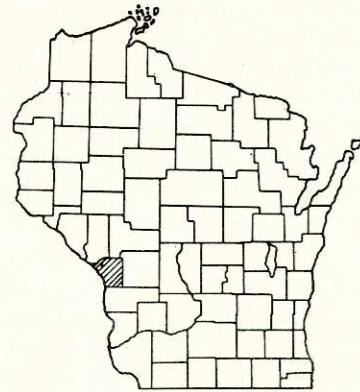


INDEX OF SHEETS

- SHEET NO. 1 TITLE
- SHEET NO. 2 TYPICAL CROSS SECTIONS
- SHEET NO. 2 ESTIMATE OF QUANTITIES
- SHEET NO. 3 MISCELLANEOUS QUANTITIES
- SHEET NO. 4-4.1 RIGHT OF WAY PLAT
- SHEET NO. 5 PLAN AND PROFILE STA. 40+00 TO STA. 58+00
- SHEET NO. 6-6.2 STANDARD DETAILS
- SHEET NO. 7-9 DRAINAGE STRUCTURES
- SHEET NO. 10-14 CROSS SECTIONS

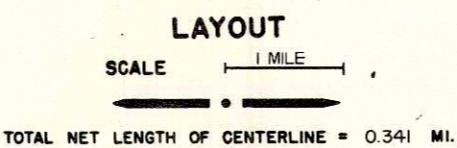
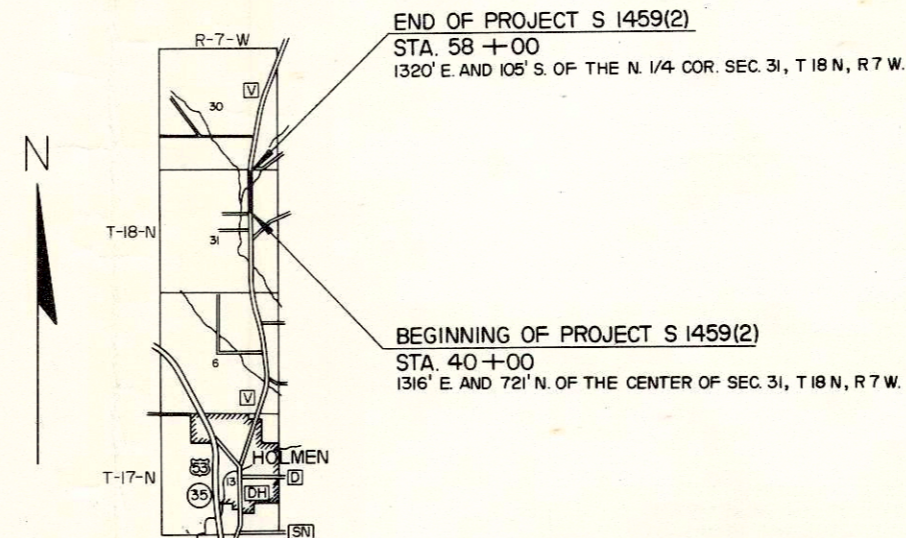


STATE OF WISCONSIN
STATE HIGHWAY COMMISSION OF WISCONSIN

PLAN AND PROFILE OF PROPOSED
HOLMEN - C.T.H. "TT" ROAD
C.T.H. "V"
LA CROSSE COUNTY
PROJECT S 1459(2)

COUNTY AND HIGHWAY	ROUTE AND SECTION	CLASS AND AGREEMENT		S.P.N. REGION DIVISION	SHEET NUMBER	TOTAL SHEETS
		STATE	FEDERAL			
32.6	1459.0		11.2	4 WIS.	1	14

SCALES { PLAN 1 IN. = 100 FT.
PROFILE HOR. 1 IN. = 100 FT. VERT. 1 IN. = 10 FT.
CROSS SECTIONS HOR. 1 IN. = 10 FT. VERT. 1 IN. = 10 FT.



CONVENTIONAL SIGNS

- | | |
|---|---|
| <ul style="list-style-type: none"> STATE LINE..... COUNTY LINE..... TOWNSHIP OR RANGE LINE..... SECTION LINE..... NEW RIGHT OF WAY LINE..... PRESENT RIGHT OF WAY LINE..... WIRE FENCE { WOVEN..... <li style="padding-left: 20px;">BARBED..... LOT LINE..... CORPORATE OR CITY LIMITS..... PROPERTY LINE..... TRAVELED WAY OR P.E..... RAILROADS..... BASE OR SURVEY LINE..... | <ul style="list-style-type: none"> CULVERTS IN PLACE..... CULVERTS REQUIRED..... DROP INLET..... POWER POLE..... TELEPHONE OR TELEGRAPH POLE..... RIGHT OF WAY MARKERS..... REFERENCE STAKE FOR HUBS ONLY..... MARSH..... HEDGE..... TREES..... GROUND ELEVATION..... DATUM LINE 73.9 GRADE ELEVATION..... DATUM LINE 75.16 |
|---|---|

APPROVED FOR LA CROSSE COUNTY BY:

5-2-66 *Conrad H. Smith*
DATE COMMISSIONER

STATE HIGHWAY
COMMISSION OF WISCONSIN
MADISON, WIS.

SURVEYOR D.E.K. NOTE BOOK L.L.
DIVISION COMPUTER J.B.K. M. O. CHECKER W.P.
DISTRICT CHECKER G.W.P. CORRECT

CORRECT:
DATE 5-27-66 *H.P. Jindler*
DISTRICT ENGINEER

RECOMMENDED FOR APPROVAL:
DATE 6/7/66 *E.J. Rydzik*
CHIEF DESIGN ENGINEER

APPROVED:
DATE 6/8/66 *H. J. Perminster*
STATE HIGHWAY ENGINEER

DEPARTMENT OF COMMERCE
BUREAU OF PUBLIC ROADS

APPROVED: DATE

DATE

DIVISION ENGINEER

S 1459(2)

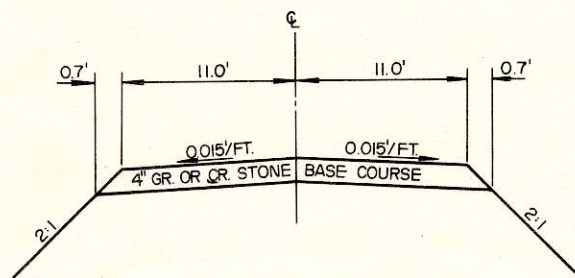
ESTIMATE OF QUANTITIES

CONTRACT NO. 1

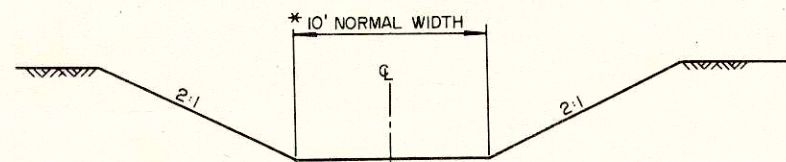
B.P.R. REGION	PROJECT	SHEET NO.	TOTAL SHEETS
4	S 1459(2)	2	14

THIS PROJECT IS TO BE EXECUTED UNDER THE STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION OF THE STATE HIGHWAY COMMISSION OF WISCONSIN - EDITION OF 1963, APPROVED OCTOBER 16, 1963, FEDERAL AID REQUIRED CONTRACT PROVISIONS APPROVED OCTOBER 29, 1963, AND SPECIAL PROVISIONS AS ATTACHED TO PROPOSALS.

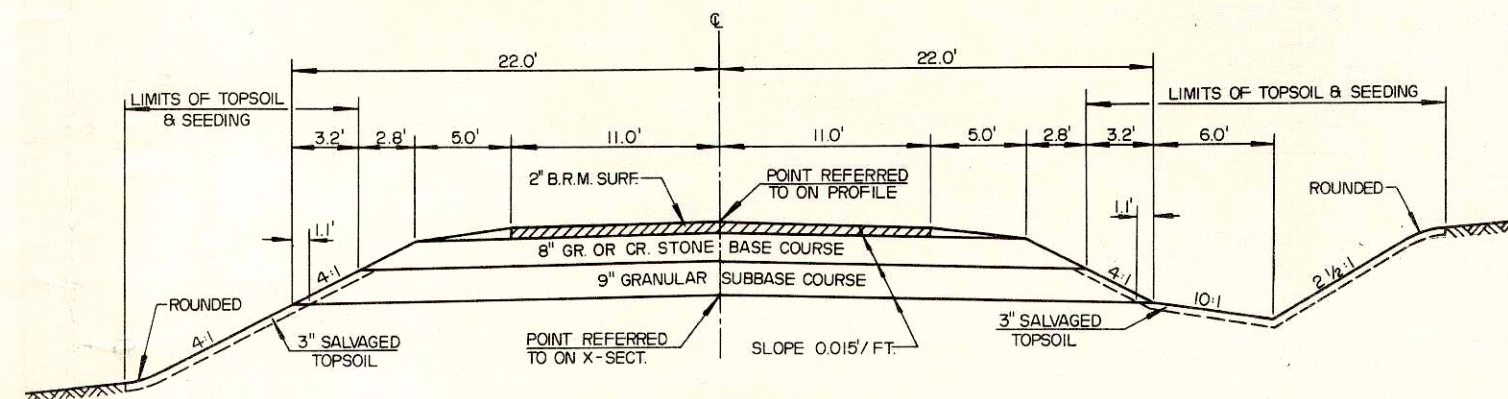
SEC. NO.	STATION TO STATION	NET LENGTH OF CENTER LINE	CLEARING	GRUBBING	UNCLASSIFIED EXCAVATION	GRANULAR SUBBASE COURSE	FINISHING ROADWAY	GRAVEL OR CRUSHED STONE BASE COURSE	MARKER POSTS	MARKER POSTS FOR RIGHT-OF-WAY	TEMPORARY CROSSING STA. 50+00	SALVAGED TOPSOIL	FERTILIZER	SEEDING	FIELD OFFICE	CULVERT PIPE CLASS III 18-INCH	APRON ENDWALLS FOR CULVERT PIPE 18-INCH	SODDING	BRIDGES (STRUCTURES OVER 20 FT. SPAN)					
																			REMOVING OLD BRIDGE STA. 50+23	EXCAVATION FOR STRUCTURES	GRANULAR BACKFILL	CONCRETE MASONRY	BAR STEEL REINFORCEMENT	HEAVY RIPRAP
ITEM NO.	UNIT	LIN. FT.	STA.	STA.	C.Y.	C.Y.	L.S.	C.Y.	EACH	EACH	L.S.	S.Y.	CWT.	S.Y.	L.S.	LF	EACH	S.Y.	L.S.	C.Y.	C.Y.	LB.	C.Y.	
	40+00 - 58+00	1800.0	6	6	4594	2350	1	2400	10	11	1	7195	8	9230	1	30	2	70	1	530	40	153.6	20,310	260
PROJECT TOTAL		1800.0	6	6	4594	2350	1	2400	10	11	1	7195	8	9230	1	30	2	70	1	530	40	153.6	20,310	260



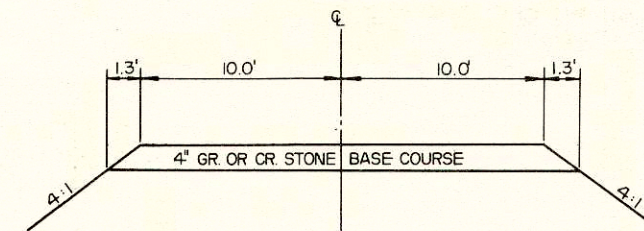
TYPICAL TEMPORARY ROAD SECTION



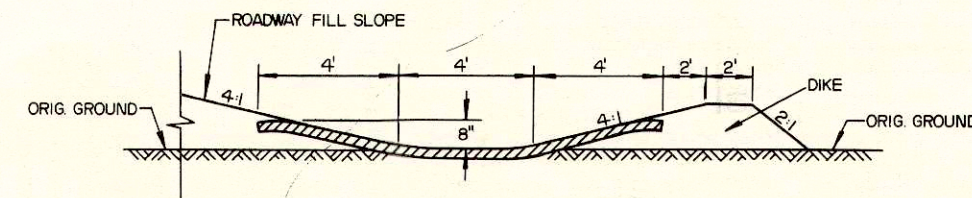
TYPICAL CHANNEL CHANGE SECTION
* VARIABLE WIDTH NEAR ENDS OF STRUCTURE (SEE "B" LINE SECTIONS)



TYPICAL FINISHED SECTION



TYPICAL PRIVATE ENTRANCE SECTION



SOD FLUME
STA. 49+50 RT. - 50+00 RT.

GENERAL NOTES

WHEN THE QUANTITY OF THE ITEMS OF SUBBASE OR BASE COURSE IS MEASURED FOR PAYMENT BY THE TON OR CUBIC YARD, THE DEPTH OR THICKNESS OF THE COURSE SHOWN ON THE PLANS IS APPROXIMATE AND ACTUAL THICKNESS WILL DEPEND ON THE DISTRIBUTION OF THE MATERIAL DIRECTED BY THE ENGINEER.

- 1/ B.R.M. SURFACE & SHOULDER MATERIAL NOT A PART OF THIS CONTRACT.
 - 2/ SALVAGED TOPSOIL SHALL BE PLACED TO AN APPROXIMATE DEPTH OF 3" AT TIME OF PLACING.
- BEARINGS SHOWN ON PLANS ARE TRUE BEARINGS.

WASTE MATERIAL AND MATERIAL DESIGNATED FOR USE AS ROADWAY FILL MAY BE USED IN THE TEMPORARY ROADWAY APPROACHES AS DIRECTED BY THE ENGINEER.

APPLICABLE STANDARD DETAIL DRAWINGS

- 7-1.3.4 MARKER POST & MARKER POSTS FOR RIGHT OF WAY
- 7-4.1.4 CONSTRUCTION BARRICADE
- 6-2.6.4 APRON ENDWALLS FOR CULVERT PIPE AND PIPE ARCH

DETAIL SUMMARY OF MISCELLANEOUS QUANTITIES

CLEARING & GRUBBING

<u>Sta. - Sta.</u>	<u>Location</u>	<u>Clearing Sta.</u>	<u>Grubbing Sta.</u>	<u>MARKER POSTS</u>	<u>Each</u>
47+00 - 49+00	Centerline	2	2	Rt.	5
1" B ^m +55 - 4" B ^m +55	Ch. Ch.	4	4	Lt.	5

GRAVEL OR CRUSHED STONE BASE COURSE

<u>Sta. - Sta.</u>	<u>Location</u>	<u>C.Y.</u>	<u>MARKER POSTS FOR RIGHT-OF-WAY</u>	<u>Each</u>
39+50 - 40+00	C/L (Approach)	30	Lt. & Rt.	2
40+00 - 58+00	C/L	2010	Rt.	1
58+00 - 58+50	C/L (Approach)	30	Lt.	1
48+11	P.E., Lt.	8	Lt. & Rt.	2
49+38	P.E., Rt.	12	Lt.	1
Temporary Road		190	Rt.	1
Undistributed		120	Lt. & Rt.	2

TOPSOIL, SEEDING & FERTILIZER

<u>Sta. - Sta.</u>	<u>Location</u>	<u>Salv. Topsoil S.Y.</u>	<u>Seeding S.Y.</u>	<u>Fertilizer Cwt.</u>
40+00 - 58+00	Mainline	5585	5585	5.0
1" B ^m +55 - 7" B ^m +00	Ch. Ch.	1210	1210	1.1
47+50 Rt. - 53+50 Rt. Area Occupied by Temp. Rd.		400	2035	1.8
Undistributed		400	400	0.1

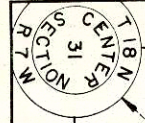
SODDING

<u>Sta. - Sta.</u>	<u>Location</u>	<u>S.Y.</u>
49+50	Flume, Rt.	70

MINOR SIDE ROAD, PRIVATE ENTRANCE & SLOPE DRAIN PIPES

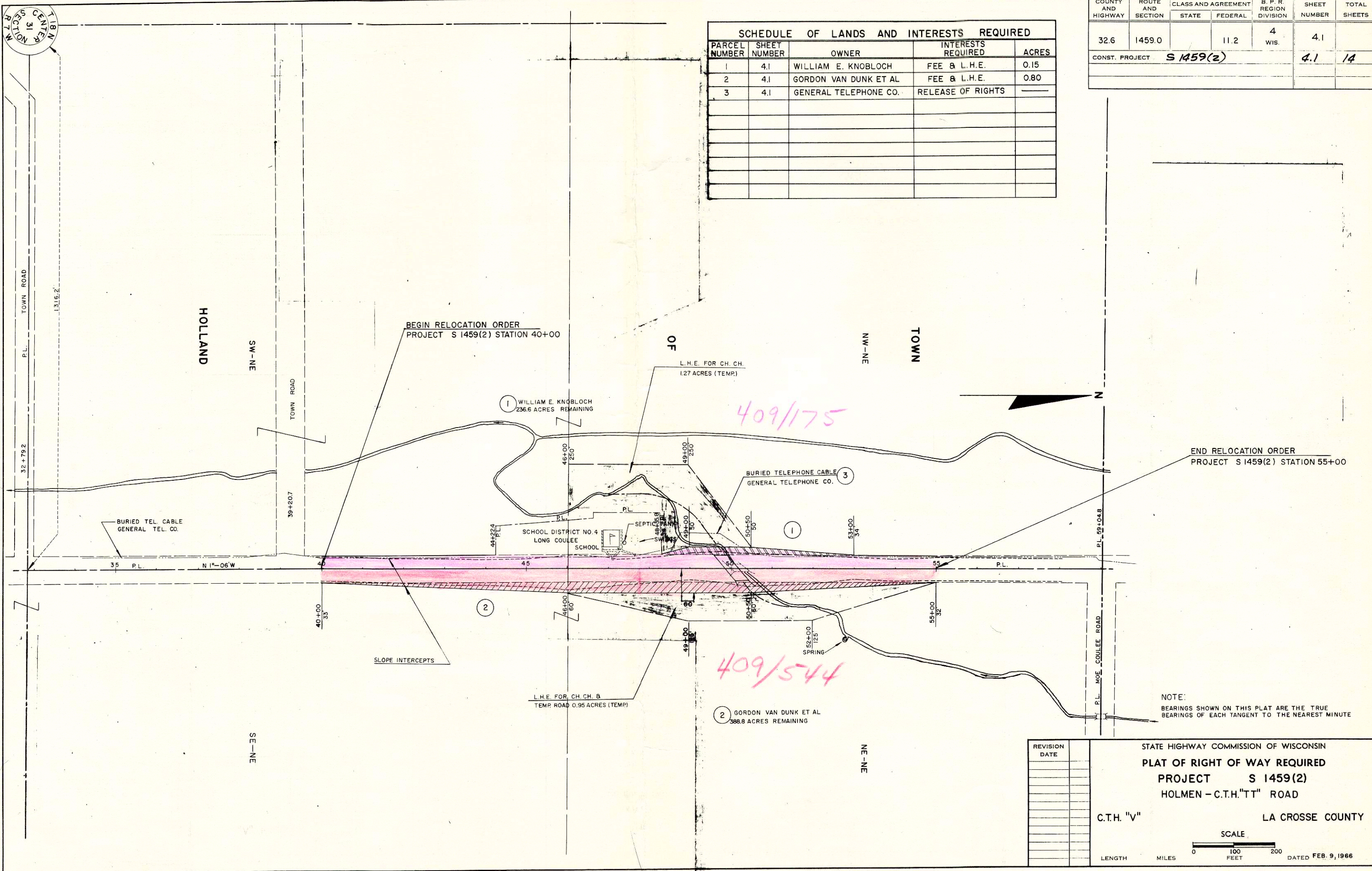
<u>Station</u>	<u>Location</u>	<u>Diam. In.</u>	<u>Length L.F.</u>	<u>Type</u>	<u>Apron Endwalls</u>
49+34	P.E., Rt.	18	30	C.P. Class III	2

PROJECT	SHEET NO.	TOTAL SHEETS
S 1459(2)	3	14



SCHEDULE OF LANDS AND INTERESTS REQUIRED				
PARCEL NUMBER	SHEET NUMBER	OWNER	INTERESTS REQUIRED	ACRES
1	4.1	WILLIAM E. KNOBLOCH	FEE & L.H.E.	0.15
2	4.1	GORDON VAN DUNK ET AL	FEE & L.H.E.	0.80
3	4.1	GENERAL TELEPHONE CO.	RELEASE OF RIGHTS	—

COUNTY AND HIGHWAY	ROUTE AND SECTION	CLASS AND AGREEMENT		B. P. R. REGION DIVISION	SHEET NUMBER	TOTAL SHEETS
		STATE	FEDERAL			
32.6	1459.0		11.2	4 WIS.	4.1	
CONST. PROJECT S 1459(2)					4.1	14



END RELOCATION ORDER
PROJECT S 1459(2) STATION 55+00

BEGIN RELOCATION ORDER
PROJECT S 1459(2) STATION 40+00

NOTE:
BEARINGS SHOWN ON THIS PLAT ARE THE TRUE BEARINGS OF EACH TANGENT TO THE NEAREST MINUTE

REVISION DATE	

STATE HIGHWAY COMMISSION OF WISCONSIN
PLAT OF RIGHT OF WAY REQUIRED
PROJECT S 1459(2)
HOLMEN - C.T.H. "V" ROAD
LA CROSSE COUNTY

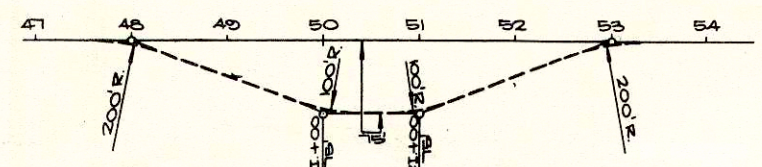
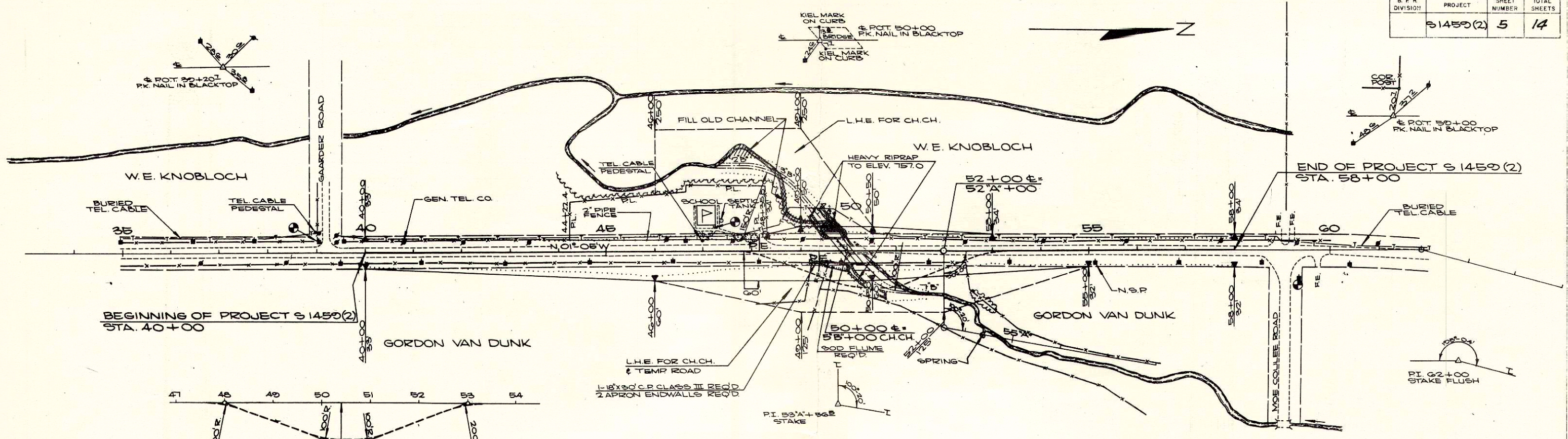
C.T.H. "V"

SCALE

0 100 200
MILES FEET

DATED FEB. 9, 1966

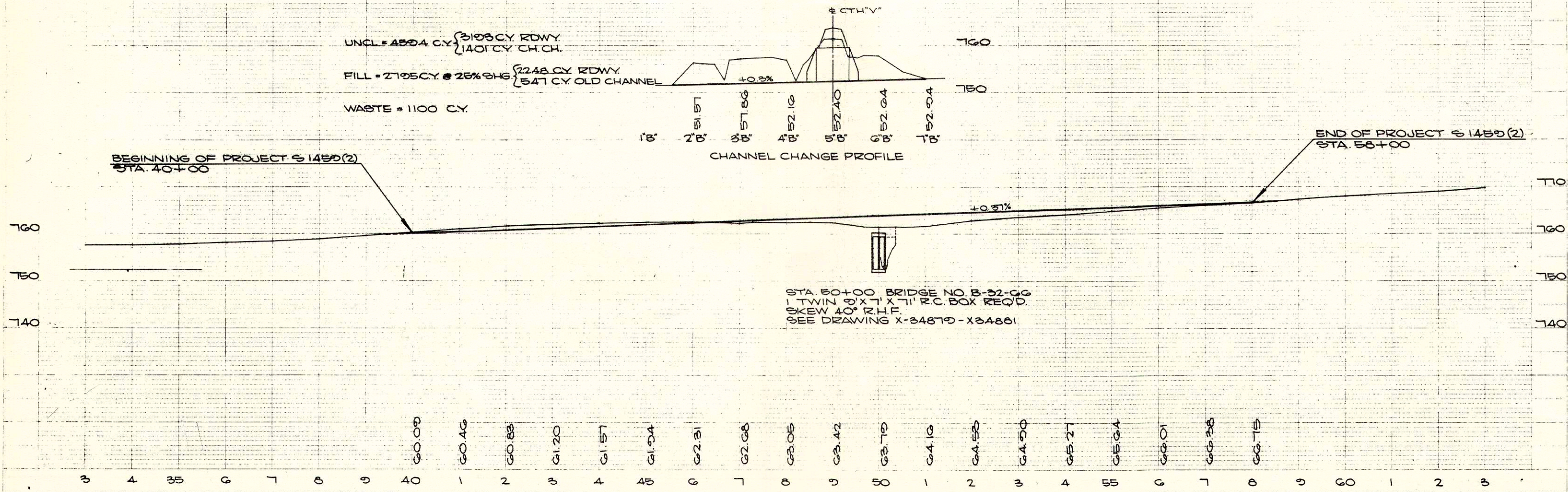
B. R. R. DIVISION	PROJECT	SHEET NUMBER	TOTAL SHEETS
	S 1450 (2)	5	14

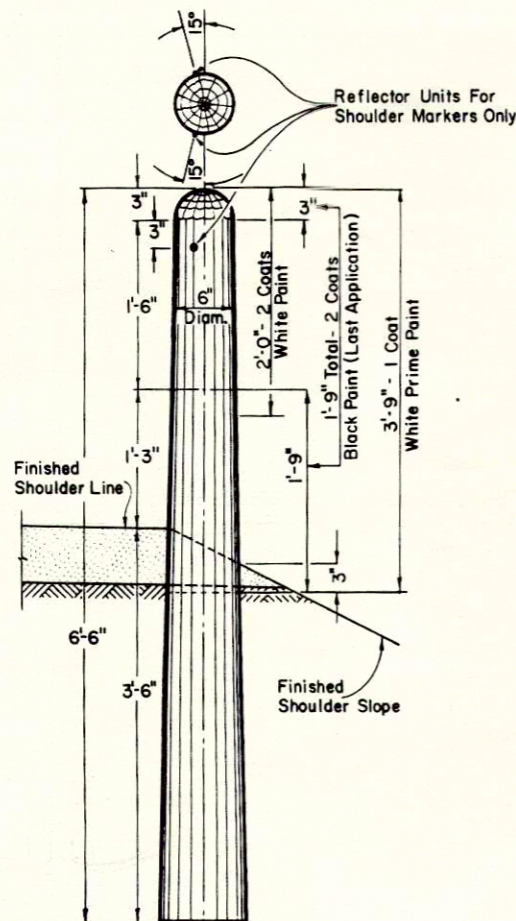


HORIZ. ALIGNMENT FOR TEMP. ROAD

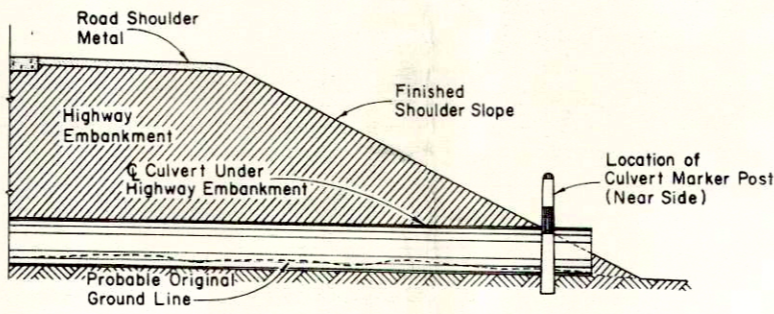
NET LENGTH OF CENTERLINE STA. 40+00 - STA. 58+00 = 1800.0 LIN. FT.

BENCH MARKS
 STA. 39+05 P.K. NAIL IN POWER POLE 24' LT. EL. 757.84
 STA. 47+26 TOP OF BOTTOM STEP @ N. SCHOOL ENT. 47' LT. EL. 761.97
 STA. 59+31 P.K. NAIL IN POWER POLE 54' RT. EL. 765.59

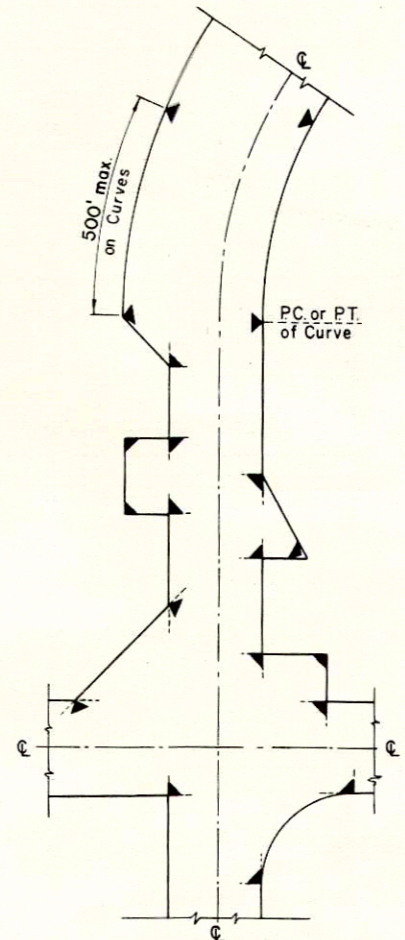




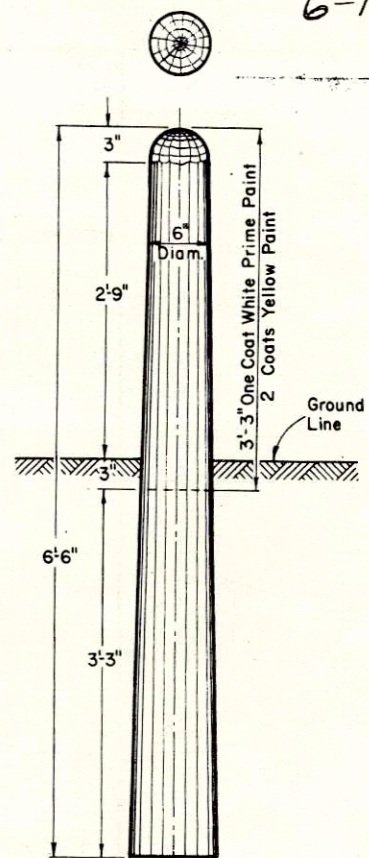
MARKER POST FOR ROAD SHOULDERS AND CULVERTS



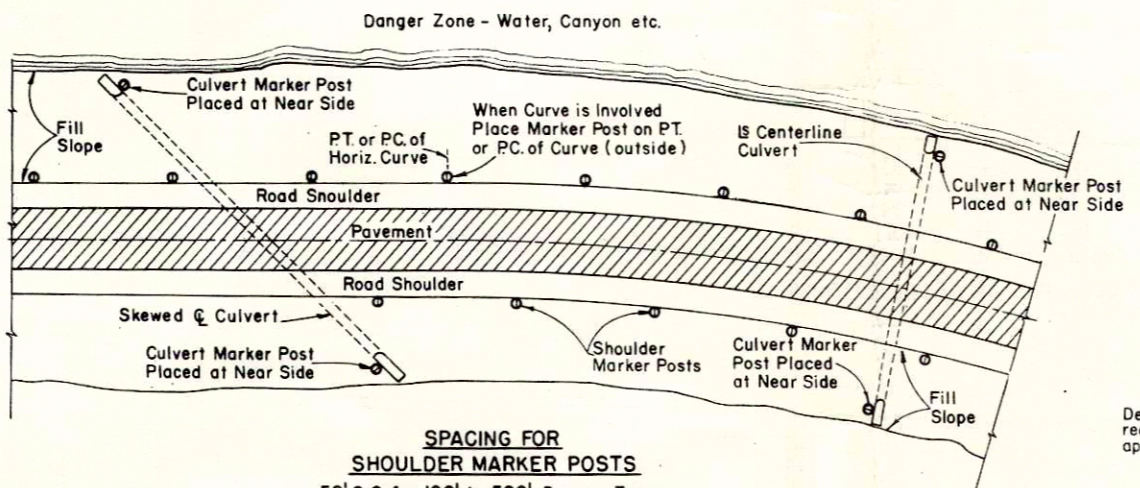
SECTION SHOWING RELATIVE LOCATION OF MARKER POST FOR CULVERTS



LOCATION DIAGRAM SHOWING TYPICAL LOCATIONS OF MARKER POSTS FOR RIGHT OF WAY



MARKER POST FOR RIGHT OF WAY



SPACING FOR SHOULDER MARKER POSTS
 50' C:C for 100' to 500' Danger Zones
 100' C:C for Over 500' Danger Zones

LOCATION DIAGRAM SHOWING RELATIVE LOCATIONS OF SHOULDER MARKER POSTS AND CULVERT MARKER POSTS

MARKER POSTS FOR ROAD SHOULDERS AND CULVERTS

MARKER POST FOR RIGHT OF WAY

GENERAL NOTES

Details of Construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.

MARKER POSTS FOR RIGHT OF WAY

Right of Way Marker Posts shall be erected in advance of Grading Operations. Posts shall be placed at the outer limits of the Highway Right of Way, but entirely within the Right of Way, and shall be so placed that the outer edge of the posts shall be tangent to the Right of Way line or lines extended. The exact location of all Right of Way Posts will be staked in the field by the Engineer.

REFLECTOR UNITS

Reflector Units shall have plastic crystal lens 7/8" in diameter. Unit assembly shall be a minimum of 7/8" in length. Reflector Units shall be furnished with flared expanding metal clips for wood mounting. Units shall be mounted in tightest fit possible and securely stayed in posts. Reflector Units shall be installed in Road Shoulder Marker Posts only.

MARKER POSTS & MARKER POSTS FOR RIGHT OF WAY

STATE HIGHWAY COMMISSION OF WISCONSIN

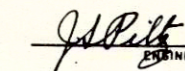
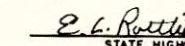
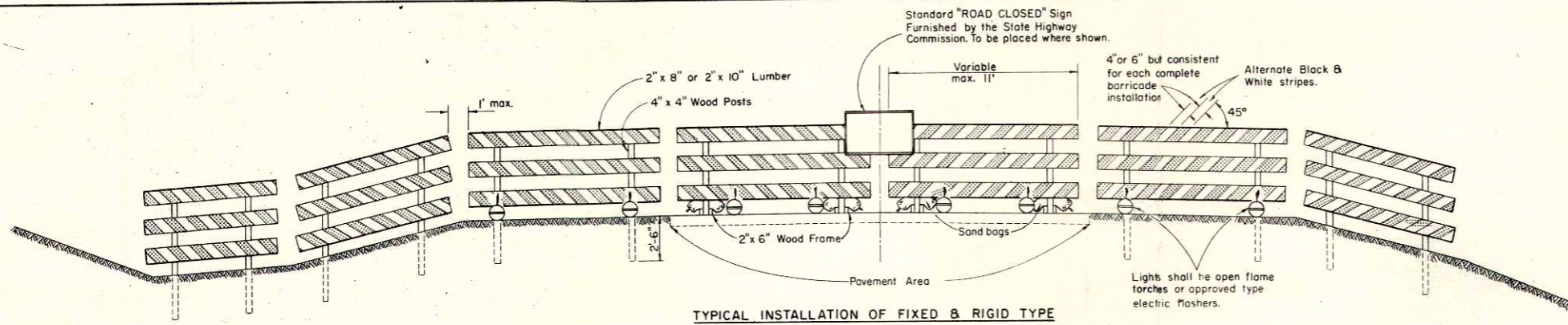
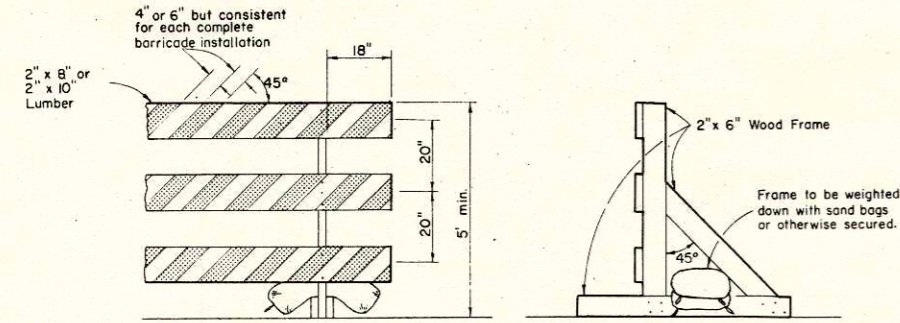
RECOMMENDED FOR APPROVAL DATE: 2-5-63 APPROVED: DATE: 2/4/63	 ENGINEER OF DESIGN  STATE HIGHWAY ENGINEER
---	--

PLATE NO. 7-1.34

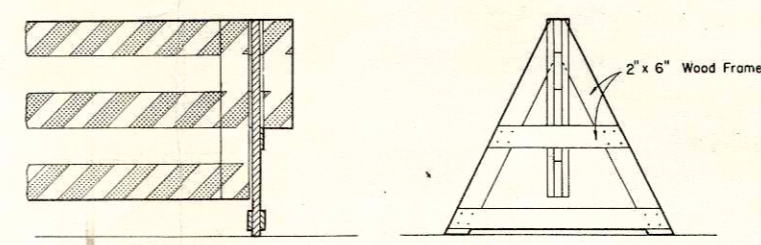
61-14



TYPICAL INSTALLATION OF FIXED & RIGID TYPE



ALTERNATE TYPE INSTALLATION (RIGID)



ALTERNATE TYPE INSTALLATION (DEMOUNTABLE)

CLASS I BARRICADE

GENERAL NOTES:

The Contractor shall construct, place and maintain barricades as shown on this drawing and as required by the Standard Specifications for the duration of the project at all points of highway closure. Barricades shall be painted as shown hereon and structurally maintained for maximum visibility at all times, for the duration of the respective project.

CLASS I BARRICADE

Shall be used at points of closure where road is closed to traffic. Gates or movable sections of barricade shall be provided when necessary, for access of equipment or other authorized vehicles only.

CLASS II BARRICADE

May be used only where the hazard to traffic is relatively small, and for the more or less continuous delimiting of a restricted roadway, or for temporary daytime use.

LUMBER & FABRICATION

Lumber shall be of a grade structurally sound and sufficiently rigid to satisfactorily support and maintain the purpose and intent of a barricade facility. The fabrication of the barricade shall be in accord with good pertinent wood-working practices.

PAINTING

Barricades shall be painted as shown hereon in alternate black and white stripes. Black stripes shall be painted with weather resistant and durable black paint. White stripes shall be painted a prime coat of good grade wood primer, followed by two coats of white "Coclit Reflective Liquid" (Minnesota Mining Co.) or equivalent, or reflective sheeting wide angle, flat top "Scotchlite" brand material (Minnesota Mining Co.) or equivalent.

DIRECTION OF DIAGONAL STRIPES

Where a barricade extends entirely across the roadway and no vehicle access provision, the stripes shall slope downward toward the highway centerline.

Where vehicle access is permitted, the stripes shall slope downward in the direction toward which vehicles must turn in detouring.

Where both right and left turns are provided for, the stripes shall slope downward in both directions from the center.

MEASUREMENT & PAYMENT

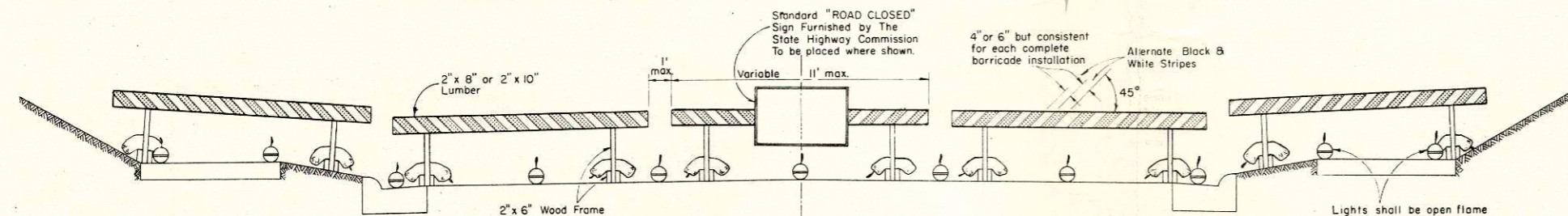
All barricades, unless otherwise provided for in the plans and/or special provisions shall be furnished, placed, and maintained as noted above, and no additional compensation will be allowed but shall be construed to be included in the price bid for other items.

NOTE:

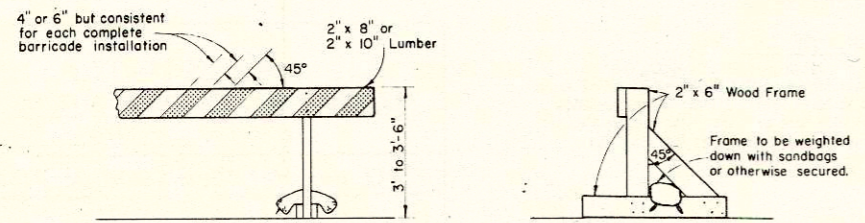
Lighting devices for barricades shall conform to the requirements of the Standard Specifications.

NOTE:

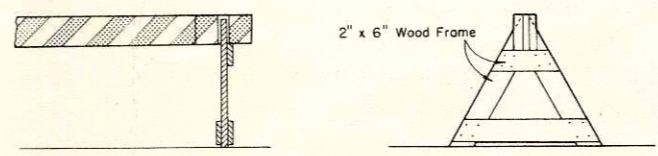
All lumber or timber dimensions shown hereon are nominal.



TYPICAL INSTALLATION OF RIGID TYPE



ALTERNATE TYPE INSTALLATION (RIGID)



ALTERNATE TYPE INSTALLATION (DEMOUNTABLE)

CLASS II BARRICADE

CONSTRUCTION BARRICADE

STATE HIGHWAY COMMISSION OF WISCONSIN

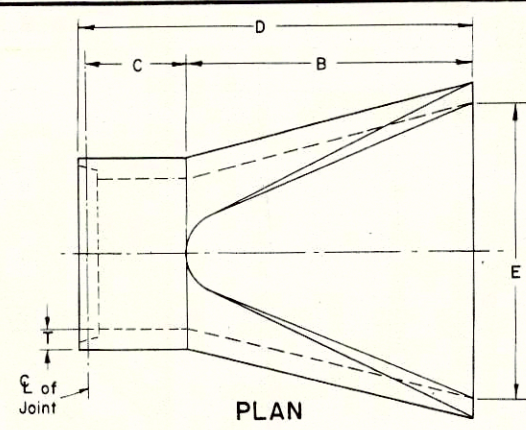
RECOMMENDED FOR APPROVAL:

DATE: 2-5-63 J. D. Pitt ENGINEER OF DESIGN

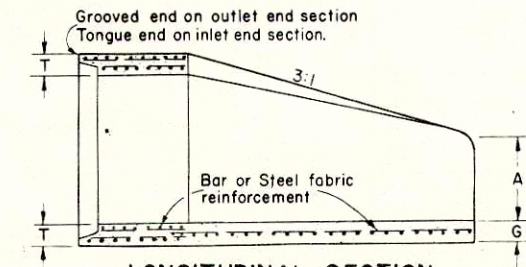
APPROVED:

DATE: 2/6/63 STATE HIGHWAY ENGINEER

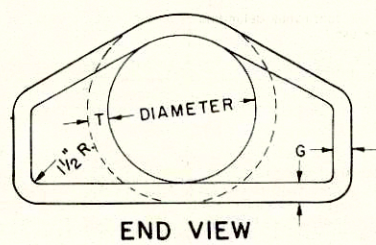
PLATE NO. 7-4.1.4



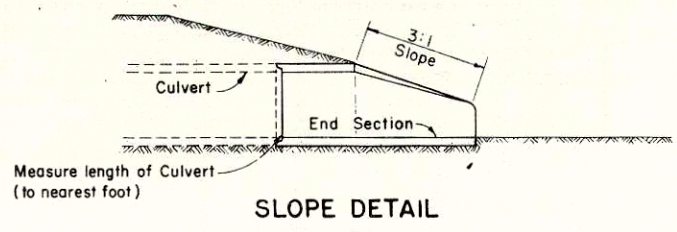
PLAN



LONGITUDINAL SECTION



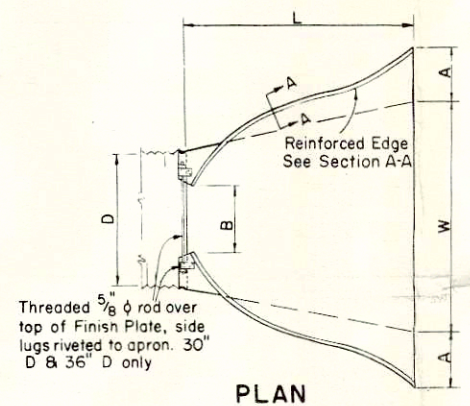
END VIEW



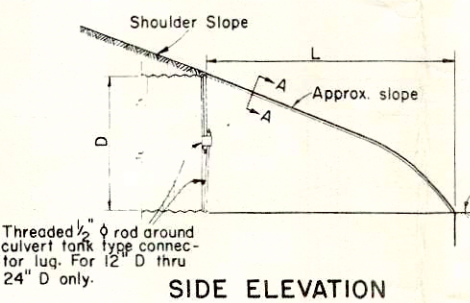
SLOPE DETAIL

DIA.	APPROX WEIGHT/SECTION	SLOPE	T	A	B	C	D	E	G
18"	990	3 to 1	2 1/2"	9"	27"	46"	73"	36"	2 1/2"
21"	1280	3 to 1	2 3/4"	9"	36"	37 1/2"	73 1/2"	42"	2 3/4"
24"	1520	3 to 1	3"	9 1/2"	43 1/2"	30"	73 1/2"	48"	3"
27"	1930	3 to 1	3 1/4"	10 1/2"	49 1/2"	24"	73 1/2"	54"	3 1/4"
30"	2190	3 to 1	3 1/2"	12"	54"	19 3/4"	73 1/2"	60"	3 1/2"
36"	4100	3 to 1	4"	15"	63"	34 3/4"	97 3/4"	72"	4"
42"	5380	3 to 1	4 1/2"	21"	63"	35"	98"	78"	4 1/2"
48"	6550	3 to 1	5"	24"	72"	26"	98"	84"	5"

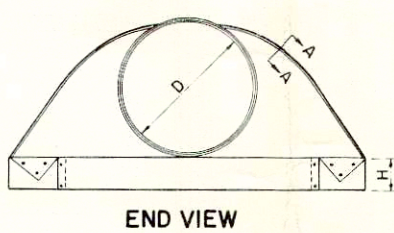
REINFORCED CONCRETE APRON ENDWALLS



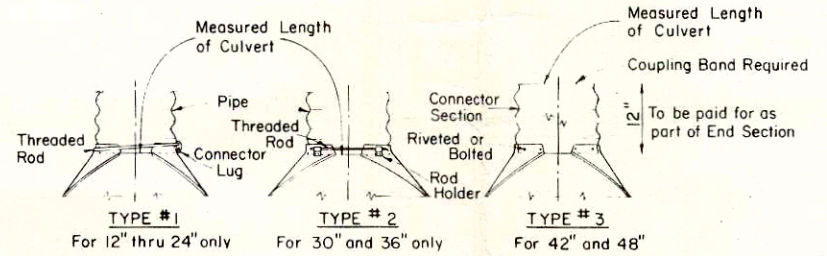
PLAN



SIDE ELEVATION



END VIEW



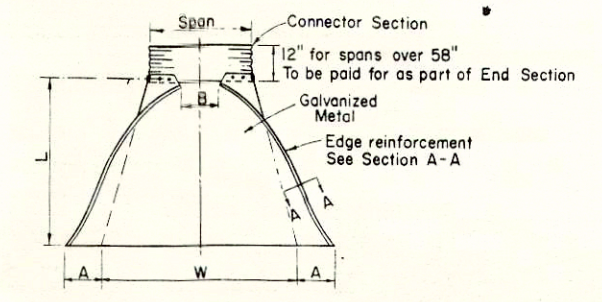
CONNECTION DETAILS

D	Gage	Dimensions						Approx	Fabrication
Pipe	Min	A	B	H	L	W	Slope	Remarks	
Diam.		± 1"	± 1"	± 1"	± 1 1/2"	± 2"			
18"	16	8"	10"	6"	31"	36"	2 1/2 to 1	1 Piece	
21"	16	9"	12"	6"	36"	42"	"	"	
24"	16	10"	13"	6"	41"	48"	"	"	
30"	14	12"	16"	8"	51"	60"	"	"	
36"	14	14"	19"	9"	60"	72"	"	2 Pieces, Splice	
42"	12	16"	22"	11"	69"	84"	"	"	
48"	12	18"	27"	12"	78"	90"	2 1/4 to 1	"	

Note: All splices to be lap riveted or bolted.

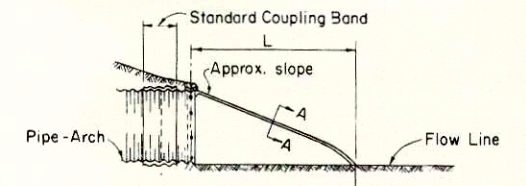
METAL AND ALUMINUM APRON ENDWALLS

APRON ENDWALLS FOR CULVERT PIPE

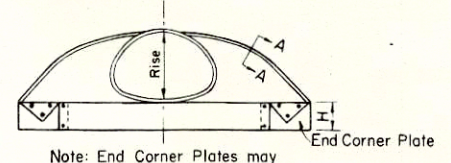


PLAN

showing alternate type with connector section

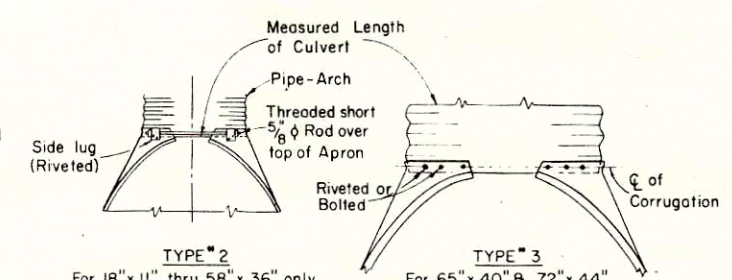


SIDE ELEVATION



END VIEW

Note: End Corner Plates may be fastened to apron proper by bolts or rivets which will hold the surfaces tightly together.

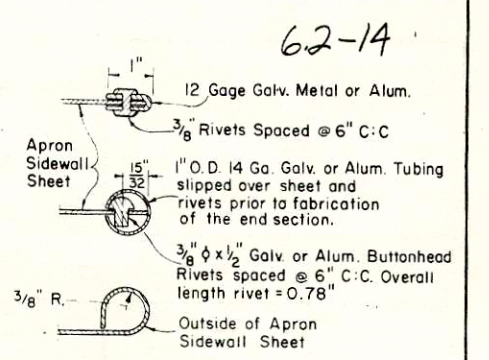


CONNECTION DETAILS

Pipe - Arch	Span	Rise	Gage	Dimensions						Approx	Fabrication
				A	B	H	L	W	Slope		
			Min	± 1"	± 1"	± 1"	± 1 1/2"	± 2"			
18"	11"	16"	16"	7"	9"	6"	19"	30"	2 1/2 to 1	1 Piece	
22"	13"	16"	16"	7"	10"	6"	23"	36"	"	"	
25"	16"	16"	16"	8"	12"	6"	28"	42"	"	"	
29"	18"	16"	16"	9"	14"	6"	32"	48"	"	"	
36"	22"	14"	10"	16"	6"	39"	60"	"	"	"	
43"	27"	14"	12"	18"	8"	46"	75"	"	"	"	
50"	31"	12"	13"	21"	9"	53"	85"	"	"	2 Pieces, Splice	
58"	36"	12"	18"	26"	12"	63"	90"	"	"	"	
65"	40"	12"	18"	30"	12"	70"	102"	2 1/4 to 1	"	"	
72"	44"	12"	18"	33"	12"	77"	114"	"	"	3 Pieces, 2 Splices equal distance from C	

Note: All splices to be lap riveted or bolted.

APRON ENDWALLS FOR PIPE ARCH



SECTION A-A

GENERAL NOTES

Details of construction not shown on this drawing shall conform to the pertinent requirements of the Standard Specifications and the applicable Special Provisions.
Reinforced concrete apron endwalls shall conform to the pertinent requirements of the Standard AASHO Designation: M170, Class II (Wall B).
Metal apron endwalls shall conform to the pertinent requirements of the Standard AASHO Designation: M36.
Aluminum apron endwalls shall conform to the pertinent requirements of the Standard AASHO Designation: M-196-62 I.

NOTE:

Variations of the dimensions and designs shown hereon will be permitted providing equivalent capacity and structural integrity are attained, and prior approval of the Engineer is obtained.

Reinforced concrete apron endwalls shall be used with concrete pipe culvert installations, metal apron endwalls shall be used with corr metal pipe culvert installations, and Aluminum endwalls shall be used with corr. aluminum culvert installations.

APRON ENDWALLS FOR CULVERT PIPE & PIPE ARCH

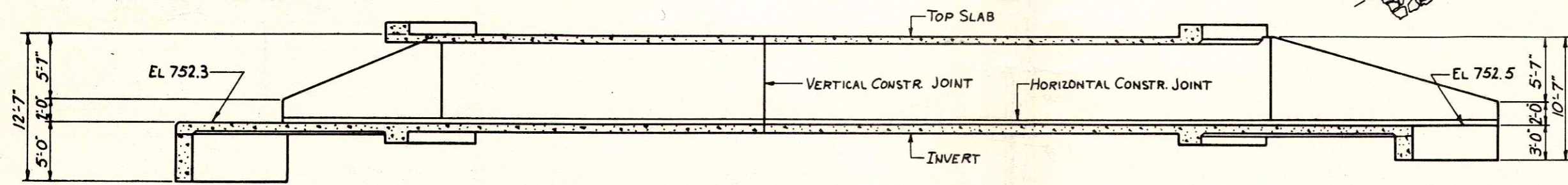
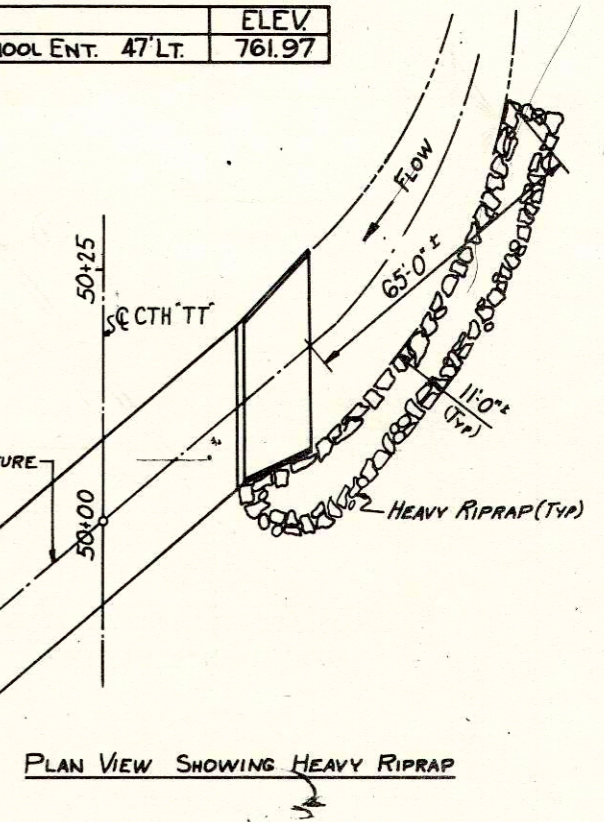
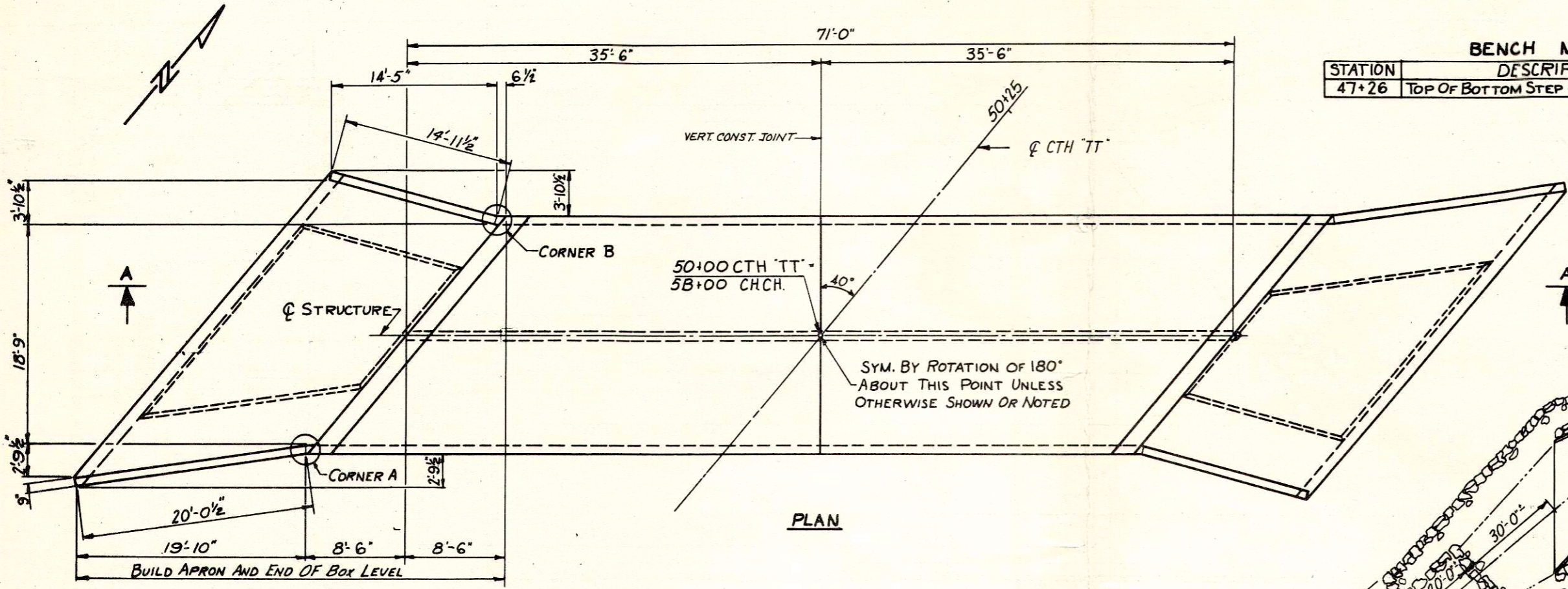
STATE HIGHWAY COMMISSION OF WISCONSIN

RECOMMENDED FOR APPROVAL
DATE: 4/9/65
E. J. Dykstra
STATE HIGHWAY ENGINEER

DATE: 4/12/65
E. C. Ruetten
STATE HIGHWAY ENGINEER

COUNTY & HIGHWAY	ROUTE & SECTION	CLASS & AGREEMENT	FEDERAL	S. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
32.6	459.0	11.2		4	SM459(2)	7	14

STATION	DESCRIPTION	ELEV.
47+26	TOP OF BOTTOM STEP @ N. SCHOOL ENT. 47' LT.	761.97



GENERAL NOTES

DRAWINGS SHALL NOT BE SCALED.
 BAR STEEL REINFORCEMENT SHALL BE IMBEDDED 2' CLEAR UNLESS OTHERWISE SHOWN OR NOTED BETWEEN THE ENDS OF BOX ALL SPACES EXCAVATED AND NOT OCCUPIED BY THE NEW STRUCTURE SHALL BE BACKFILLED WITH GRANULAR BACKFILL TO THE ELEVATION AND SECTION EXISTING PRIOR TO EXCAVATION. PAYMENT WILL BE MADE ONLY FOR MATERIAL ACTUALLY PLACED WITHIN THE LIMITS SPECIFIED FOR EXCAVATION FOR STRUCTURES.
 JOINT FILLER SHALL CONFORM TO AASHTO DESIGNATION M153 TYPE I.

SECTION A-A

TOTAL ESTIMATED QUANTITIES

BID ITEMS	
EXCAVATION FOR STRUCTURES	530 C.Y.
GRANULAR BACKFILL	40 C.Y.
CONCRETE MASONRY	153.6 C.Y.
BAR STEEL REINFORCEMENT	20,310 LB.
HEAVY RIPRAP	260 C.Y.
REMOVING OLD BRIDGE	1 L.S.

DESIGN DATA

LIVE LOAD
 H 20

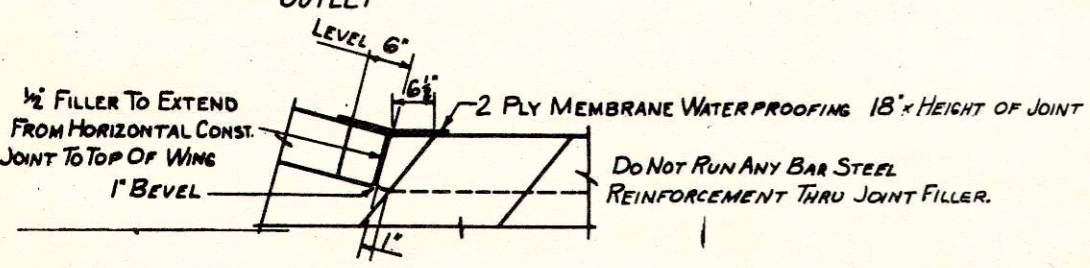
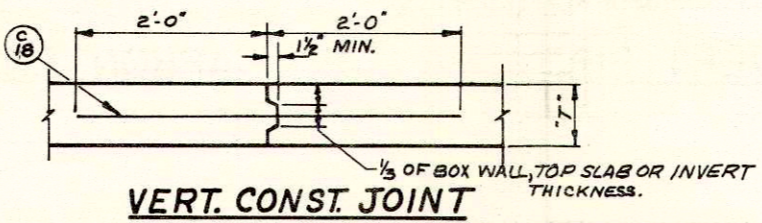
ALLOWABLE DESIGN STRESSES
 CONCRETE MASONRY, GRADE "AA" $f_c = 1,400$ PSI.
 BAR STEEL REINFORCEMENT $f_s = 20,000$ PSI.

FOUNDATION DATA

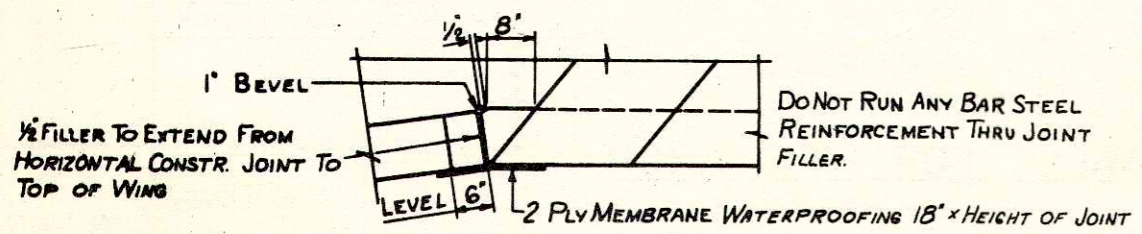
STRUCTURE IS DESIGNED FOR 4'-0" OF FILL.

NON-BID ITEMS

FILLER	1/2 SIZE
2 PLY MEMBRANE WATERPROOFING	43 S.F.



CORNER B



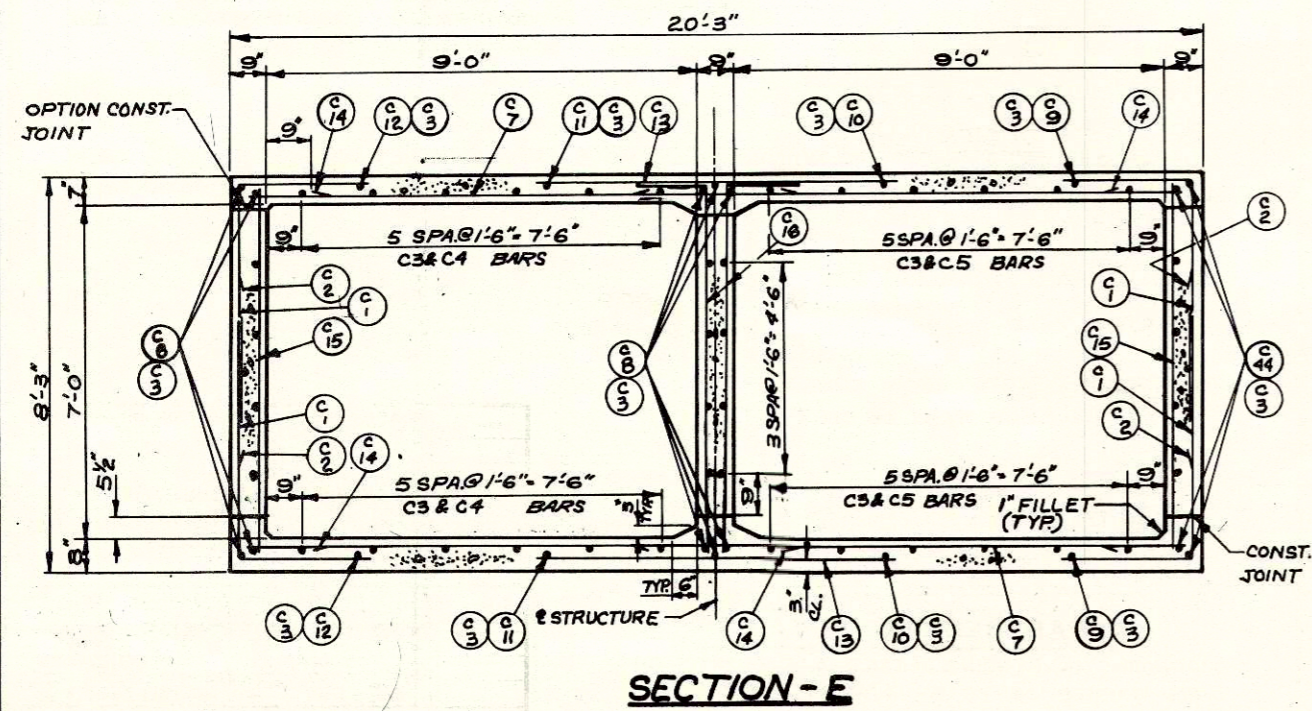
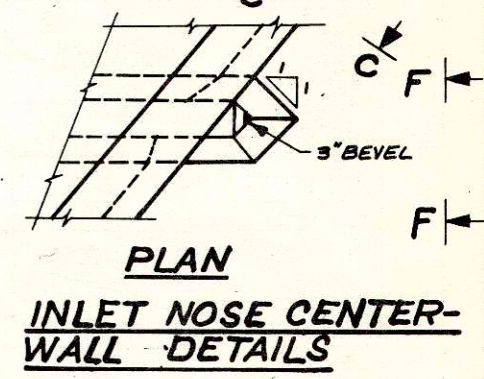
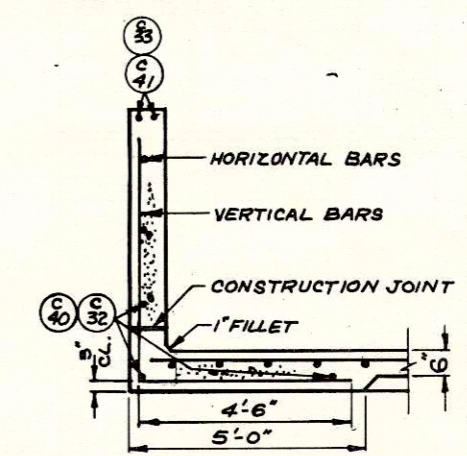
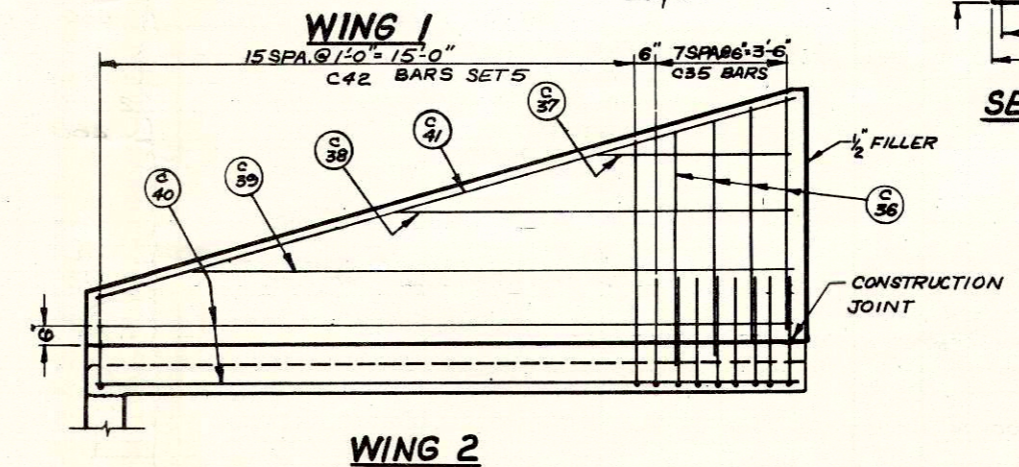
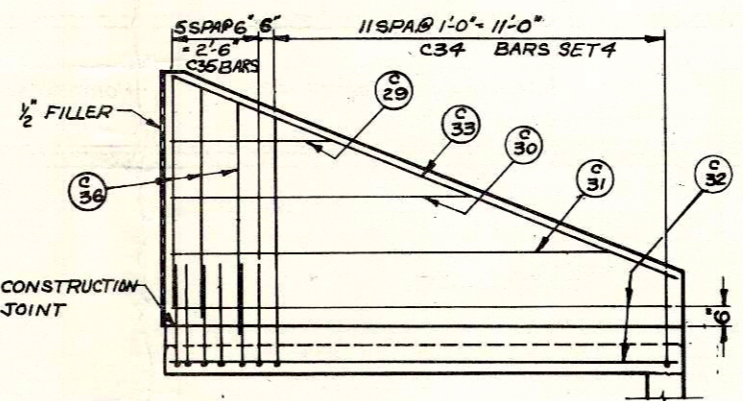
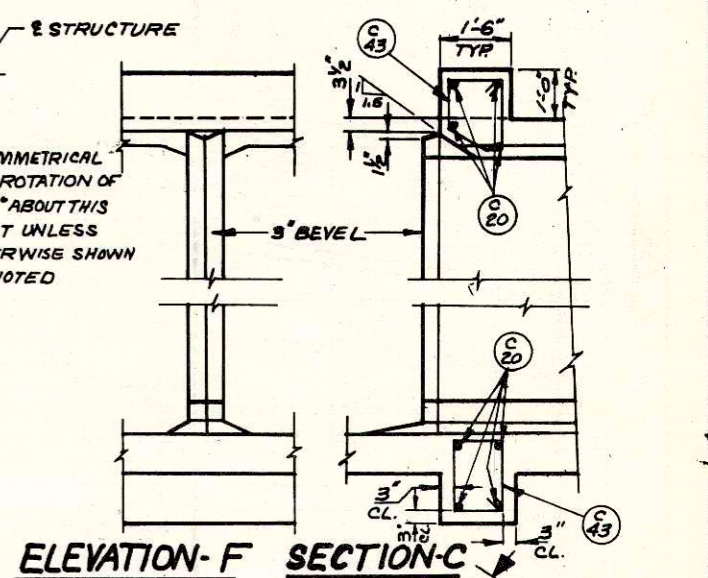
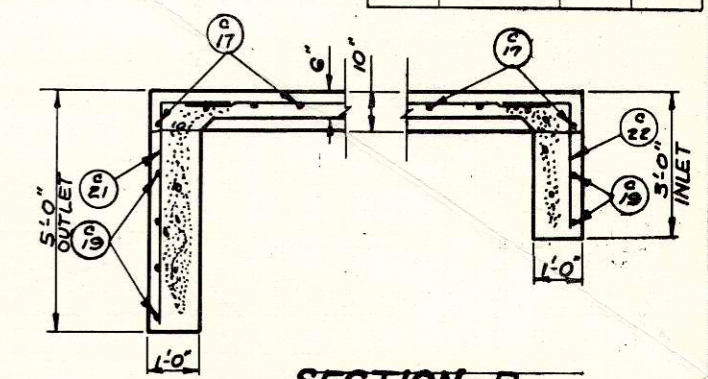
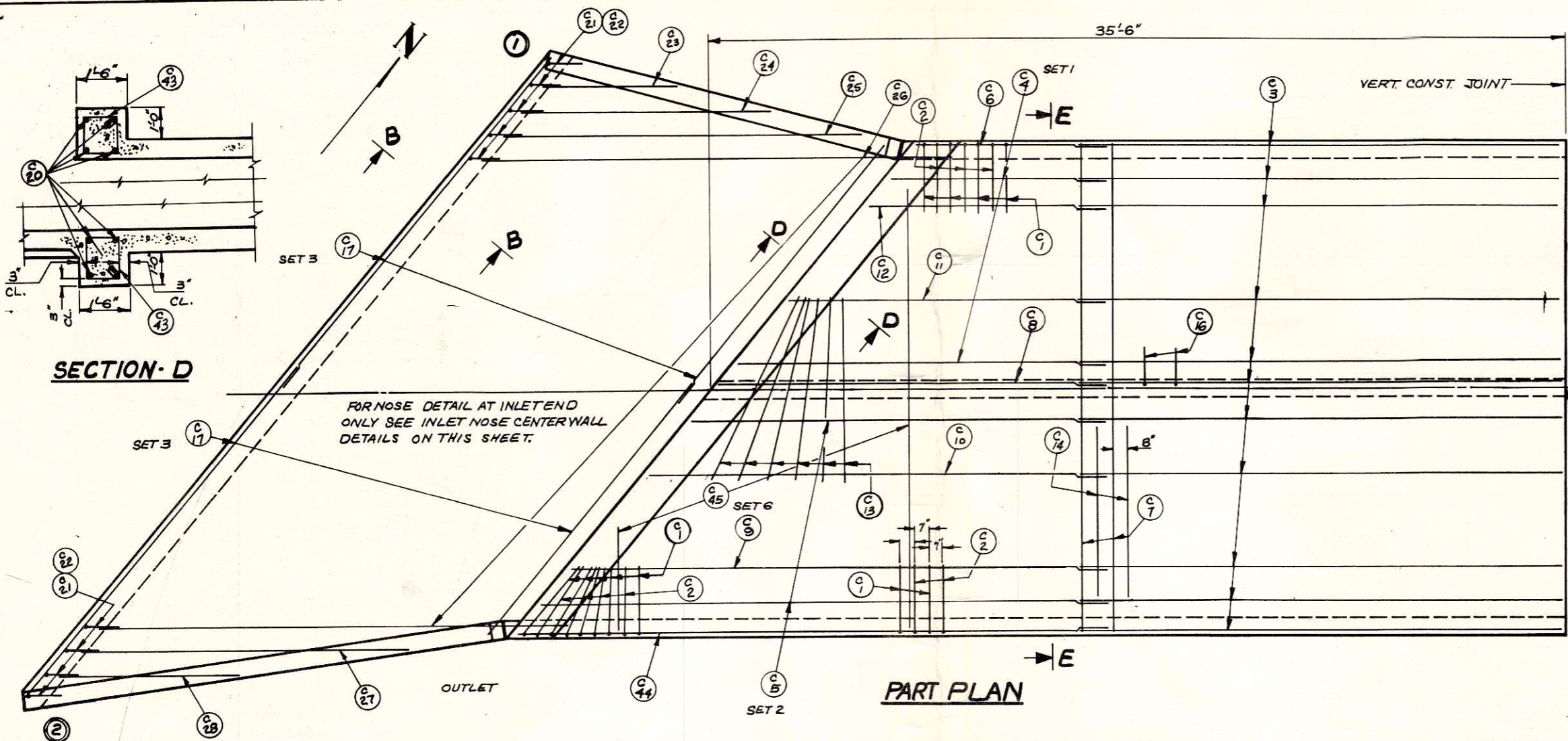
CORNER A

LIST OF DRAWINGS

1. LAYOUT	X34879
2. DETAILS	X34880
3. BILL OF BARS	X34881

REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	LAYOUT		
	CO. LACROSSE	TW. HOLLAND	STA. 50+00
	SECTION 31	TOWN 18 N	RANGE 7 W
	DESIGN SPEC. AASHO 66	LOADING H 20	CONSTR. SPEC. 1963
	DATE 9-29-64	DESIGN CRD	DRAWN JRP
		CRD. F.R.W.	
RECOMMENDED	71. B. Schultz CHIEF ENGINEER		
APPROVED	A. Burnett STATE HIGHWAY ENGINEER		
STRUCTURE B-32-66		SHEET 1 OF 3	

B. P. R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	51459(2)	8	14

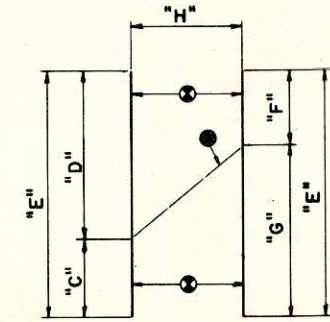


REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	DETAILS		
	DESIGN SPEC. AASHO 61	LOADING H20	CONSTR. 1963
	DATE 4-29-66	DESIGN CRD.	DRAWN D.E.O. CHK. F.A.W.
	STRUCTURE B-32-66	SHEET 2 OF 3	

20,310 LBS.

B.P.R. DIVISION	PROJECT	SHEET NO.	TOTAL SHEETS
4	SM459(2)	9	14

† CUTTING DIAGRAM



● MARK AND CUT ALL BARS ALONG THIS LINE. MAKE ALL CUTS NORMAL TO BAR AXIS.
 ⊙ BUNDLE AND MARK CUT BARS WITH BAR AND SET NUMBER.
 BENT BARS USED IN A CUTTING DIAGRAM SHALL BE BENT AFTER CUTTING.
 "H" IS THE NUMBER OF BARS IN A CUTTING DIAGRAM, BEFORE CUTTING.

MARK		"C"	"D"	"E"	"F"	"G"	"H"	SETS REQ'D.
C4	SET 1	9'-0"	15'-3"	24'-3"	9'-0"	15'-3"	6	2
	SET 2	17'-0"	23'-3"	40'-3"	17'-0"	23'-3"	6	2
C5	SET 3	13'-6"	17'-6"	31'-0"	13'-6"	17'-6"	14	2
	SET 4	7'-0"	11'-3"	18'-3"	7'-0"	11'-3"	12	1
C17	SET 5	7'-0"	11'-3"	18'-3"	7'-0"	11'-3"	16	1
	SET 6	5'-0"	19'-9"	24'-9"	6'-0"	19'-9"	19	2

POUR MARK	NO.	SIZE	LENGTH	SPACING	LOCATION	DET.
C 1	244	6	7-9	1-2	Barrel-Corners	A
C 2	244	6	5-0	1-2	" "	A
C 3	128	4	20-0	Shown	" Longitudinal Slab, Invert & Walls	†
C 4	12	4	24-3	"	" " " "	†
C 5	12	4	40-3	"	" " " "	†
C 6	18	4	8-0	"	" " Side	
C 7	76	6	19-9	1-4	" Transverse Slab & Invert	
C 8	28	4	16-6	Shown	" Longitudinal-Interior Wall	
C 9	4	4	22-3	"	" Slab & Invert	
C10	4	4	19-0	"	" " " "	
C11	4	4	13-3	"	" " " "	
C12	4	4	10-0	"	" " " "	
C13	192	6	7-6	0-9	" Transverse Slab & Invert	
C14	152	6	7-0	1-4	" " " "	
C15	108	4	7-9	1-4	" Vertical	
C16	108	5	8-9	1-4	" Centerwall	A
C17	28	4	31-0	1-0	Apron-Transverse	†
C18	63	5	4-0	1-0	Construction Joint-Dowel	
C19	12	4	17-6	1-0	Cutoff Wall-Inlet & Outlet	
C20	16	6	25-9	Shown	Headers-Inlet & Outlet	
C21	27	4	6-0	1-0	Apron & Cutoff Wall-Outlet	A
C22	27	4	4-0	1-0	" " Inlet	A
C23	2	4	5-0	1-0	" Longitudinal-Inlet & Outlet	
C24	2	4	9-9	1-0	" " " "	
C25	2	4	14-9	1-0	" " " "	
C26	40	4	19-3	1-0	" " " "	
C27	2	4	13-0	1-0	" " " "	
C28	2	4	7-3	1-0	" " " "	
C29	2	4	5-3	1-6	Wing 1-Horizontal	
C30	2	4	9-3	1-6	" 1 "	
C31	2	4	13-3	1-6	" 1 "	
C32	6	4	14-6	Shown	" 1 "	
C33	4	5	15-6	"	" 1-Slope	
C34	12	4	18-3	"	" 1-Vertical	†A
C35	28	4	7-0	"	Wings 1 & 2-Vertical	A
C36	14	4	6-6	"	" 1 & 2 "	
C37	2	4	7-0	1-6	Wing 2-Horizontal	
C38	2	4	12-3	1-6	" 2 "	
C39	2	4	17-6	1-6	" 2 "	
C40	6	4	19-9	Shown	" 2 "	
C41	4	5	20-3	"	" 2-Slope	
C42	16	4	18-3	"	" 2-Vertical	†A
C43	136	3	5-9	0-9	Header-Bend in Field	
C44	18	4	24-6	Shown	Barrel-Longitudinal-Side	
C45	38	6	24-9	0-8	" Transverse Slab & Invert	†

POUR MARK	NO.	SIZE	LENGTH	SPACING	LOCATION	DET.
-----------	-----	------	--------	---------	----------	------

- 2'-9" C1 & C2
- 1'-0" C16
- 1'-6" C21 & C22
- 4'-6" C34, C35 & C42

DETAIL A

BAR BENDING DETAILS
 DIMENSIONS IN BENDING DETAILS ARE OUT TO OUT.
 BARS MARKED †† TO BE BENT IN FIELD.

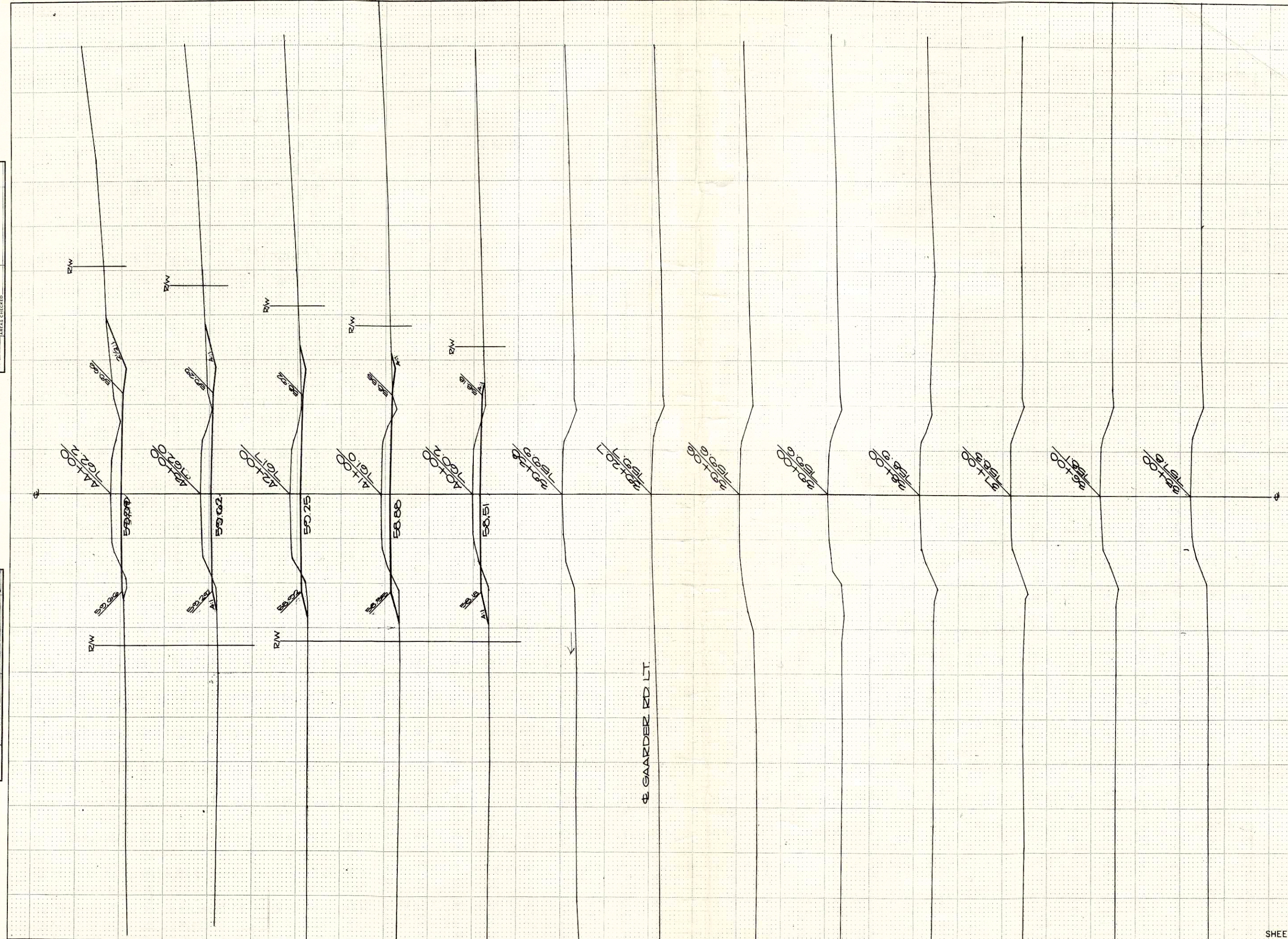
REVISED	STATE HIGHWAY COMMISSION OF WISCONSIN		
	BILL OF BARS		
DESIGN SPEC.	LOADING	CONSTR. SPEC.	
DATE: 4-23-66	DESIGN	DRAWN: DEO	CHK: F.R.W.
STRUCTURE: B-32-66	SHEET 3 OF 3		

X34881

B.P.R. REGION DIVISION	PROJECT	SHEET NUMBER	TOTAL SHEETS
4 WIS.	B 1450(2)	10	14

NOTE BOOK TEMPLATE NO. 1-1-1-1 AREAS CHECKED

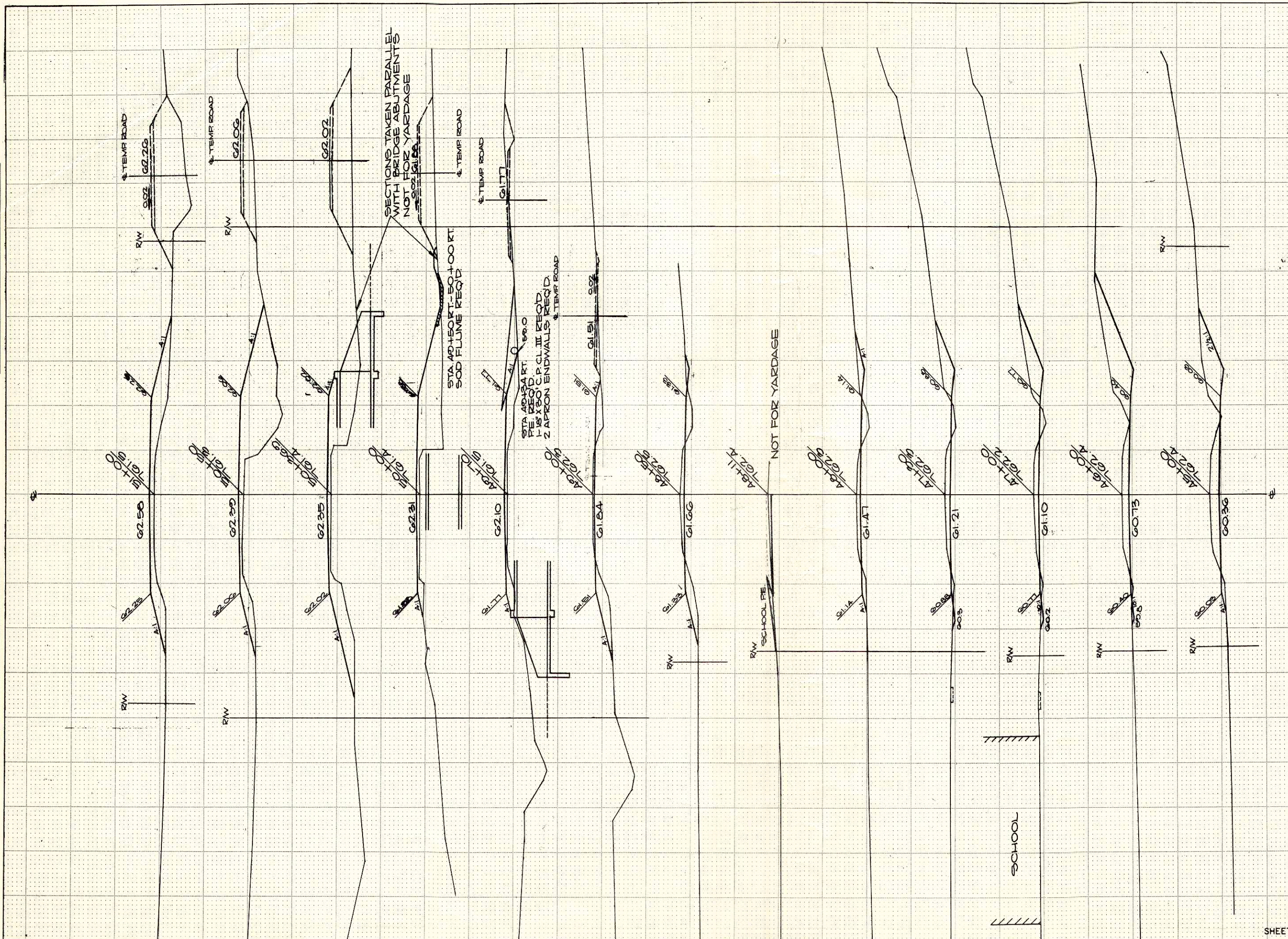
NOTE BOOK TEMPLATE NO. 1-1-1-1 AREAS CHECKED



STATION	DISTANCE	YARDAGE	
		EXCAVATION	
		UNCL.	FILL
38+00			
39+00	40		16
40+00	193		50
41+00	248		30
42+00	301		23
43+00	358		17
44+00			
SHEET TOTAL		1140	154

PLATE 3 FUNCTIONAL CROSS SECTION - OPEN DOTTED NATIONAL TRACING PAPER DIVISION

B.P.R. REGION DIVISION	PROJECT	SHEET NUMBER	TOTAL SHEETS
4 WIS.	S 1450(2)	11	14

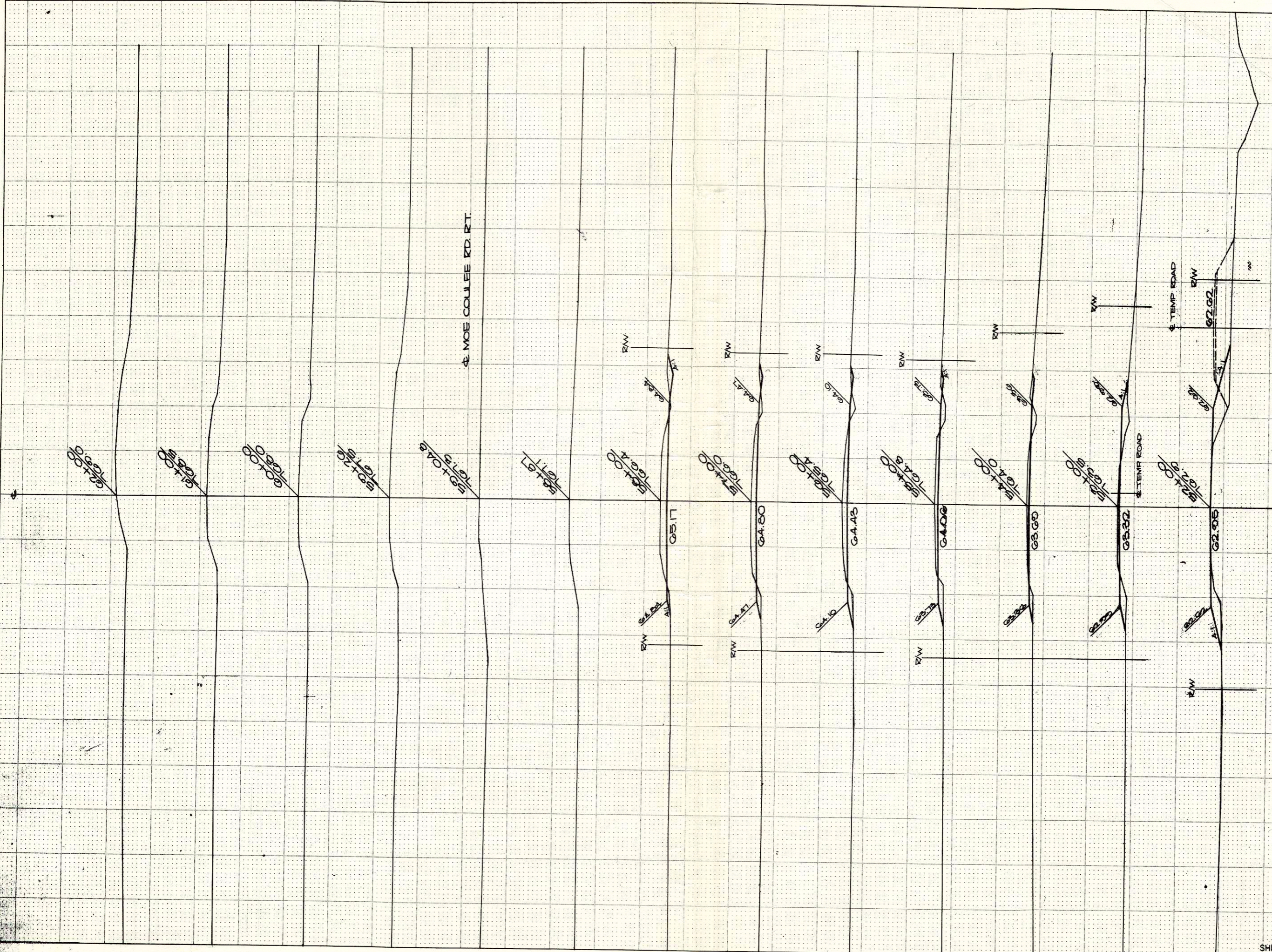


STATION	DISTANCE	YARDAGE	
		EXCAVATION	
		UNCL	FILL
44+00			
45+00	416		15
46+00	487		11
47+00	394		18
47+30	68		10
48+00	103		39
48+50	48		32
49+00	24		61
49+70	11		165
50+00	0		480
51+00	0		357
PE 48+11 RT	0		10
PE 49+34 RT	0		70
SHEET TOTAL	1551		1207

FINAL SURVEY PLotted
 SURVEY PLotted
 NOTE BOOK NO. 111
 TEMPLATE NO. 111
 AREAS CHECKED

ORIGINAL SURVEY PLotted
 SURVEY PLotted
 NOTE BOOK NO. 111
 TEMPLATE NO. 111
 AREAS CHECKED

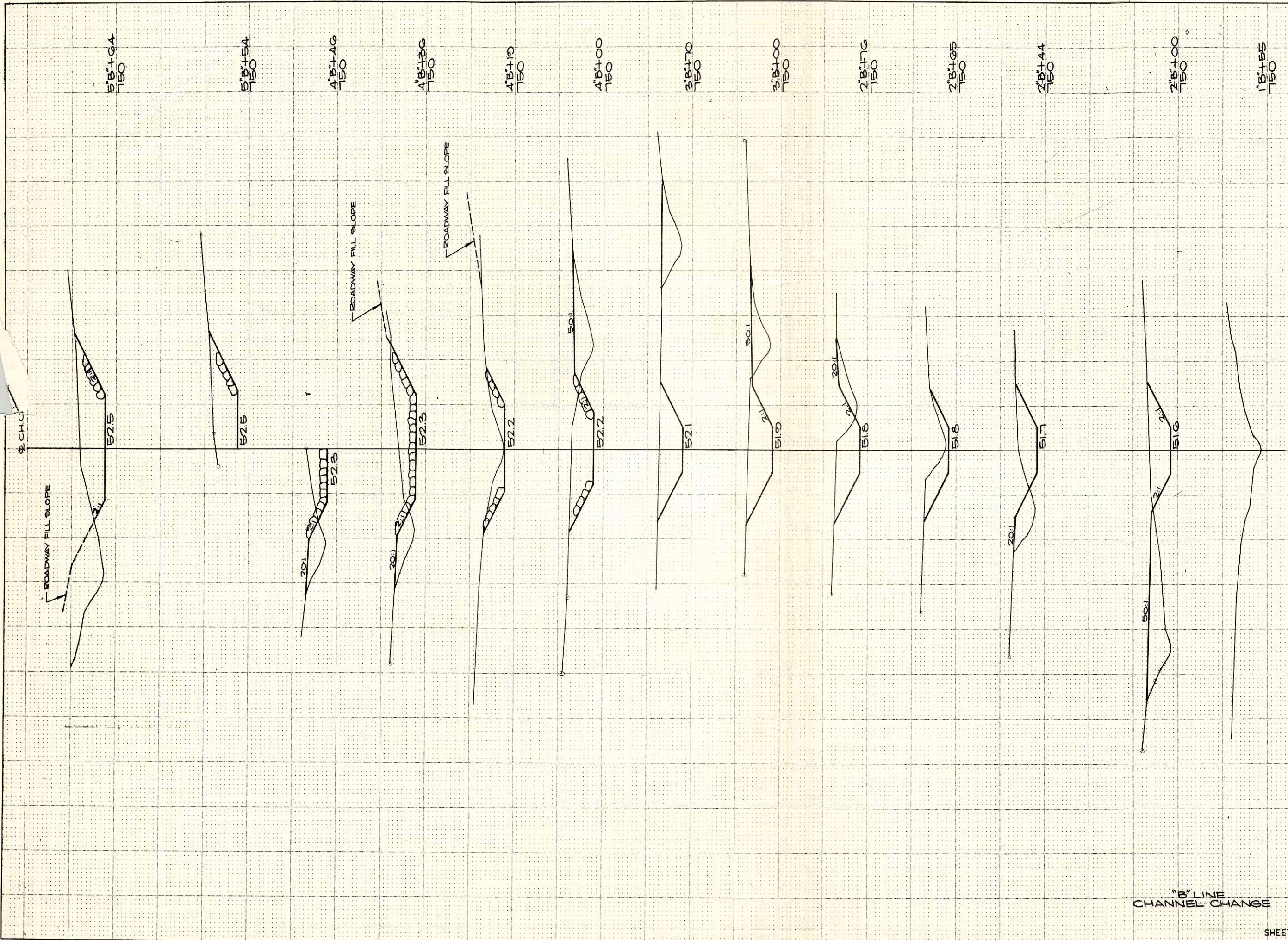
B.P.R. REGION	PROJECT	SHEET NUMBER	TOTAL SHEETS
4 WIS.	S 1450 (2)	12	14



STATION	DISTANCE	YARDAGE	
		EXCAVATION	
		LANCL.	FILL
0+00	0		572
0+05	0		184
0+10	24		7
0+15	50		55
0+20	80		51
0+25	110		38
0+30	182		20
0+35	240		2

SHEET TOTAL 802

B.P.R. REGION DIVISION	PROJECT	SHEET NUMBER	TOTAL SHEETS
4 WIS.	S 1450(2)	13	14



STATION	DISTANCE	YARDAGE	
		EXCAVATION	FILL
1B+55			
5B+54	88		93
2B+00	135		122
2B+44	48		15
2B+65	28		6
2B+76	85		33
3B+00	285		131
3B+70	128		67
4B+00	63		22
4B+19	57		11
4B+36	33		15
4B+46		B-32-06	
5B+54	54		0
5B+64			
SHEET TOTAL	666		315

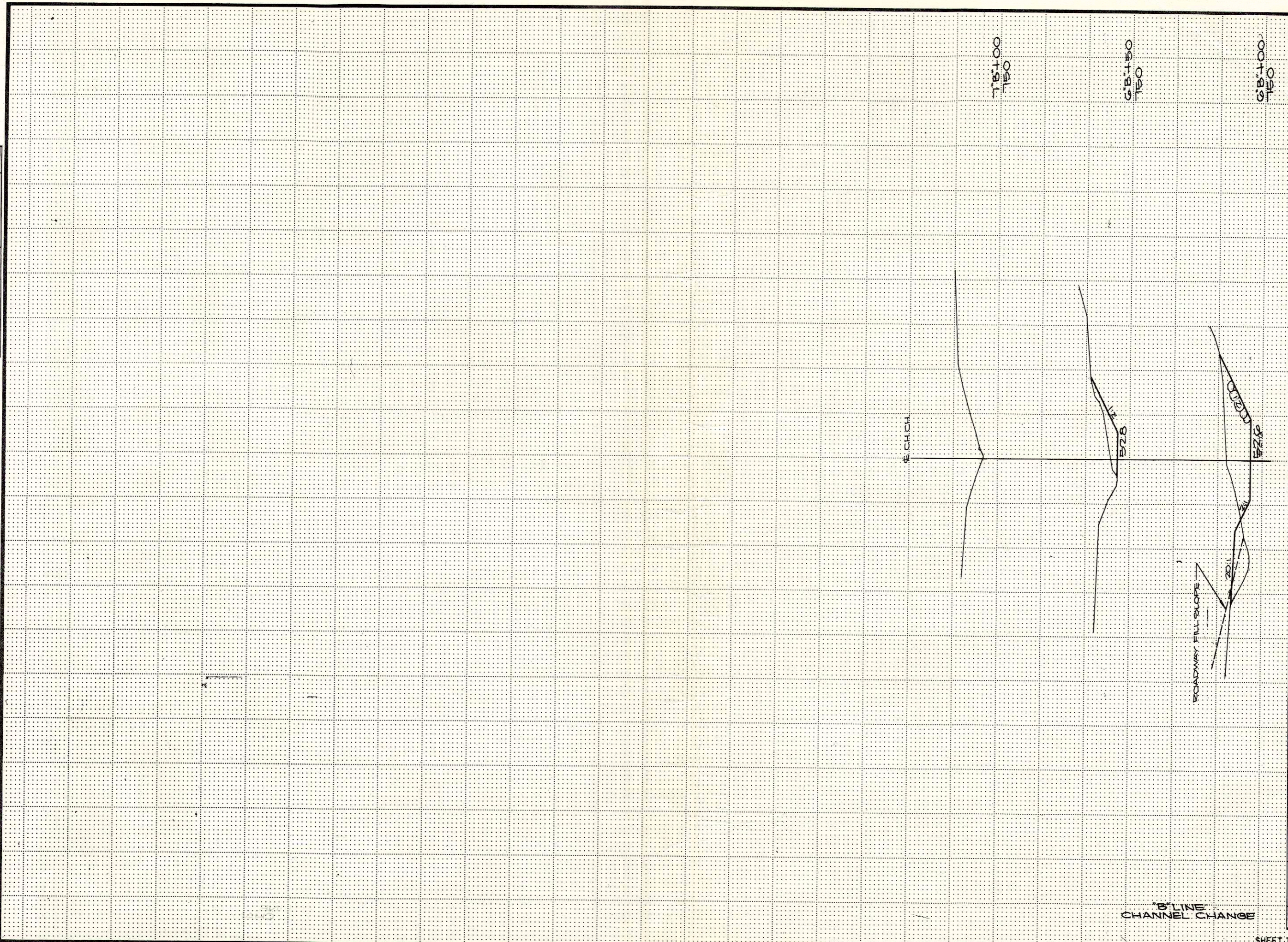
"B" LINE CHANNEL CHANGE

STATE REGION DIVISION	PROJECT NUMBER	SHEET NUMBER	TOTAL SHEETS
WIS.	B 14500	14	14

NOTE BOOK TEMPLATE
NO. 1
AREAS CHECKED

NOTE BOOK TEMPLATE
NO. 1
AREAS CHECKED

REGISTER & No. 36-37 ST. PAUL, MINNESAPOLA, MINNESOTA



TB+00
TBO

SB+50
TBO

SB+100
TBO

STATION	DISTANCE	YARDAGE	
		EXCAVATION	FILL
0+0	0.0		
0+1	0.0		
0+2	0.0		
0+3	0.0		
0+4	0.0		
0+5	0.0		
0+6	0.0		
0+7	0.0		
0+8	0.0		
0+9	0.0		
0+10	0.0		
0+11	0.0		
0+12	0.0		
0+13	0.0		
0+14	0.0		
0+15	0.0		
0+16	0.0		
0+17	0.0		
0+18	0.0		
0+19	0.0		
0+20	0.0		
0+21	0.0		
0+22	0.0		
0+23	0.0		
0+24	0.0		
0+25	0.0		
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0+39	0.0		
0+40	0.0		
0+41	0.0		
0+42	0.0		
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0+86	0.0		
0+87	0.0		
0+88	0.0		
0+89	0.0		
0+90	0.0		
0+91	0.0		
0+92	0.0		
0+93	0.0		
0+94	0.0		
0+95	0.0		
0+96	0.0		
0+97	0.0		
0+98	0.0		
0+99	0.0		
0+100	0.0		

B LINE
CHANNEL CHANGE

SHEET TOTAL A02 52