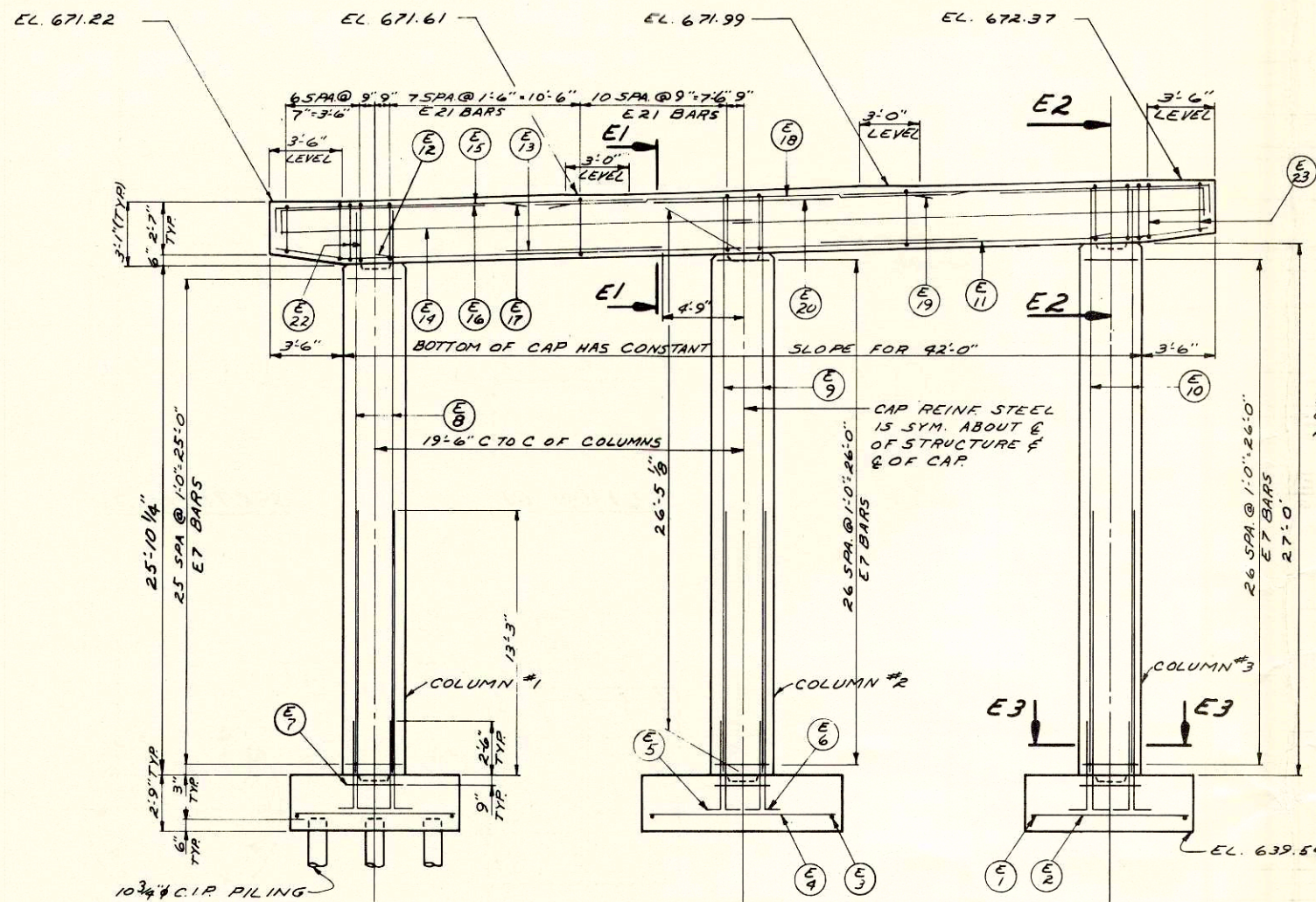
SECTION D5

ESTIMATED CONCRETE QUANTITIES

CAP	15.9 C.Y.
COLUMNS	12.5 C.Y.
CRASHWALL	49.0 C.Y.
FOOTING	39.1 C.Y.
TOTAL	116.5 C.Y.

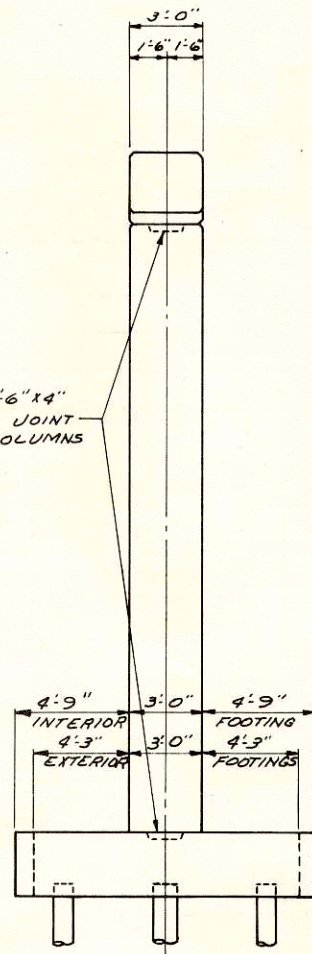
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	PIER 3
DESIGN SPEC. A.A.S.H.O. 61	LOADING HS20
DATE 8-2-65	DESIGN UJZ
	DRAWN [Signature]
STRUCTURE B-32-67	SHEET 16 OF 22

S.P.R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG-08-3(39)	23	30

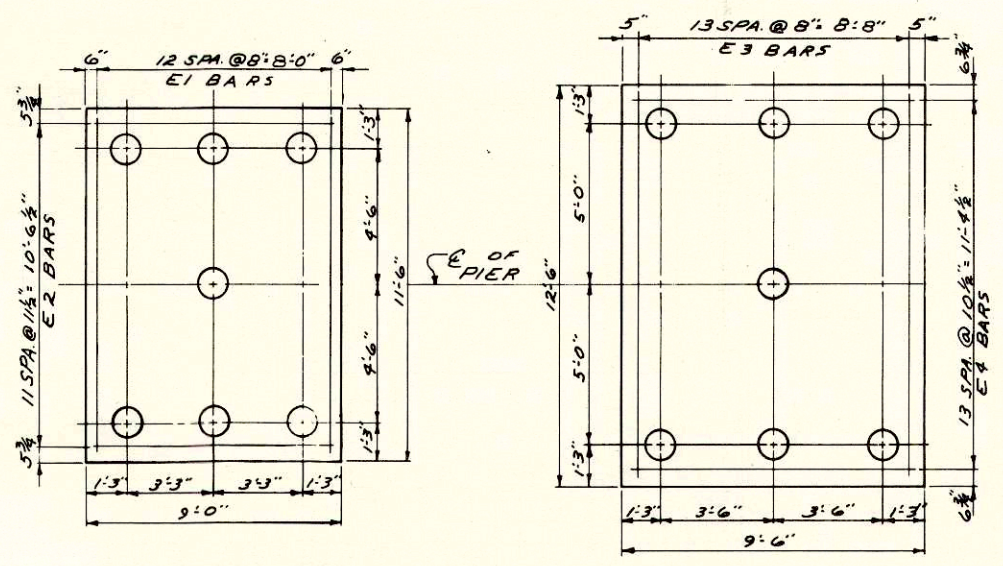


ELEVATION
LOOKING NORTH

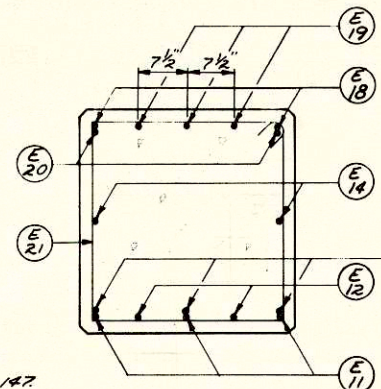
10 3/4" C.I.P. PILING FOR PILE SPLICE DETAIL SEE X32141.



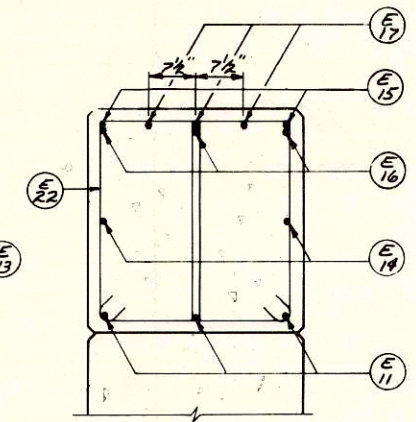
END VIEW



FOOTING & PILE PLAN

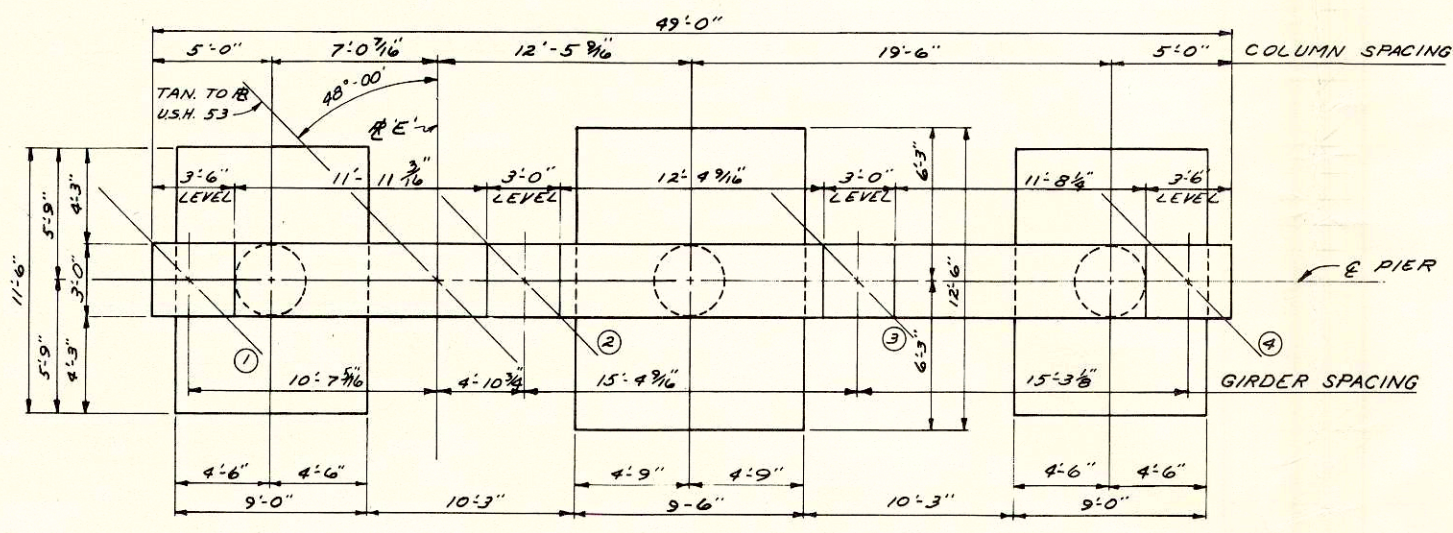


SECTION E1

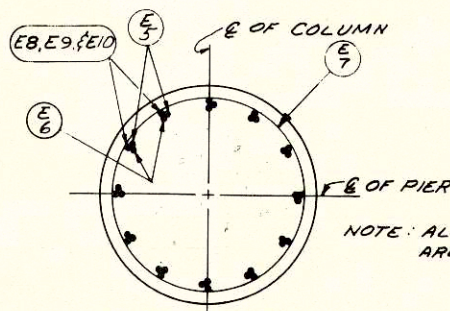


SECTION E2

NOTE: FOR BILL OF BARS & BAR DETAILS, SEE SHEET X32147.



PLAN

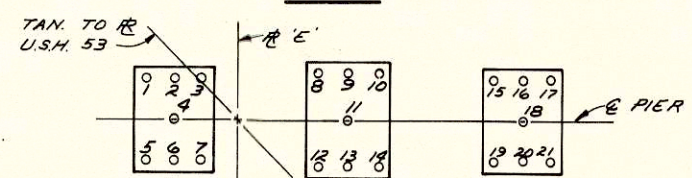


SECTION E3

TYR ALL COLUMNS

ESTIMATED CONCRETE QUANTITIES

CAP	16.6 C.Y.
COLUMNS	20.8 C.Y.
FOOTINGS	32.9 C.Y.
TOTAL	70.3 C.Y.

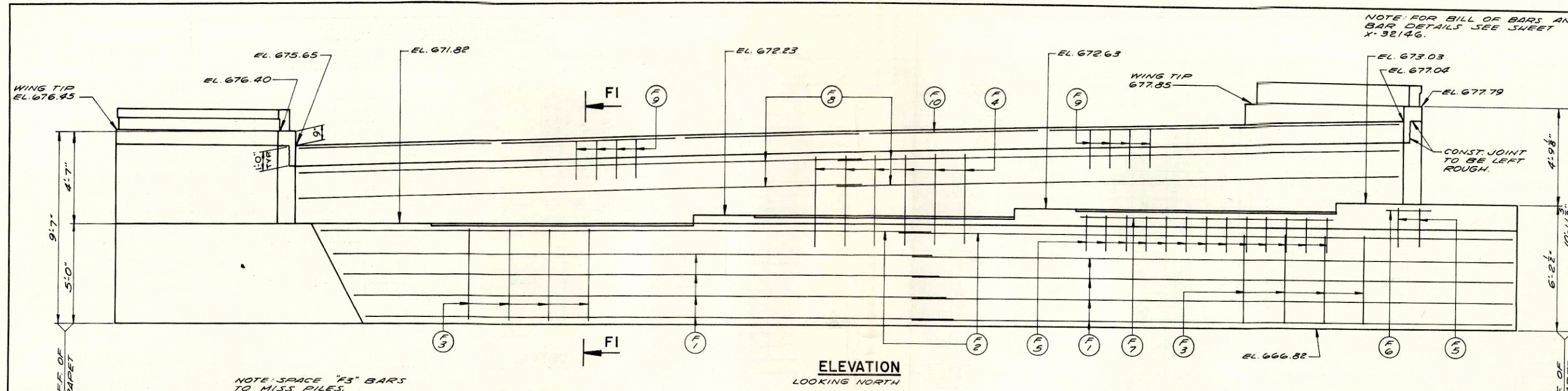


PILE PLAN

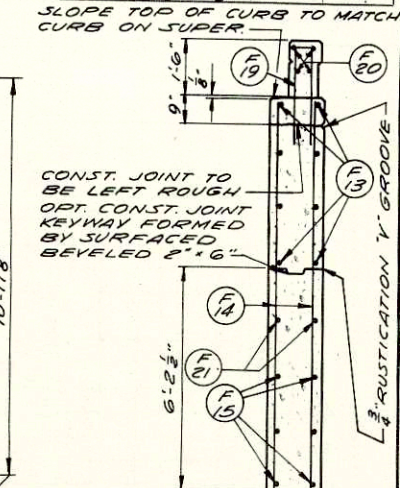
REVISIONS	STATE HIGHWAY COMMISSION OF WISCONSIN
	PIER 4
DESIGN SPEC. AASHO 61	LOADING HS20
DATE 8-26-65	CONSTR SPEC 1963
DESIGN JJZ	DRAWN JWW
CD. EKZ	
STRUCTURE B-32-67	SHEET 17 OF 22

X32144

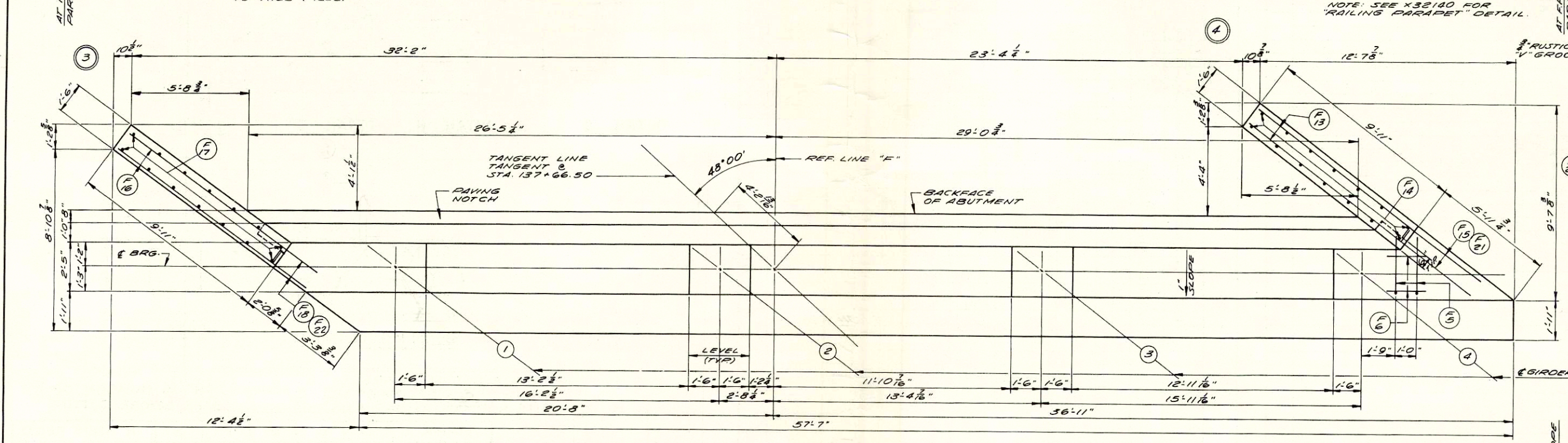
B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	F8-08-3(39)	24	30



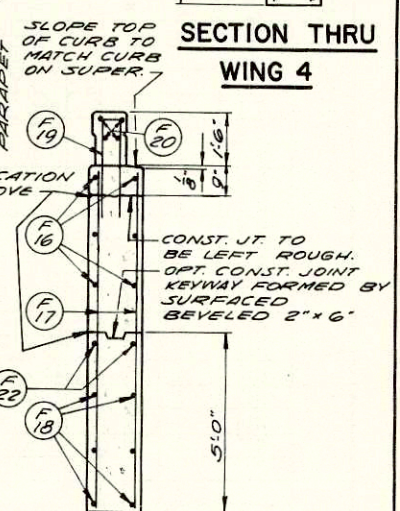
ELEVATION
LOOKING NORTH



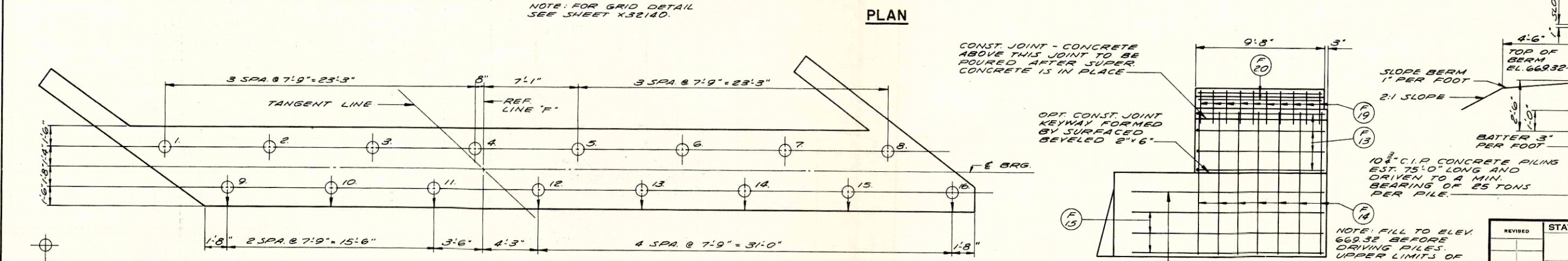
SECTION THRU
WING 4



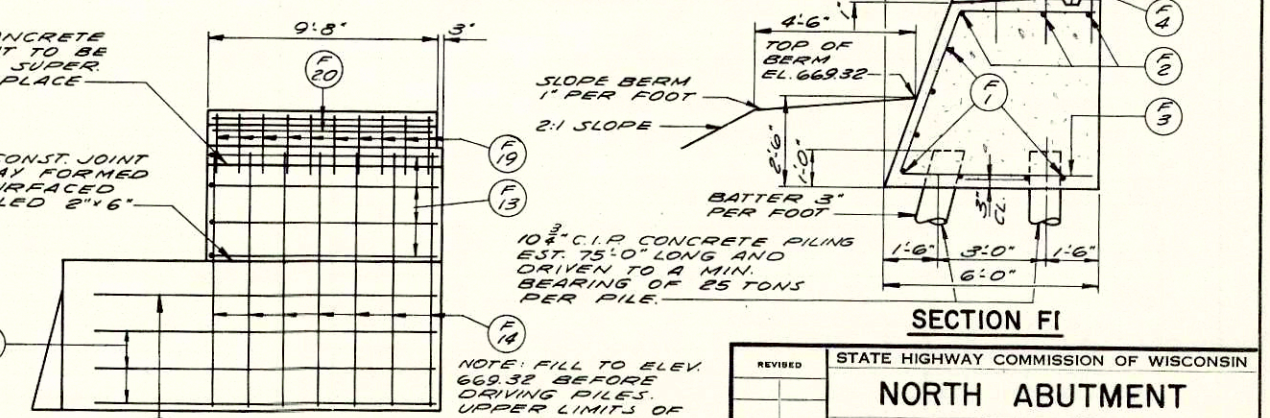
PLAN



SECTION THRU
WING 3



PILE PLAN



SECTION F1

END VIEW
WING 4

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN
	NORTH ABUTMENT
DESIGN SPEC. A.A.S.H.O. 6/	LOADING 45 20
DATE 8-2-65	DESIGN D.F.S.
	DRAWN H.E.A. CKD. B.M.Z.
STRUCTURE B-32-67	SHEET 18 OF 22

POUR	MARK	NO.	SIZE	LENGTH	SPACING	LOCATION	DET.
S 1	1387	6	35-0	Shown		Transverse-Slab-Top & Bottom	
S 2	34	6	36-6	"		" " Bottom (South Abutment)	†
S 3	43	6	36-6	"		" " " (North Abutment)	†
S 4	33	6	37-3	"		" " Top (South Abutment)	†
S 5	42	6	36-0	"		" " " (North Abutment)	†
S 6	572	5	36-6	"		Longitudinal Slab-Bottom	
S 7	385	5	36-6	"		" " Top	
S 8	32	5	15-0	"		" " "-Symmetrical about Piers	
S 9	783	5	3-9	1-0		Curb and Slab	E
S10	4	5	33-9	Shown		" Span 1-West Side	
S11	6	5	28-3	"		" " 2 " "	
S12	6	5	32-3	"		" " 3 " "	
S13	6	5	28-3	"		" " 4 " "	
S14	4	5	34-0	"		" " 5 " "	
S15	4	5	33-3	"		" " 1-East Side	
S16	6	5	27-9	"		" " 2 " "	
S17	6	5	31-9	"		" " 3 " "	
S18	6	5	27-6	"		" " 4 " "	
S19	4	5	33-0	"		" " 5 " "	
S20	783	5	5-0	1-0		" and Railing Parapet	D
R 1	16	5	19-6	Shown		Railing Parapet	
R 2	52	5	22-3	"		" " "	
R 3	4	5	24-0	"		" " "	
R 4	4	5	20-6	"		" " "	
R 5	4	5	16-3	"		" " "	
R 6	4	5	13-3	"		" " "	
R 7	8	5	13-6	"		" " "	
R 8	8	5	23-6	"		" " "	
R 9	4	5	23-0	"		" " "	
R10	4	5	14-0	"		" " "	
R11	28	5	21-3	"		" " "	
R12	4	5	14-3	"		" " "	
R13	4	5	13-0	"		" " "	
R14	4	5	15-3	"		" " "	
R15	4	5	22-6	"		" " "	

SUPERSTRUCTURE 130, 190#

POUR	MARK	NO.	SIZE	LENGTH	SPACING	LOCATION	DET.
A 1	14	4	24-3	Shown		Body-Horizontal	
A 2	6	6	24-9	"		" " -Top	
A 3	23	4	13-9	2-0		" " "	F
A 4	29	5	9-3	1-6		" Parapet	B
A 5	13	4	5-0	1-0		Bridge Seat	A
A 6	2	4	2-6	Shown		Tie	
A 7	2	4	9-6	"		" " "	
A 8	6	4	22-6	"		Body Parapet-Horizontal	
A 9	44	5	5-0	1-0		Paving Block	B
A10	10	4	8-6	Shown		" " -Horizontal	
A11	16	4	2-6	"		Grid	
A12	20	4	4-6	"		" " "	A
A13	6	4	10-9	1-6		Wing 1-Horizontal	A
A14	14	4	9-0	1-6		" 1-Vertical	
A15	6	4	12-9	1-6		" 1-Horizontal	
A16	8	4	10-9	1-6		" 2-Horizontal	A
A17	14	4	10-0	1-6		" 2-Vertical	
A18	6	4	11-3	1-6		" 2-Horizontal	
A19	20	5	5-9	1-0		Railing Parapet	B
A20	8	5	9-3	Shown		" " "	
A21	2	6	12-0	"		Wing 1-Horizontal-Top	
A22	2	6	12-0	"		" 2 " "	A
F 1	14	4	30-0	Shown		Body-Horizontal	
F 2	6	6	30-6	"		" " -Top	
F 3	29	4	13-9	2-0		" " "	F
F 4	37	5	9-9	1-6		" Parapet	B
F 5	15	4	5-0	1-0		Bridge Seat	A
F 6	2	4	1-6	Shown		Tie	
F 7	2	4	12-6	"		" " "	
F 8	6	4	28-0	"		Body Parapet-Horizontal	
F 9	56	5	5-0	1-0		Paving Block	B
F10	12	4	9-0	Shown		" " -Horizontal	
F11	16	4	2-6	"		Grid	
F12	20	4	4-6	"		" " "	A
F13	8	4	10-9	1-6		Wing 4-Horizontal	A
F14	14	4	10-6	1-6		" 4-Vertical	
F15	6	4	13-9	1-6		" 4-Horizontal	
F16	6	4	10-9	1-6		" 3 " "	A
F17	14	4	9-3	1-6		" 3-Vertical	
F18	6	4	11-9	1-6		" 3-Horizontal	
F19	20	5	5-9	1-0		Railing Parapet	B
F20	8	5	9-3	Shown		" " "	
F21	2	6	14-0	"		Wing 4-Horizontal-Top	
F22	2	6	12-0	"		" 3 " "	A

SOUTH ABUTMENT 2, 110#

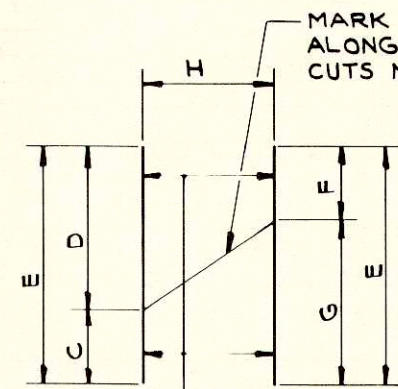
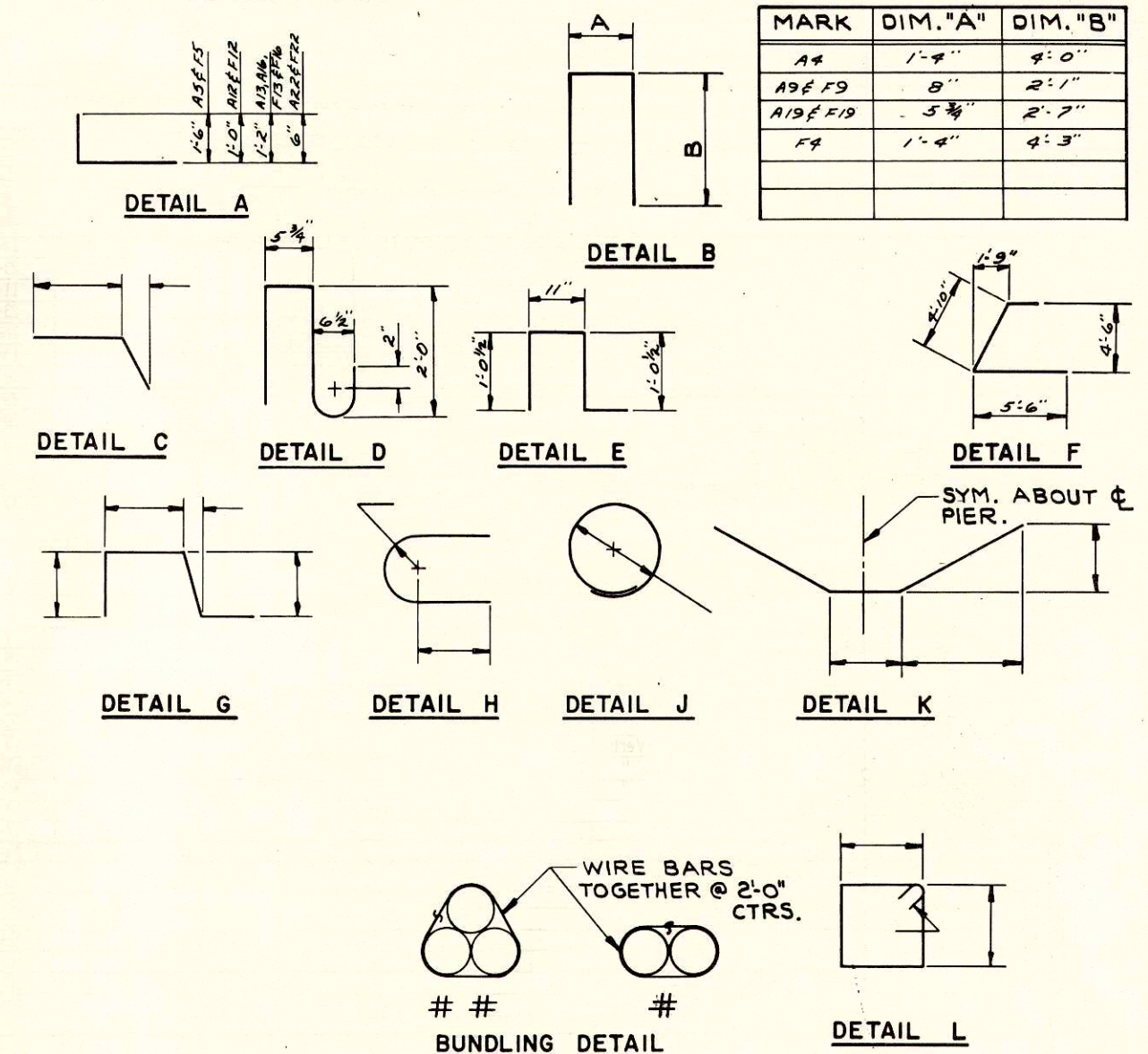
NORTH ABUTMENT 2, 490#

BAR BENDING DETAILS

DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT. OMIT DETAILS WHERE DIMENSIONS ARE BLANK.

B.P.R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG08-330	25	30

MARK	DIM. "A"	DIM. "B"
A4	1'-4"	4'-0"
A9 & F9	8"	2'-1"
A19 & F19	5'-4"	2'-7"
F4	1'-4"	4'-3"



CUT, BUNDLE & MARK. (MARK WITH BAR NO. & SET NO.)

BENT BARS, IF USED, IN CUTTING DIAGRAM SHALL BE BENT AFTER CUTTING.

MARK & CUT ALL BARS ALONG THIS LINE. MAKE ALL CUTS NORMAL TO BAR AXIS.

"H" IS NUMBER OF BARS, BEFORE CUTTING.

MARK	C	D	E	F	G	H	SETS REQ'D.
S2	SET 1	1'-5"	35'-1"	36'-6"	18'-6"	18'-0"	34 1 SET 1
S3	SET 2	1'-4 1/2"	35'-1 1/2"	36'-6"	18'-5 1/2"	18'-0 1/2"	43 1 SET 2
S4	SET 3	2'-3"	35'-0"	37'-3"	18'-10 1/2"	18'-4 1/2"	33 1 SET 3
S5	SET 4	1'-4 1/2"	34'-7 1/2"	36'-0"	18'-1 1/2"	17'-10 1/2"	42 1 SET 4

† CUTTING DIAGRAM

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	BILL OF BARS		
DESIGN BY: AA SHO '61	LOADING: HS20	CONCR. SPEC: 1963	
DATE: 8-26-65	DESIGN: DFS	DRAWN: ADW	CHK: BK
STRUCTURE: B-32-67	SHEET 19 OF 22		

BAR BENDING DETAILS

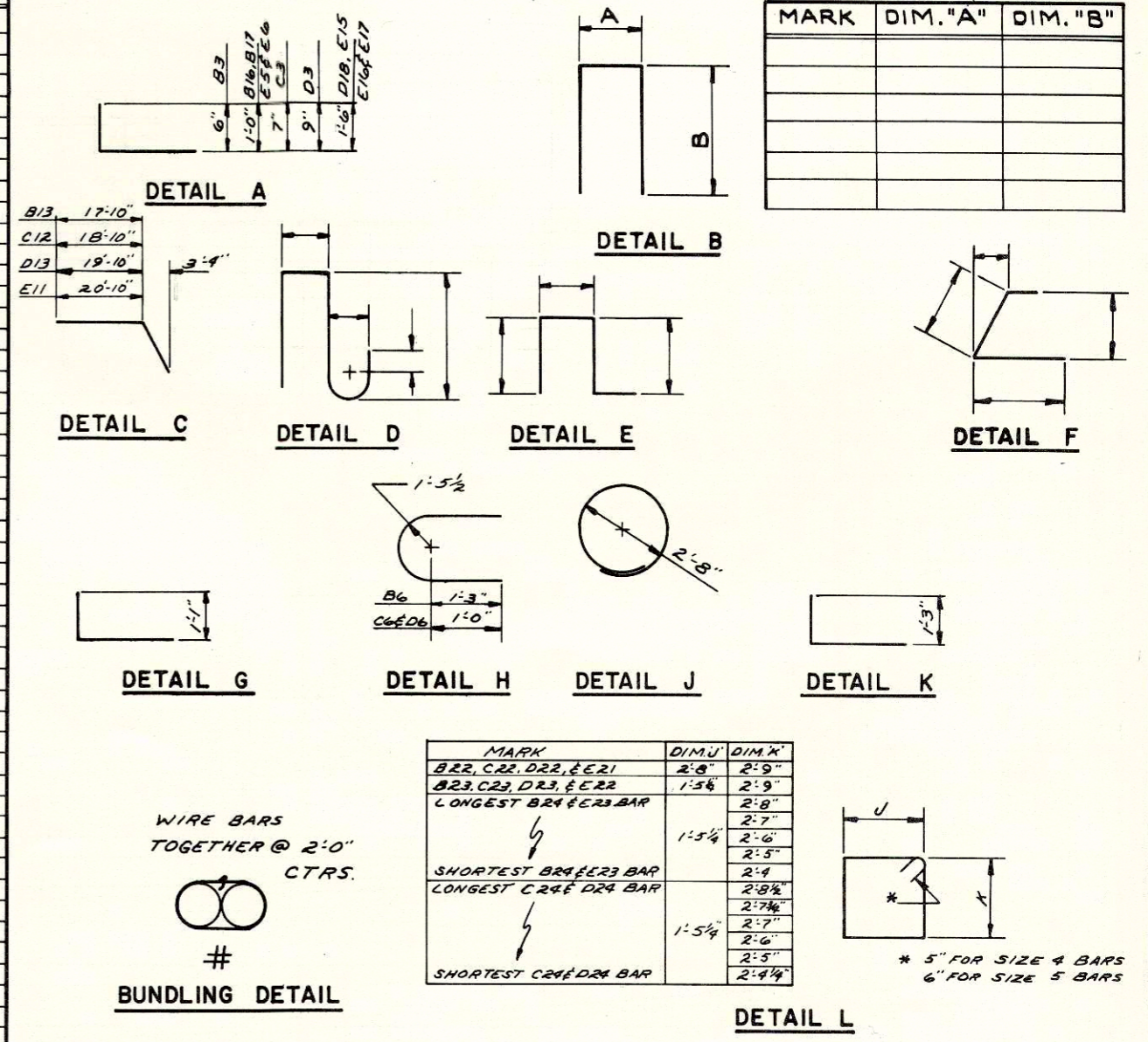
DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT. OMIT DETAILS WHERE DIMENSIONS ARE BLANK.

B.P.R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	PG08-3(39)	26	30

MARK	DIM. "A"	DIM. "B"

POUR	MARK	NO.	SIZE	LENGTH	SPACING	LOCATION	DET.
PIER 1 9, 270'	B 1	38	7	7-6	Shown	Footings-Longitudinal	
	B 2	16	6	19-9	"	" Transverse	
	B 3	76	5	2-6	"	" & Crashwall Dowels	A
	B 4	76	5	10-0	"	Crashwall-Vertical	
	B 5	44	5	17-3	"	" Horizontal	
	B 6	22	5	7-3	"	" Ends	H
	B 7	24	11	6-0	"	" & Exterior Columns-Dowels	
	B 8	12	9	4-6	"	" & Interior Column -Dowels	
	B 9	43	4	9-6	"	" & Columns-Hoops	J
	B10	12	11	15-9	"	Column 1-Vertical	G
	B11	12	9	15-6	"	" 2 "	
	B12	12	11	16-9	"	" 3 "	G
	B13	10	8	21-3	"	Cap-Bottom	#C
	B14	6	8	7-0	"	" "	#
	B15	4	4	21-6	"	" Sides	
	B16	4	9	15-6	"	" Top-Ends	#A
	B17	6	9	12-3	"	" "	#A
	B18	8	9	10-0	"	" "	#K
	B19	2	9	20-0	"	" Top-Center	#
	B20	3	9	18-0	"	" "	#
	B21	3	9	8-0	"	" "	#
	B22	26	4	11-9	"	" Stirrups-Single	L
	B23	8	5	9-6	"	" Double	L
	B24	10	5	17-9	"	" "	†L
PIER 2 11, 930'	C 1	39	10	9-6	Shown	Footings-Longitudinal	
	C 2	20	5	21-9	"	" Transverse	
	C 3	80	6	3-0	"	" & Crashwall-Dowels	A
	C 4	80	6	10-0	"	Crashwall-Vertical	
	C 5	44	4	18-0	"	" Horizontal	
	C 6	22	4	6-9	"	" Ends	H
	C 7	36	11	6-0	"	" & all Columns-Dowels	
	C 8	46	4	9-6	"	" & Columns-Hoops	J
	C 9	12	11	17-3	"	Column 1-Vertical	G
	C10	12	11	17-9	"	" 2 "	G
	C11	12	11	18-3	"	" 3 "	G
	C12	6	9	22-3	"	Cap-Bottom	#C
	C13	4	9	17-6	"	" "	#
	C14	6	9	7-3	"	" "	#
	C15	4	4	22-6	"	" Sides	
	C16	4	9	17-6	"	" Top-Ends	#K
	C17	6	9	13-9	"	" "	#K
	C18	10	9	11-0	"	" "	#K
	C19	2	9	19-6	"	" "	#
	C20	3	9	18-6	"	" "	#
	C21	4	9	8-6	"	" "	#
	C22	42	4	11-9	"	" Stirrups-Single	L
	C23	8	5	9-6	"	" Double	L
	C24	12	5	17-9	"	" "	†L

POUR	MARK	NO.	SIZE	LENGTH	SPACING	LOCATION	DET.
PIER 3 16, 180'	D 1	39	10	9-6	Shown	Footings-Longitudinal	
	D 2	20	5	21-9	"	" Transverse	
	D 3	80	8	4-0	"	" & Crashwall-Dowels	A
	D 4	80	8	10-0	"	Crashwall-Vertical	
	D 5	44	4	19-0	"	" Horizontal	
	D 6	22	4	6-9	"	" Ends	H
	D 7	36	11	11-3	"	All Columns-Vertical	
	D 8	36	11	6-0	"	" & Crashwall-Dowels	
	D 9	50	4	9-6	"	" " Hoops	J
	D10	12	11	18-3	"	Column 1-Vertical	G
	D11	12	11	18-9	"	" 2 "	G
	D12	12	11	19-3	"	" 3 "	G
	D13	6	10	23-3	"	Cap-Bottom	#C
	D14	8	10	11-3	"	" "	#
	D15	4	4	23-6	"	" Sides	
	D16	4	10	16-9	"	" Top-Ends	#K
	D17	6	10	13-6	"	" "	#K
	D18	8	10	10-9	"	" "	#A
	D19	2	10	23-0	"	" Outer	#
	D20	3	10	20-0	"	" "	#
	D21	3	10	8-0	"	" "	#
	D22	46	4	11-9	"	" Stirrups-Single	L
	D23	8	5	9-6	"	" Double	L
	D24	12	5	17-9	"	" "	†L
PIER 4 13, 220'	E 1	26	9	11-0	Shown	Footings-Exterior	
	E 2	24	6	8-6	"	" "	
	E 3	14	9	12-0	"	Footings-Interior	
	E 4	14	5	9-0	"	" "	
	E 5	36	10	5-0	"	" & Column Dowels	A
	E 6	36	10	15-9	"	" " Hoops	A
	E 7	83	4	9-6	"	" " Hoops	J
	E 8	12	10	28-6	"	Column 1-Vertical	
	E 9	12	10	29-0	"	" 2 "	
	E10	12	10	29-6	"	" 3 "	
	E11	6	9	24-3	"	Cap-Bottom	#C
	E12	4	9	19-6	"	" "	#
	E13	6	9	7-6	"	" "	#
	E14	4	4	24-6	"	" Sides	
	E15	4	10	17-9	"	" Top	#A
	E16	6	10	10-6	"	" "	#A
	E17	6	10	14-0	"	" "	#A
	E18	2	10	23-6	"	" "	#
	E19	3	10	21-0	"	" "	#
	E20	2	10	7-6	"	" "	#
	E21	36	4	11-9	"	Stirrups-Single	L
	E22	8	5	9-6	"	" Double	L
	E23	10	5	17-9	"	" "	†L



WIRE BARS TOGETHER @ 2'-0" CTRS.

MARK	DIM. U	DIM. V
B22, C22, D22, E21	2'-8"	2'-9"
B23, C23, D23, E22	1'-5 1/2"	2'-9"
LONGEST B24 & E23 BAR	1'-5 1/4"	2'-7"
SHORTEST B24 & E23 BAR	1'-5 1/4"	2'-6"
LONGEST C24 & D24 BAR	1'-5 1/4"	2'-7 1/2"
SHORTEST C24 & D24 BAR	1'-5 1/4"	2'-6"
	1'-5 1/4"	2'-5"
	1'-5 1/4"	2'-4 1/4"

* 5" FOR SIZE 4 BARS
6" FOR SIZE 5 BARS

CUT BUNDLE & MARK (MARK WITH BAR NO. & SET NO.)

MARK & CUT ALL BARS ALONG THIS LINE. MAKE ALL CUTS NORMAL TO BAR AXIS.

"H" IS NUMBER OF BARS, BEFORE CUTTING.

MARK	C	D	E	F	G	H	SETS REQ'D.
B24	SET 5	8'-6 1/2"		17'-9"	9'-2 1/2"	5	2 SET 5
	SET 6		9'-2 1/2"		8'-6 1/2"	5	2 SET 6
C24	SET 7	8'-6"		17'-9"	9'-3"	6	2 SET 7
	SET 8		9'-3"		8'-6"	6	2 SET 8
D24	SET 9	8'-6"		17'-9"	9'-3"	6	2 SET 9
	SET 10		9'-3"		8'-6"	6	2 SET 10
E23	SET 11	8'-6 1/2"		17'-9"	9'-2 1/2"	5	2 SET 11
	SET 12		9'-2 1/2"		8'-6 1/2"	5	2 SET 12

CUT, BUNDLE & MARK. (MARK WITH BAR NO. & SET NO.)

BENT BARS, IF USED, IN CUTTING DIAGRAM SHALL BE BENT AFTER CUTTING.

CUTTING DIAGRAM

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	BILL OF BARS		
DESIGN BY: AASHO 61	LOADING: HS20	CONST SPEC: 1963	
DATE: 8-26-65	DESIGN: UJZ	DRAWN: JRD	CHK: UJZ
STRUCTURE: B-32-67	SHEET: 20 OF 22		

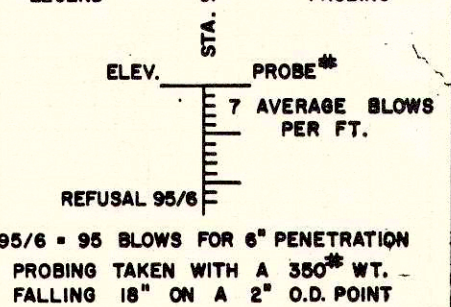
B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG08-3(39)	27	30

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN

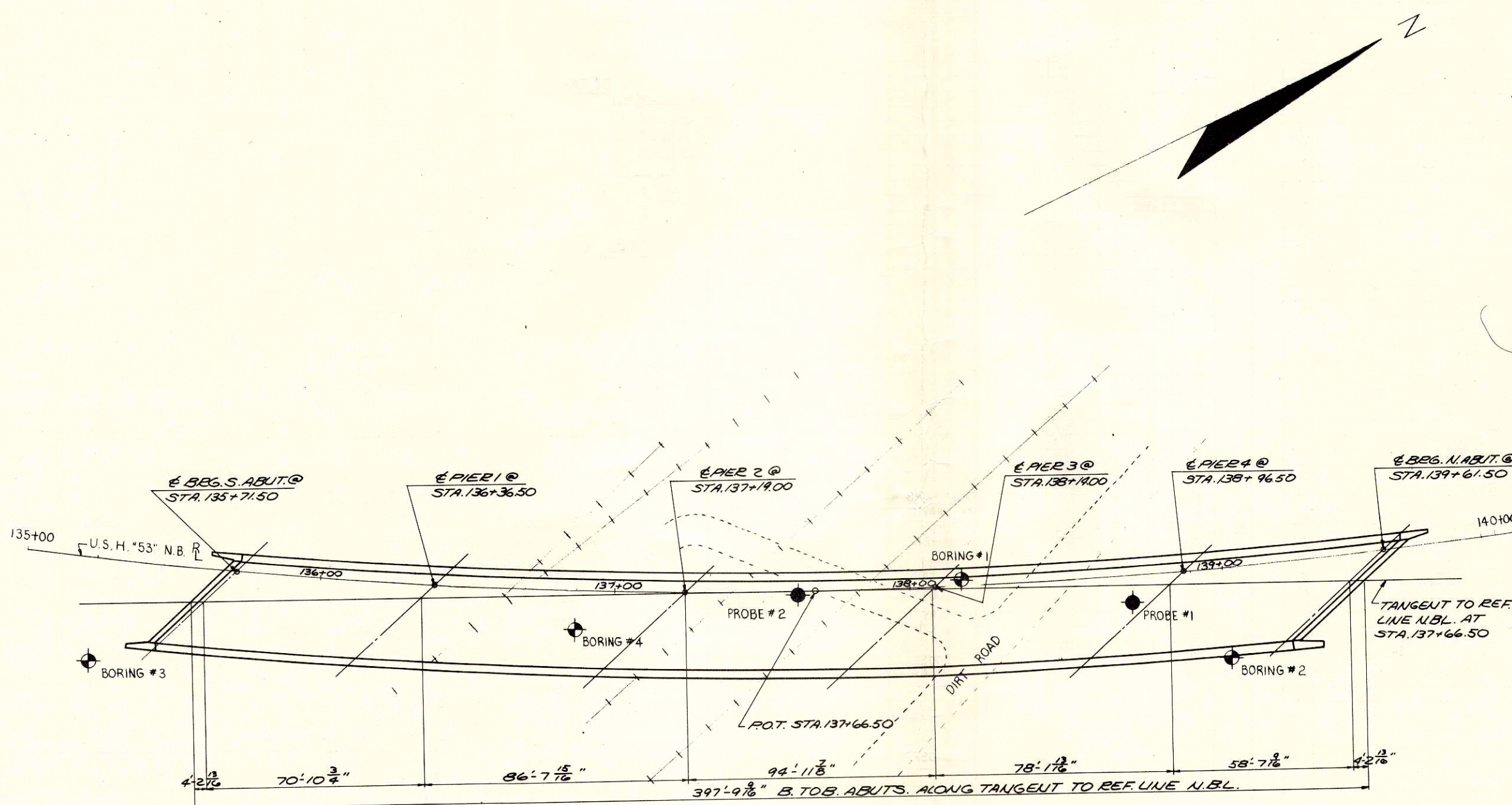
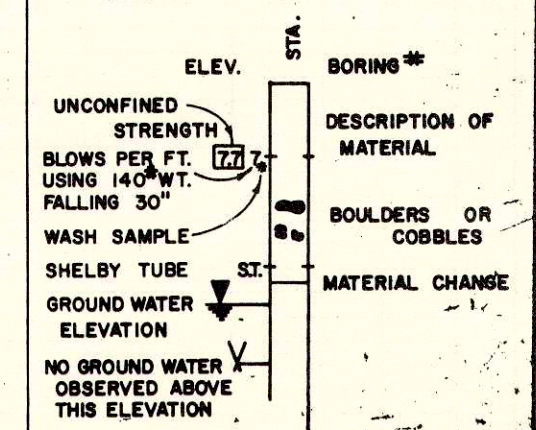
FOR THE DESIGN OF THE STRUCTURE FOUNDATION TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING WITH THE LOG OF SUCH EXPLORATION DATA AS INTERPRETED FOR SUCH DESIGN PURPOSE AS SHOWN. THE EXPLORATIONS WERE MADE BY ORDINARY AND CONVENTIONAL METHODS AND CARE DEEMED ADEQUATE FOR SUCH PURPOSE. HOWEVER, SINCE IT IS A MATTER OF COMMON KNOWLEDGE THAT THE EXACT CHARACTER OF ANY MATERIAL AND ITS REACTION IS DIFFICULT TO DETERMINE FROM SUCH SUBSURFACE EXPLORATION AND THAT THE KIND AND CHARACTER OF MATERIAL AT THE SITE WHERE THE FOUNDATIONS ARE BUILT MAY VARY SUBSTANTIALLY FROM THAT INDICATED BY THE LOGS THEY ARE MADE AVAILABLE TO THE BIDDERS SIMPLY FOR WHAT THEY ARE WORTH, WITHOUT ANY WARRANTY, EXPRESSED OR IMPLIED THAT THE MATERIAL TO BE ENCOUNTERED IN BUILDING THE FOUNDATION WILL CONFORM THEREWITH. IF THE LOG IS USED BY THE CONTRACTOR IN MAKING HIS BID, IT IS HEREBY EXPRESSLY STIPULATED THAT THE COMMISSION ACCEPTS NO RESPONSIBILITY FOR SAID USE.

UNLESS OTHERWISE SPECIFIED THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" O.D. x 1.4" I.D. SPLIT SPOON SAMPLER WITH A 140 LB. HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASSED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.

LEGEND OF PROBING



LEGEND OF BORING



STATE HIGHWAY COMMISSION OF WISCONSIN			
SUBSURFACE EXPLORATION			
DESIGN SPEC. A.A.S.H.O. '61	LOADING 1980	CONSTR. 1963	
DATE 8-2-65	DESIGN D.F.S.	DRAWN C.G.	CRD. J.M.
STRUCTURE B-32-67		SHEET 21 OF 22	

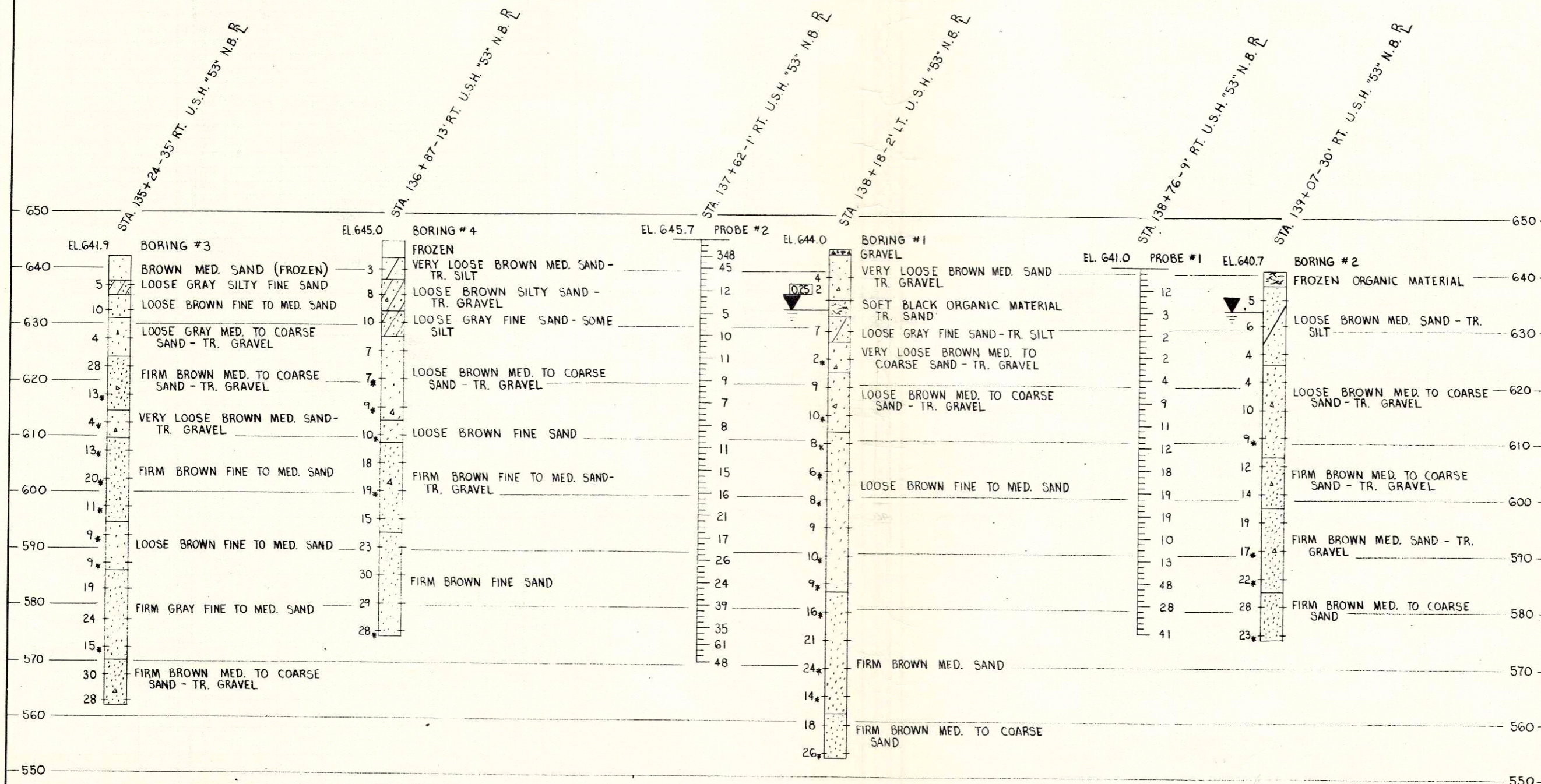
X 32148

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	FG-08-3(39)	28	30

SUBSURFACE EXPLORATION FOR FOUNDATION DESIGN

FOR THE DESIGN OF THE STRUCTURE FOUNDATION, TO OBTAIN RELATIVE DATA CONCERNING THE CHARACTER OF MATERIAL IN AND UPON WHICH THE FOUNDATION MIGHT BE BUILT, BORINGS AND/OR SOUNDINGS WERE MADE AT POINTS APPROXIMATELY AS INDICATED ON THIS DRAWING WITH THE LOG OF SUCH EXPLORATION DATA AS INTERPRETED FOR SUCH DESIGN PURPOSE AS SHOWN. THE EXPLORATIONS WERE MADE BY ORDINARY AND CONVENTIONAL METHODS AND CARE DEEMED ADEQUATE FOR SUCH PURPOSE. HOWEVER, SINCE IT IS A MATTER OF COMMON KNOWLEDGE THAT THE EXACT CHARACTER OF ANY MATERIAL AND ITS REACTION IS DIFFICULT TO DETERMINE FROM SUCH SUBSURFACE EXPLORATION AND THAT THE KIND AND CHARACTER OF MATERIAL AT THE SITE WHERE THE FOUNDATIONS ARE BUILT MAY VARY SUBSTANTIALLY FROM THAT INDICATED BY THE LOG THEY ARE MADE AVAILABLE TO THE BIDDERS SIMPLY FOR WHAT THEY ARE WORTH, WITHOUT ANY WARRANTY, EXPRESSED OR IMPLIED THAT THE MATERIAL TO BE ENCOUNTERED IN BUILDING THE FOUNDATION WILL CONFORM THERWITH. IF THE LOG IS USED BY THE CONTRACTOR IN MAKING HIS BID, IT IS HEREBY EXPRESSLY STIPULATED THAT THE COMMISSION ACCEPTS NO RESPONSIBILITY FOR SAID USE.

UNLESS OTHERWISE SPECIFIED THE BLOWS PER FOOT AT THE LOCATIONS INDICATED ARE BASED ON DRIVING A 2" OD x 1.4" ID SPLIT SPOON SAMPLER WITH A 140 LB. HAMMER HAVING A FREE FALL OF 30". THE BLOW COUNT IS TAKEN IN UNDISTURBED SOIL IMMEDIATELY BELOW A CASED OR OPEN HOLE ELIMINATING SIDE FRICTION ON THE DRIVE PIPE.



LEGEND OF PROBING

STATIONING: STA. ELEV. PROBING #

7 AVERAGE BLOWS PER FT.

REFUSAL 95/6

95/6 = 95 BLOWS FOR 6" PENETRATION

PROBING TAKEN WITH A 350^{WT.} FALLING 18" ON A 2" O.D. POINT

LEGEND OF BORING

STATIONING: STA. BORING #

DESCRIPTION OF MATERIAL

UNCONFINED STRENGTH BLOWS PER FT. USING 140^{WT.} FALLING 30" (7.7)

WASH SAMPLE

SHELBY TUBE

GROUND WATER ELEVATION

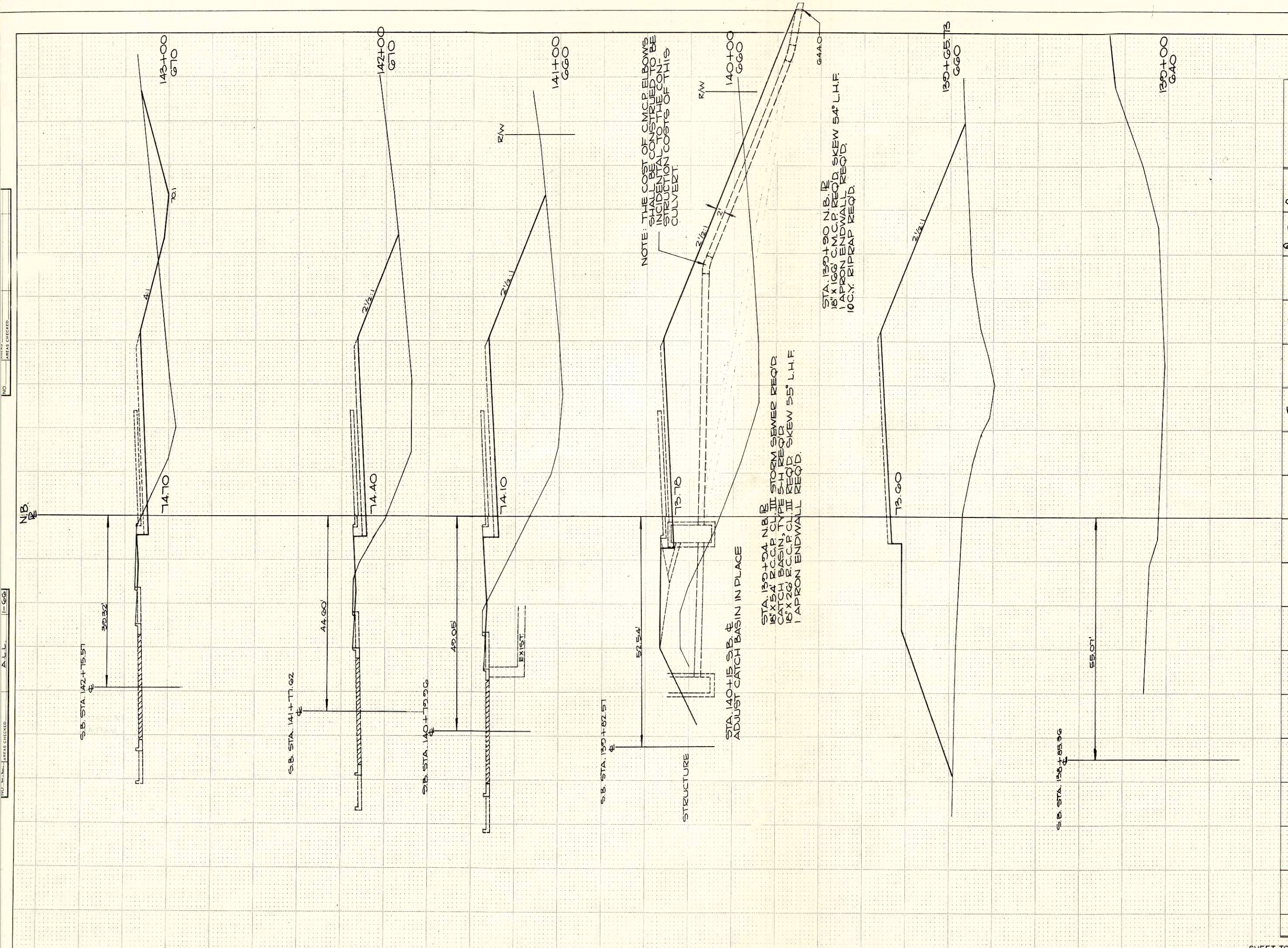
NO GROUND WATER OBSERVED ABOVE THIS ELEVATION

BOULDERS OR COBBLES

MATERIAL CHANGE

UNCONFINED STRENGTH TAKEN WITH HAND PENETROMETER

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	SUBSURFACE EXPLORATION		
	DESIGN SPEC. A.A.S.H.O. 6/	LOADING 4320	CONST. SPEC. 1963
	DATE 8-2-65	DESIGN Q.F.S.	DRAWN G.C.D. CRD. J.E.M.
STRUCTURE B-32-67		SHEET 22 OF 22	

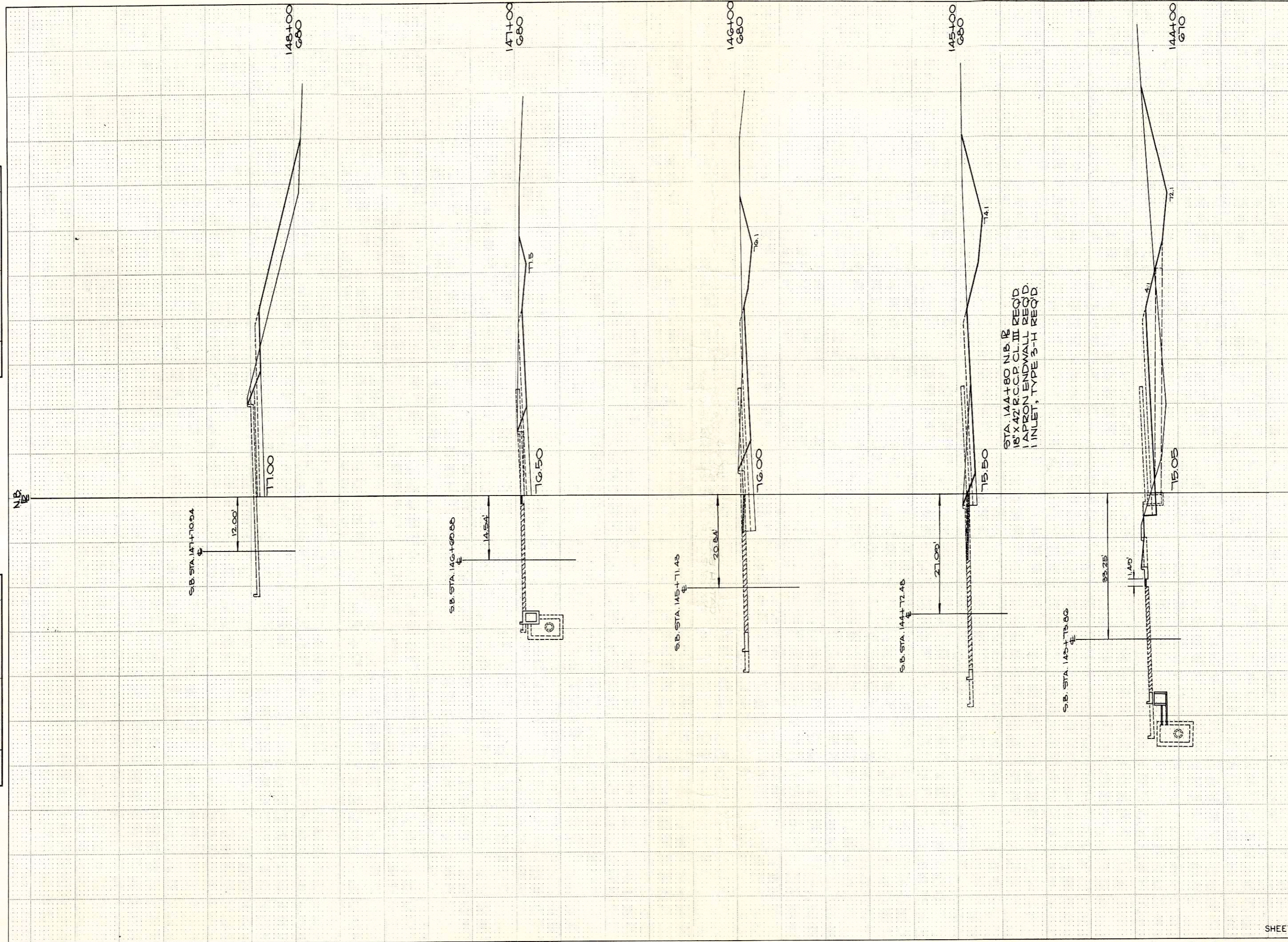


B.P.R. REGION DIVISION	PROJECT	SHEET NUMBER	TOTAL SHEETS
4 WIS.	FG 08-3(20)	29	30

STATION	DISTANCE	YARDAGE	
		EXCAVATION	FILL
		UNCL.	SELECT EMB.
139+00	02.75	0	0
140+00	54.27	0	05
141+00	100	46	170
142+00	00	75	170
143+00	100	176	170
SHEET TOTAL	207		575

FINAL SURVEY
 SURVEYED BY DATE
 PLOTTED BY DATE
 NOTE BOOK NO. AREAS CHECKED

ORIGINAL SURVEY
 SURVEYED BY DATE
 PLOTTED BY DATE
 NOTE BOOK NO. AREAS CHECKED



B.P.R. REGION DIVISION	PROJECT	SHEET NUMBER	TOTAL SHEETS
4 WIS.	FG 08-3(89)	30	30

STATION	DISTANCE	YARDAGE		
		UNCL	SELECT EMB.	FILL
143	100	380	170	713
144	100	509	150	213
145	100	454	120	0
146	100	269	98	0
147	100	120	65	167
148	54.44	15	15	91
148 + 54.44				

SHEET TOTAL 1747 615 1154